



## 스크류컨베이어 작업안전수칙

1. 트로프(trough) 방호덮개, 연동장치 등의 안전장치 작동상태 확인
2. 작업전 방진마스크 등 개인보호구 착용
3. 스크류컨베이어 본체 상단 보행금지
4. 운전 중 이상소음, 진동, 발열 등 이상 발생시 임의 수리 금지
5. 청소, 정비 및 이물질 제거시 주전원 차단 및 시동키 제거 후 작업
6. 작업 종료 후 모든 전원 차단, 시동키는 작업책임자가 보관

## Safety Instruction on Works on Screw Conveyor

1. Check the operation condition of the safety device of trough protective cover, linkage device and others
2. Wear the individual protective device, such as, dust mask and the like, before working
3. No walking on the upper part of the screw conveyor body
4. Do not work unauthorized when any problem occurs during the operation in abnormal noise, vibration, heat and the like
5. Stop the power and remove the starting key to work when undertaking cleaning, maintenance and removal of impure substance
6. All power stop and starting key is kept by the responsible person of work after completing all works

## NGUYÊN TẮC AN TOÀN KHI LÀM VIỆC VỚI CHUYỀN TẢI KIỂU GUỒNG XOẮN

1. Kiểm tra tình trạng hoạt động của các thiết bị an toàn như nắp bảo vệ trough, thiết bị liên động
2. Sử dụng dụng cụ bảo vệ cá nhân như mặt nạ chống bụi v.v
3. Cấm đi lại lên trên máy chuyền tải kiểu guồng xoắn
4. Không được tự ý xử lý lỗi như tiếng ồn, chấn động, phát nhiệt v.v phát sinh trong khi vận hành
5. Khi vệ sinh, bảo dưỡng hoặc lấy các mảnh vụn ra phải ngắt nguồn điện chính và tháo khóa đánh lửa
6. Sau khi kết thúc công việc phải ngắt tất cả nguồn điện, người chịu trách nhiệm công việc phải giữ khóa đánh điện.

## ความปลอดภัยในการทำงานสกรูลำเลียง

1. เช็คสถานการณ์การทำงานของสิ่งที่ไม่ปลอดภัย เช่น ฝาครอบป้องกันรางน้ำ(trough) อุปกรณ์เชื่อม ฯลฯ
2. ใส่อุปกรณ์ป้องกันส่วนบุคคลก่อนเริ่มงาน เช่น หน้ากากป้องกันฝุ่น
3. ห้ามเดินบนเครื่องหลักสกรูลำเลียง
4. กรณีที่เกิดสิ่งผิดปกติขึ้น เช่น เสียงแปลก การสั่นผิดปกติ ความร้อน ฯลฯ ห้ามซ่อมเอง
5. กรณีที่กำจัดสิ่งพิเศษและซ่อมแซม ทำความสะอาด ต้องดับพลังงานหลัก และลบคีย์ออกก่อน
6. หลังทำงานเสร็จต้องดับเครื่องทั้งหมด คีย์ต้องอยู่กับผู้จัดการทำงานเท่านั้น