

# Current-Voltage Characterization of Silicon Quantum Dot Solar Cells

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The electrical and photovoltaic properties of single junction silicon quantum dot solar cells are investigated. A prototype solar cell with an effective area of  $4.7 \text{ mm}^2$  showed an open circuit voltage of 394 mV and short circuit current density of  $0.062 \text{ mA/cm}^2$ . A diode model with series and shunt resistances has been applied to characterize the dark current-voltage data. The photocurrent of the quantum-dot solar cell was found to be strongly dependent on the applied voltage bias, which can be understood by consideration of the conduction mechanism of the activated carriers in the quantum dot imbedded material.

**Keywords:** Silicon quantum dot, Solar cell, Photocurrent, Conduction mechanism

## 1. INTRODUCTION

One of the approaches for improving energy conversion efficiency beyond the theoretical limit (31%) of a single junction solar cell is to use a tandem device by stacking solar cells of different bandgaps. High efficiency tandem solar cells realized up to date, however, usually involve expensive materials and fabrication[1].

All-Si tandem solar cells make use of inexpensive silicon thin-film technology in combination with a high efficiency multi-bandgap approach. When silicon is made very thin (in the order of a few nanometers) in one or more dimensions, quantum confinement causes its effective bandgap to increase. Quantum dot (QD) superlattices can be used as higher bandgap cells in a tandem stack[2].

Several experimental works have been undertaken on the fabrication and characterisation of Si nanocrystals embedded in dielectric matrices such as oxide[3,4] and nitride[5]. Previous results have shown that the size of the QDs can be tuned by adjusting the thickness of the Si-rich oxide (SRO) layers, whereas the density of the dots can be varied by changing the composition of the SRO layers[3]. The effects of doping on the structural, optical emission and electrical properties of the QD/SiO<sub>2</sub> multilayer films were also investigated[6].

However, little has been reported on the photovoltaic properties of Si quantum structures. Recently, heterostructure solar cells using phosphorus-doped Si QD on p-type crystalline Si substrate were fabricated and their photovoltaic properties were examined according to the QD size[7]. While promising, it is difficult to determine whether or not the photovoltaic effect comes from the quantum dots in the hetero-junction device. Rölver *et al.* reported the photovoltaic properties of Si/SiO<sub>2</sub> multiple quantum wells (QWs) embedded in lateral Schottky contacts[8]. In this work we have fabricated a prototype solar cell using Si QDs as an active layer on insulated substrates.

## 2. EXPERIMENTS

Details on the preparation of Si QDs in an oxide matrix and their characterization are given in Refs. 6 and 7. In brief, alternating layers of SiO<sub>x</sub>(x~0.7)/SiO<sub>2</sub> with controlled thicknesses (4 nm and 2 nm, respectively) are deposited on Si wafers with a 1 μm thick thermally-grown oxide using magnetron co-sputtering of Si and synthetic quartz. Doping atoms (boron or phosphorous) are incorporated into each SRO layers during the deposition to later form a p-n junction in the device. The sample is then subject to annealing at ~1100°C to form Si QDs. SIMS measurements were performed to investigate the depth profiles of dopants before and after the annealing. As shown in Fig. 1, high-temperature annealing resulted in the smearing of dopants from each region and changing the intrinsic region into n-type because of the relatively large amount of phosphorous doping in this work.

An interdigitated device structure (Fig. 2) was fabricated by photolithography and reactive ion etching processes.

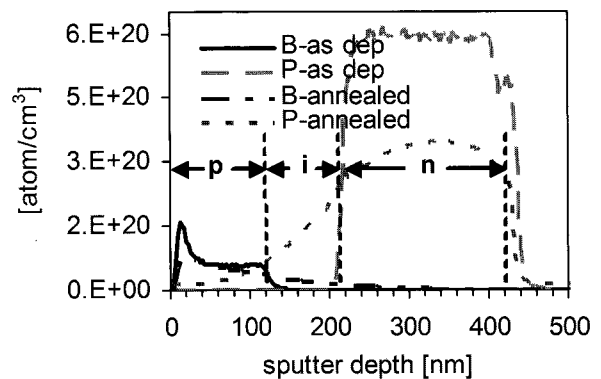


Fig. 1. Depth profiles of the dopants in a Si QD solar cell measured by SIMS. P-type layer of thickness of 120 nm is composed of 20 boron-doped SRO/SiO<sub>2</sub> bi-layers. Intrinsic (90 nm) and n-type layers (210 nm) are composed of 15 SRO/SiO<sub>2</sub> bi-layers and 35 phosphorous-doped SRO/SiO<sub>2</sub> bi-layers, respectively.

