

# Smart Cargo Monitoring System Based on Decision Support System for Liquid Carrier Tanker

Yountae Kim\*, Gyeongdong Baek\*\*, Taeryong Jeon\*\* and Sungshin Kim\*\*†

\*Information Technology R&D Team, Daewoo Shipbuilding & Marine Engineering Co., Korea

\*\*School of Electrical and Computer Engineering, Pusan National University, Busan, Korea

## Abstract

In this paper, we constructed the advanced cargo monitoring system for liquid cargo tankers which embedded the Decision Support System (DSS) based on the International Ship Management Code (ISM Code). To make this system, we first organized a base of expert's knowledge concerning liquid tanker operations that largely affect ocean accidents. We can find out the knowledge via inference method which simply imitates the fuzzy inference method. Based on this expert's knowledge, we constructed the DSS that provides a code of conduct for operating cargo tanks safely. The proposed monitoring system could eliminate human error when confronting dangerous situations, so the system will help sailors to operate cargo tanks safely.

**Key Words** : decision support system, fuzzy inference, sensor, monitoring system

## 1. Introduction

A liquid cargo carrier is a sea born structure and thus it can be isolated area from land. Consequently, ships face many kinds of ocean-based dangers. Errors are made when operating ships that lead to accidents in which lives are lost, the environment destroyed, and a great deal of direct and indirect damage is caused to marine transportation enterprises [1].

To prevent ocean accidents, the International Maritime Organization (IMO) has developed many conventions concerning the hardware of vessels such as Safety Of Life At Sea (SOLAS) and prevention of MARine POLLution from ship (MARPOL). These conventions play an important role in preventing accidents at sea. However, they cannot prevent accidents caused by human error. To prevent these accidents, IMO they developed the ISM Code, and it has been in effect since June 1, 1998. Although over 55% of ship operators have used the ISM Code system for over two years, only 24.2% ship operators understand the ISM Code system. Since using the ISM Code system, most operators (about 96.7%) have reported feeling overloaded [2]. Consequently, this system needs to be improved, so we need to improve this system and ISM code-based DDS for liquid cargo carriers has been developed.

In this research, the rules were constructed using the ISM

Code, and the fuzzy memberships for sensor inputs use the expert knowledge base for DSS [3]. We used a modified fuzzy inference system for users to support decisions and to prioritize decisions in emergency situations at sea [4-9].

## 2. Monitoring System for Liquid Cargo Carriers

A tank generally has six sensors (pressure, level, VOCs, oxygen, temperature, and high overflow sensor) for monitoring. The signal of typical cargo monitoring system is shown in Figure 1. Each from each sensor is received by the monitoring system in the Cargo Control Room (CCR) where the value of each sensor is displayed. If a sensor defects a danger, then the system alerts the operators. Table 1 shows the characteristics of each sensor.

Table 1. Specification of six sensors for cargo tank

Sensor	Output	Measurement target	Min/Max	Normal range
Level sensor	4-20mA	Height	0/30 m	0-30
Temp sensor	4-20mA	Temp	0/100 °C	0-60
Pressure sensor	4-20mA	Pressure	-0.35/0.5 bar	0.07–0.2
Oxygen sensor	4-20mA	Oxygen	0-21%	0-8
VOCs sensor	4-20mA	Hydro-carbon	0-100%	%<1.2, %>7.2
High overflow sensor	On/Off	Tank overflow	-	Under 95%

Manuscript received Nov. 27, 2007; revised May. 30, 2008.

†Corresponding Author : sskim@pusan.ac.kr

This work was supported by the Ministry of Education and Human Resources Development(MOE), the Ministry of Commerce, Industry and Energy(MOCIE) and the Ministry of Labor(MOLAB) through the fostering project of the Industrial-Academic Cooperation Centered University and 2007 overseas dispatch program of Pusan National University

