

## 혼합기 작업안전

1. 비상정지버튼 등은 혼합기와 근접하여 설치
  2. 작업 전 비상정지장치 정상작동 여부 확인
  3. 개구부 덮개 설치상태 및 덮개연동 리미트 스위치 설치상태 확인
  4. 가동 중 덮개 개방 금지
  5. 덮개 개방 시 기동스위치 열쇠를 작업자가 반드시 소지
  6. 혼합물 인출 시 보조기구 활용
  7. 청소, 수리 등 비정상작업시 주전원 차단 및 '수리 중 조작금지' 등의 Tag 부착
- ※ 혼합작업 : 두가지 이상의 재료를 기계, 기구 등을 사용하여 균일하게 섞는 작업으로 보통은 혼합기를 사용하여 작업한다.

## Safety Instruction on the Mixer

1. Install the emergency stop button and the like near to the mixer.
  2. Check the normal operation of the emergency stop button before commencing the work.
  3. Check the installation condition of the cover for the opening part and the installation condition of inter-locking limit switch with the cover.
  4. Do not open the cover while in operation.
  5. Make sure the operator holds the operating switch key when opening the cover.
  6. Facilitate the auxiliary device when taking out the mixed material.
  7. When undertaking non-regular work, such as, cleaning, repairing and the like, cut off the main power and attach the tag for 'No Operation while Repairing' or the like.
- ※ Mixture work: Two or more materials are mixed consistently by using machine, tool and the like and the mixer is normally used to work.

## AN TOÀN KHI LÀM VIỆC VỚI MÁY TRỘN

1. Lắp gần máy trộn thiết bị như Nút dừng khẩn cấp
2. Trước khi làm việc phải kiểm tra xem thiết bị dừng khẩn cấp có hoạt động tốt hay không
3. Kiểm tra tình trạng lắp đặt nắp đậy ở bộ phận cửa mở và tình trạng lắp đặt công tắc giới hạn liên động của nắp đậy
4. Cấm mở nắp đậy trong khi vận hành
5. Khi mở nắp đậy, người làm việc phải có chìa khóa công tắc khởi động
6. Sử dụng dụng cụ hỗ trợ khi lấy nguyên liệu trộn ra ngoài
7. Khi máy móc bị hư hỏng như phải sửa chữa hoặc vệ sinh, hãy ngắt nguồn điện và dán thông báo “ Cấm sử dụng trong khi sửa chữa máy”

\* Trộn: Là sử dụng máy móc, thiết bị để trộn đều hai loại nguyên liệu trở lên. Thông thường sử dụng máy trộn để thực hiện việc này.

## ความปลอดภัยในการทำงานเครื่องผสม

1. การจัดตั้งปุ่มการหยุดฉุกเฉินใกล้เครื่อง
  2. ตรวจสอบการปฏิบัติของเครื่องที่ทำให้หยุดฉุกเฉินตามปกติก่อนเริ่มทำงาน
  3. ตรวจสอบสถานการณ์ที่ปิดส่วนที่เปิดเปิดและการตั้งLimit Switchของที่ปิด
  4. ห้ามเปิดที่ปิดในการทำงาน
  5. ผู้ที่ทำงานต้องเก็บกุญแจswitch ไว้ในการเปิดที่ปิด
  6. การใช้อุปกรณ์ที่ช่วยในการออกสิ่งตีผสม
  7. ปิดไฟหลักในการทำงานนอกงาน เช่น การทำความสะอาด การซ่อม และติดTagไว้ที่บอกว่า ‘ห้ามปฏิบัติในการซ่อม’
- ※ การงานผสม: การงานที่ใช้ส่วนประกอบมากกว่าสองชนิดโดยใช้เครื่อง อุปกรณ์ เพื่อให้ผสมอย่างเหมาะสม ส่วนมากใช้เครื่องผสม