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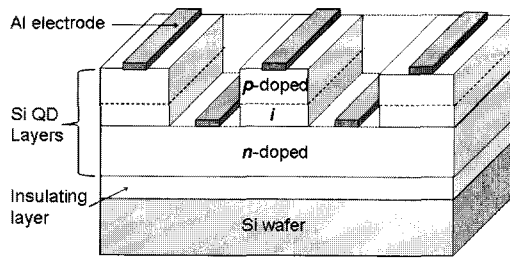


Fig. 2. Schematic of a prototype Si QD solar cell. Note that the large electrode pads for external contact are not shown and layer thicknesses are not to scale.

Aluminium contacts formed by thermal evaporation are connected to each upper (p-type) or lower (n-type) electrode pad. The size of the prototype device is 3.5×2.5 mm<sup>2</sup> and the effective area is about 4.7 mm<sup>2</sup> due to shading by the contacts. Dark and illuminated current voltage (I-V) measurements were carried out by the use of an automatic measuring system comprised of a DC voltage-current source/monitor (Advantest, TR6143) and temperature controller. Photovoltaic properties were examined under approximately standard test conditions (AM1.5G spectrum, 100 mW/cm<sup>2</sup>).

### 3. RESULTS AND DISCUSSION

As shown in Fig. 3, the fabricated Si QD device exhibits diode I-V characteristics and photovoltaic behaviour. Values of the open circuit voltage ( $V_{oc}$ ) and short circuit current density ( $J_{sc}$ ) measured at 25°C are 394 mV and 0.062 mA/cm<sup>2</sup>, respectively. Even if the current extraction is limited to such a low level due to the nature of the QD layer, where Si QDs are embedded in dielectric matrix, this result is quite promising. For comparison, the characteristic parameters of a Schottky-type Si QW device with a QW thickness of 4 nm were reported to be 191 mV and 5.1×10<sup>-4</sup> mA/cm<sup>2</sup>, respectively[8]. It was also found that the photocurrent collection is strongly dependent on the applied voltage in our prototype Si QD device, which means that the superposition approximation ( $J(V) = J_D(V) - J_{sc}$ ) does not hold.

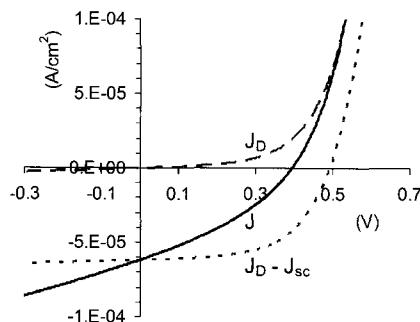


Fig. 3. Dark and illuminated I-V curves of a prototype Si QD solar cell measured at 25°C. The ideal I-V curve based on the linear superposition assumption is also given.

In order to understand the electrical characteristics of the device, dark I-V data were analysed with a diode model. The forward bias diode current can be expressed by the formula

$$J_D(V) = J_0[\exp(q/nkT \times V_j) - 1] + V_j/R_{sh} \quad (1)$$

with a dark saturation current density  $J_0$ , a diode ideality factor  $n$ , and a shunt resistance  $R_{sh}$ . The junction voltage  $V_j$  is corrected for a series resistance as  $V - J \times R_s$ . The procedure used in Ref 9 was adopted to determine values of the parameters. When the derivative  $dV/dJ$  is plotted against  $1/J$  (as shown in Fig. 4(a)), the slope is  $nkT/q$  and the intercept is  $R_s$ . Plotting  $\log(J_D)$  against  $V_j$  also yields a straight line with slope  $q/nkT$  and intercept  $J_0$  (not shown here). Values of the parameters obtained from the plots for dark I-V data measured at different temperatures are given in Table 1.

With increasing temperature, the series resistance and ideality factor decrease while the dark saturation current density increases. The shunt resistance can be determined by plotting a straight line of the shunt current in the low bias range, which is the second term in the right hand side of Eq. (1) (e.g.  $R_{SH} = 1.2 \times 10^5 \Omega \cdot \text{cm}^2$  at 25°C). Figure 4(b) shows that there is no distinct difference between the

Table 1. Series resistance, ideality factor, and dark saturation current density extracted from dark I-V data measured at various temperatures.