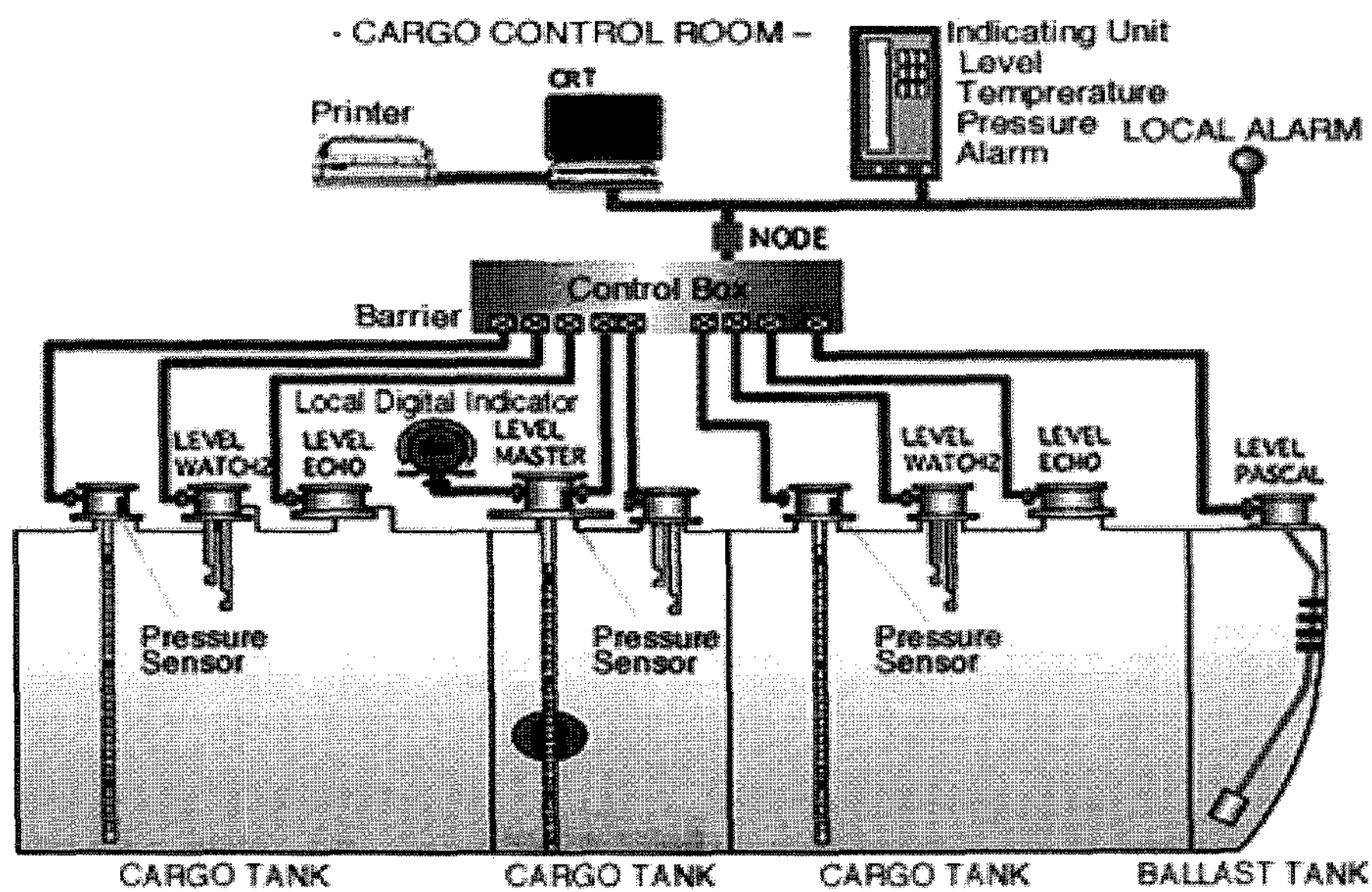


Fig. 1. Cargo monitoring system for liquid carrier tankers

### 3. DSS based on Expert's Knowledge

Our system embedded an intelligent system that can assist user's decisions in emergency and the DSS can do this mission. The DSS imitates experiments of expert and can make decisions from combinative information of six sensors [10]. Our proposed system is explained by algorithm flowchart in Figure 2.

First, the system measures cargo conditions via installed six sensors, and each measured sensor information is putted in constructed fuzzy membership. Those are calculated in reasoning stage. This stage finds out the linguistic decisions and decision weight which is numerical value. Finally, the proposed system shows those decision information to user.

#### 3.1 Fuzzy Inference Theory for DSS

This section introduces the fuzzy inference system. First, we introduce fuzzification of input variables for inference. Next, the method for developing the rules is introduced. And last, we will demonstrate the inference method for DSS.

##### 3.1.1 Fuzzification

The fuzzification stage makes fuzzy memberships for sensor inputs and these memberships are used for linguistic variables for fuzzy inference. Generally, linguistic variables describe membership values that are either 0 or 1 in the fuzzy logic[5-10]. Each sensor has a different input range and characteristics. Consequently, the number of linguistic variables differs for each sensor. In addition, the membership function is used for sensor input. The trapezoidal membership function is used for the two edge ranges and the triangle membership function for the center range. These ranges were determined through expert

consultation. Figure 3 shows the constructed fuzzy memberships for each sensor.

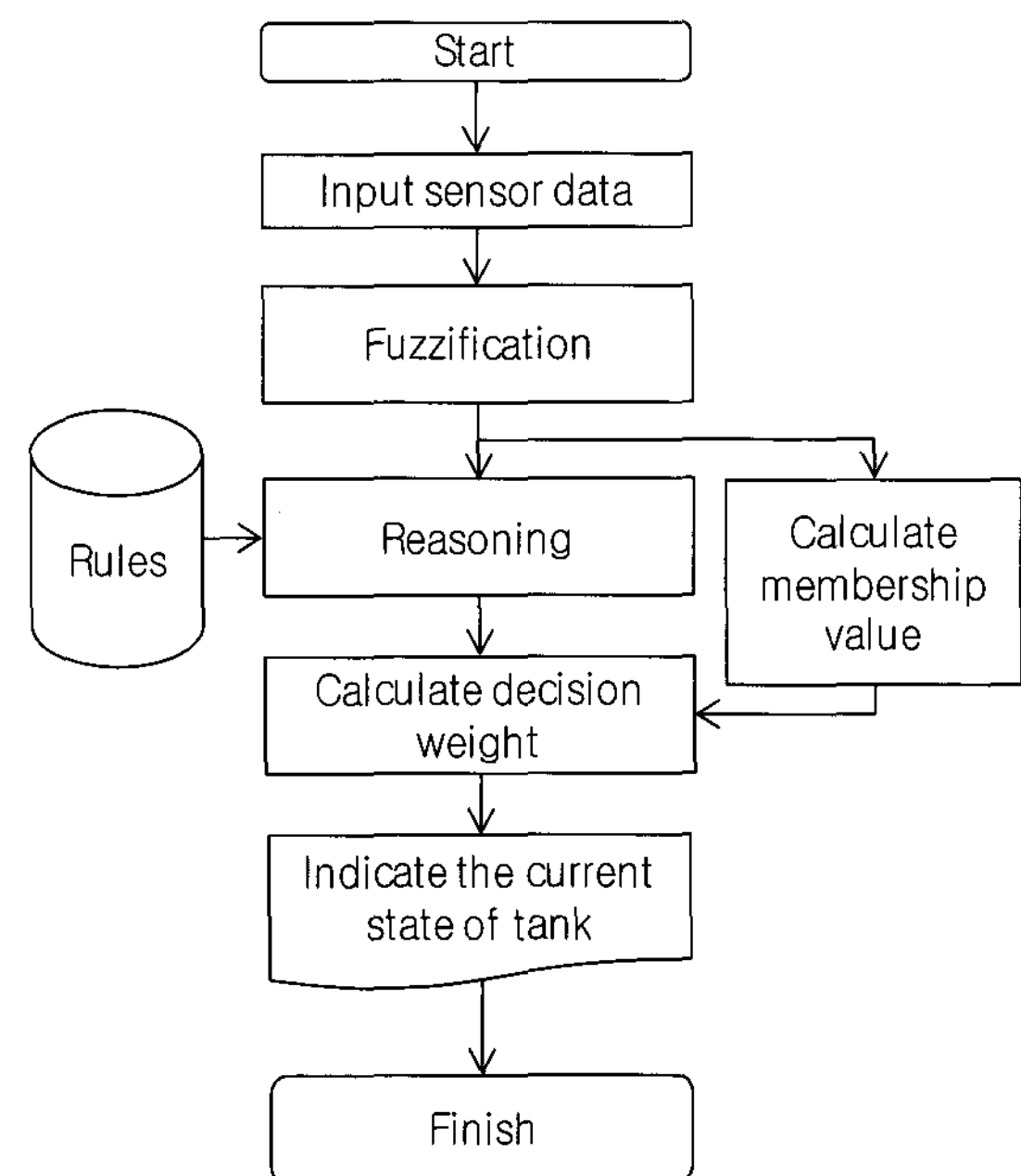


Fig. 2. Decision support of knowledge based

Table 2 shows the eight actions available when using DSS. These actions depend on the monitored cargo conditions. Generally, if an abnormal condition is indicated by the sensors, then the ISM code can be used to determine an appropriate response. The ISM Code for a liquid cargo tanker consists of 223 combinations of the six sensors. Table 3 shows four combinations from the ISM Codes as examples.

Table 2. Eight actions to do in the navigation of the liquid cargo tanker

Actions	
1	Normal state
2	Cooling System
3	Upper Pressure Valve
4	Level measuring or Sounding or High Overfill Alarm
5	Cargo Pump Stop
6	Vapour Gas return
7	Inert Gas Injection
8	Low Pressure Valve

Table 3. ISM code (4/223)

No	Level	Temp	Pressure	O2	VOCs	Over fill
1	Don't care	Normal	Normal	Normal	Normal	Normal
9	Don't care	High	High	Normal	Normal	Normal
25	High	High	High	Normal	Normal	Low