T (°C)	$R_s$ ( $\Omega \cdot \text{cm}^2$ )	n	$J_0 \times 10^7$ ( $\text{A}/\text{cm}^2$ )
25.0	98.1	2.98	1.10
34.6	88.5	2.93	2.03
44.2	78.2	2.84	3.29
53.9	70.3	2.75	5.25
63.6	62.1	2.68	8.73
73.2	58.1	2.57	13.2

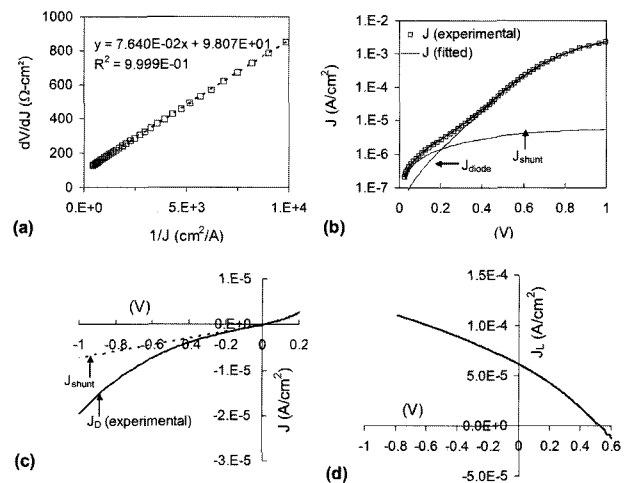


Fig. 4. Analysis of dark I-V data of a Si-QD device measured at 25°C. (a) Plot of  $dV/dJ$  vs  $1/J$  for determination of the diode parameters and (b) experimental and fitted dark I-V curves of the prototype device.;  $J_{diode}$  is corresponding to the first term in the right hand side of Eq. (1) and  $J_{shunt}$  to the second one. (c) The reverse bias dark current and (d) the photocurrent collection depending on the bias of the device.

experimental and calculated values of dark current based on the diode model with fitted parameters. The close agreement observed in forward bias, however, fails in reverse bias where the leakage current increases upto  $\sim 2.0 \times 10^{-5}$  at -1.0 V (Fig. 4(c)). This poor rectifying behaviour of the Si QD pn-junction is due to the inter-diffusion of dopants during the high temperature annealing (Fig. 1).

Figure 4(d) shows the photocurrent  $J_L(V)$  obtained by subtracting the measured dark current  $J_D(V)$  with the measured current  $J(V)$  under illumination. As mentioned above, the photocurrent depends on the applied voltage. This dependency is typically observed in amorphous silicon thin film solar cells[9]. However, the saturation of photocurrent at far reverse bias is not observed in our Si QD device. The photogenerated carriers exist in their excited state for a particular lifetime, either escaping from the QD or recombining. In order to be collected and contribute to the photocurrent, the carriers must make a series of tunneling steps, jumping from one quantum dot to the next until reaching the electrodes[10]. Since the tunneling probabilities of photogenerated carriers increase with electric field, the voltage-dependent photocurrent collection of our Si QD solar cell can be understood. Carriers can be transported by trap-assisted tunneling via defects in the SiO<sub>2</sub> matrix. In (n-type) Si QD/(p-type) c-Si heteroface devices, a high current density in the device was ascribed to a resonance tunneling between defect sites in the matrix and the quantum state in the QDs[7]. However, there are complex issues that must be understood, for example, the defect-mediated tunneling, the charging effects, the phonon-assisted tunneling, and the thermal activation in QD structures[11].

#### 4. CONCLUSIONS

A single junction Si QD solar cell was fabricated and its photovoltaic properties were examined. It is shown that the junction properties of the device can be modelled with a diode model and the voltage-dependent photocurrent collection is due to the conduction mechanism of

photogenerated carriers via tunneling. Although this preliminary device is promising towards the realization of all-silicon tandem solar cells based on Si QD materials,  $V_{oc}$  should be increased above that of the standard crystalline Si solar cells (>700 mV) and the current be improved in orders of magnitude for practical usage of the QD cell as a top cell in the tandem device.

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