46	N/L	Normal	H/N	Normal	High	Low

We extract 46 rules from the 223 ISM Codes by the heuristic-method. The 'don't care' elements in the ISM Code were rejected, and we could reduce the 46 rules. Each rule has six combinational sensor inputs and 1 to 4 actions. These rules and operations are showed in Tables 4 and 5.

**3.1.2 Fuzzy Inference**

In our research, we introduce the fuzzy inference system for the linguistic DSS. As shown in Figure 4, it is some different with traditional fuzzy inference systems in output stage. The proposed system deals linguistic terms for output and calculate the priority rate of output instead of the defuzzification calculation of output.

**3.1.3 Calculation of The Priority Rate for Decisions**

If the DSS presents over two decisions, it needs priorities to do them. For this, the proposed system is included the calculation algorithm to serve the priorities. The calculation of priority rates are differently calculated by each condition of outputs. And those are listed below:

- (1) The system presents one decision and all input membership values are 1.
- (2) The system presents one decision and more than one input membership values are less than 1.
- (3) The system presents more than one decisions and more than one input membership values are less than 1.

Table 4. Sensor information of rules (4/46)

Sensors	State			
	N	L	H	
Level Sensor	█			Normal state
Temp Sensor	█			
Pressure Sensor	█			
O2 Sensor	█			
VOCs Sensor	█			
High Overfill	█			

Sensors	State			
	N	L	H	
Level Sensor	█			Upper Pressure Valve
Temp Sensor	█			
Pressure Sensor		█		
O2 Sensor	█			
VOCs Sensor	█			
High Overfill	█			

Sensors	State			
	N	L	H	
Level Sensor	█			Cooling System
Temp Sensor			█	
Pressure Sensor	█			
O2 Sensor	█			
VOCs Sensor	█			
High Overfill	█			

Sensors	State			
	N	L	H	
Level Sensor	█			Operating Liquefier
Temp Sensor		█		
Pressure Sensor	█			
O2 Sensor	█			
VOCs Sensor	█			
High Overfill	█			



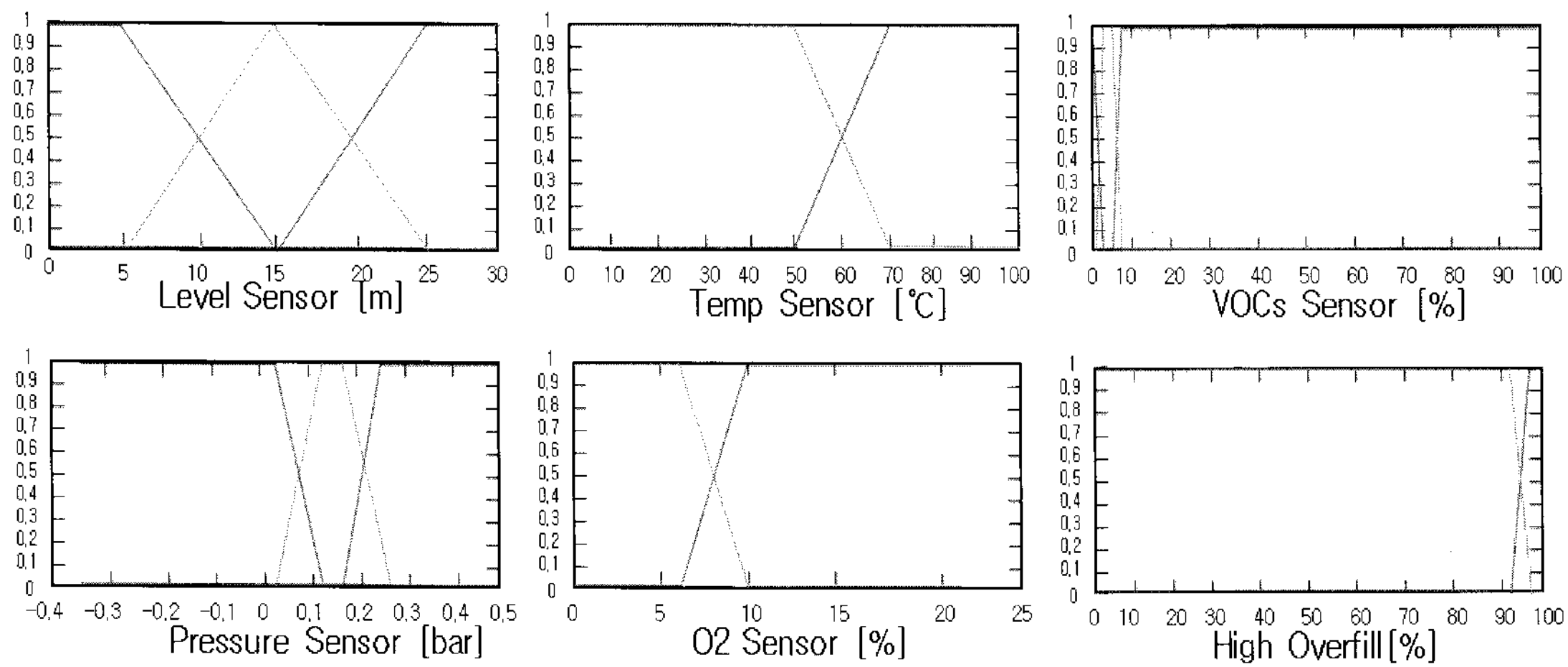


Fig. 3. Experimentally constructed fuzzy memberships for cargo sensors

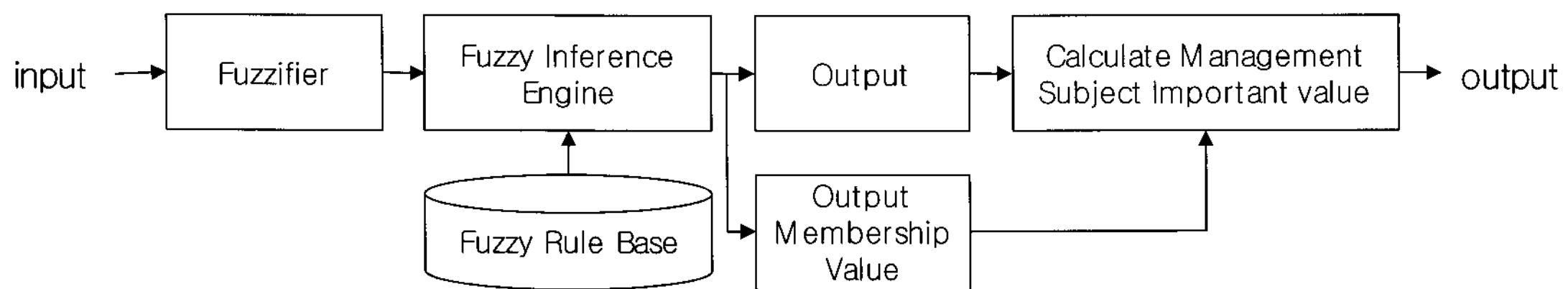


Fig. 4. Fuzzy inference system for proposed method

Table 5. Operations of each rule (4/46)

No	Subject 1	Subject 2	Subject 3	Subject 4
1	Normal condition			
...	...			
9	Operate cooling system	Operate upper pressures valve		
...	...			
25	Operate cooling system	Operate upper pressures valve	Check level sensor	
...	...			
46	Operate cooling system	Cargo pump stop	Vapour gas return	Inert gas injection

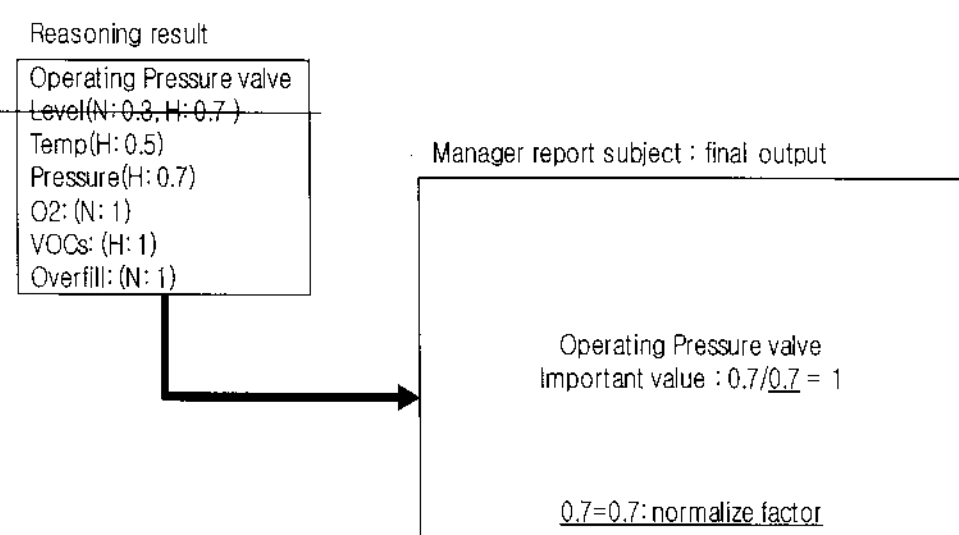


Fig. 5 Calculation of priority rate for decisions(case (2))

The (1) is very simple case. All sensor inputs have 1 membership values those are certain value for decision and this case has one decision. In this case, priority rate are meaningless and this system does not calculate priority rate. In the case (2), It has one decision and more than one sensors have two membership values. We explain the calculation of priority rate for this case in Figure 5. The result, “Low Pressure Valve,” was inferred from the pressure sensor value by the inference rules. In this case, the system made one decision from the pressure sensor, which had a membership value normalized factor of 0.7 the priority rate of 1 was determined by equation 1. Actually, this case the priority rate does not need to be calculated because (2) always has priority rate of 1.

The other hand, case (3) has at a minimum one sensor with two membership values. From these inputs, our system infers several decisions and also calculates the priority rate. We explain Figure 6 shows these procedures with one example. In this example, pressure sensor has a value of 0.2, which is a large (L) membership, and a normalized value of 0.8 (N) also has two values from its two memberships. From these sensor values, DSS infers four results from the rules and infers three decisions: “lower pressure value”, “return vapour gas”, and “normal condition”. Then, three decisions are obtained, and the priority rate of each decision is calculated. First the normalized factor was calculated from equation 1 and the priority rate for each decision was calculated using equation 2. “Return vapor gas” decision has the highest priority rate, 0.69, “lower pressure

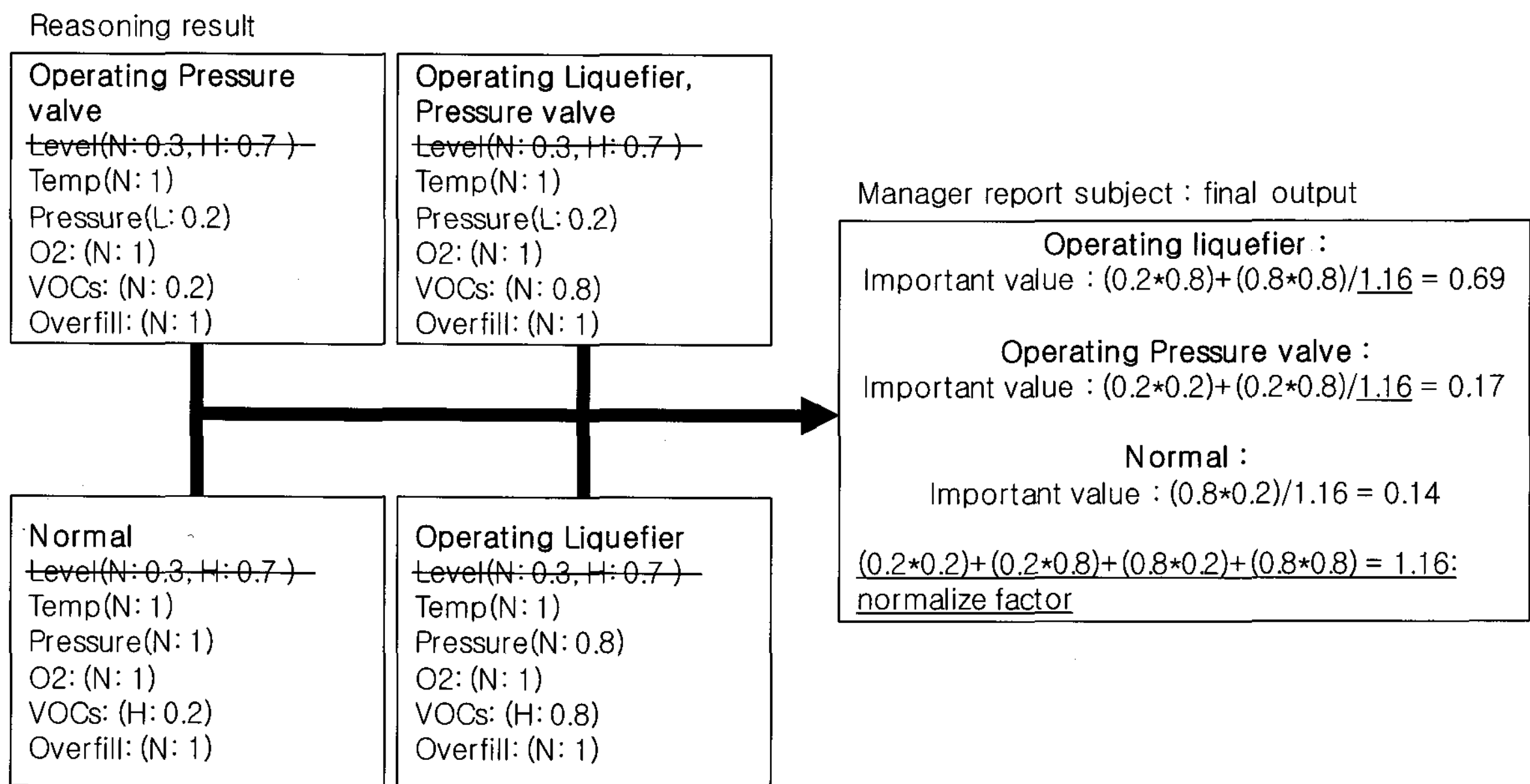


Fig. 6. Calculation of priority rate for decisions (case (3))

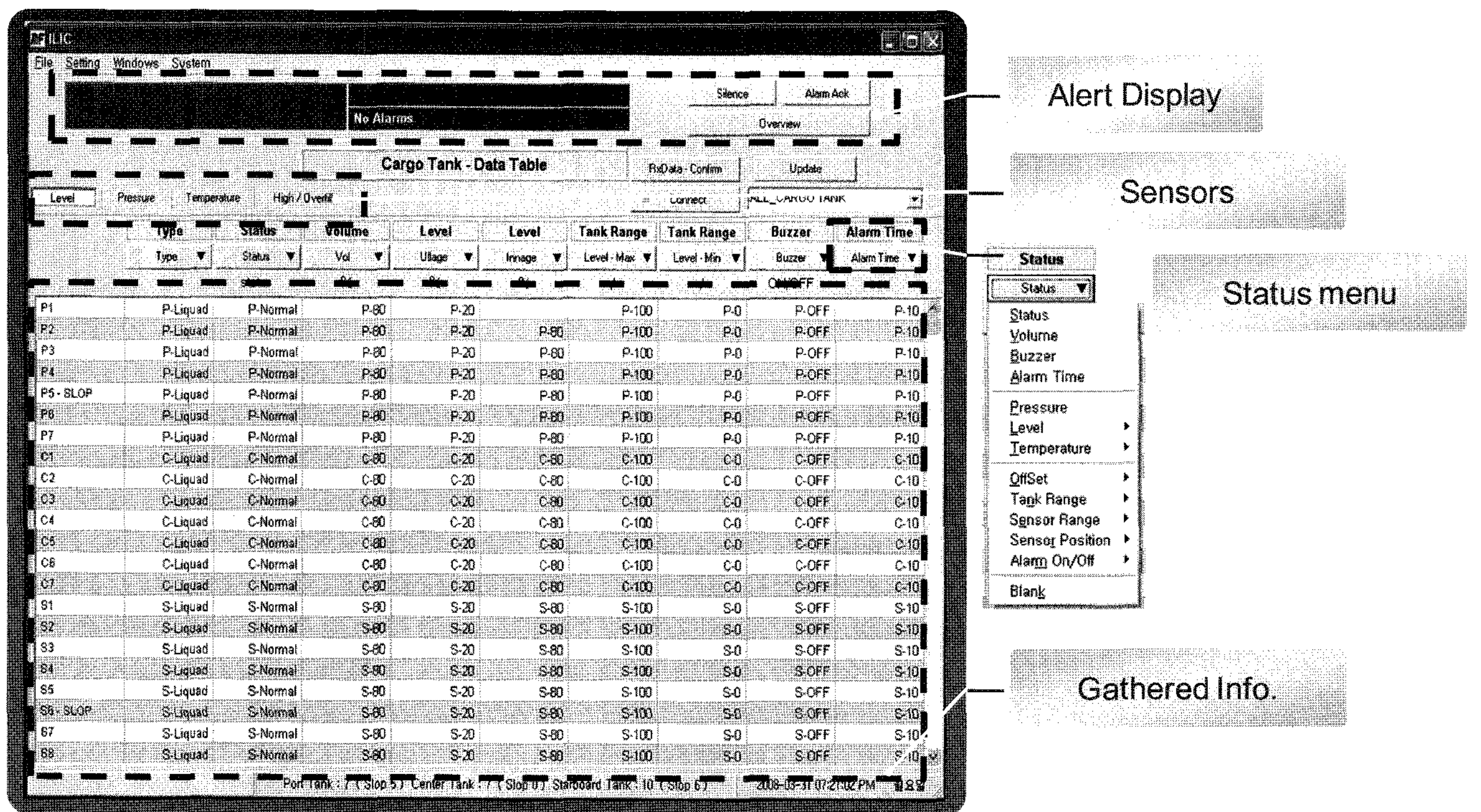


Fig. 7 The proposed monitoring system embedded the DSS

value” is 0.17, and “normal” decision is 0.14. Two decisions are returned “return vapour gas” and “lower pressure valve” from the pressure sensor and the VOC\_sensor values. The DSS system strongly suggested that vapor gas be returned and that the low pressure valve be checked.

#### 4. Developed Monitoring System and Result

In this research, we developed the proposed monitoring system embedding our proposed algorithm and shown in figure 7. We used Borland C++ Builder 6.0 to develop the system. This system numerical and graphically shows the sensors informations. These measured sensor values are mapped from

fuzzy membership values and those are putted in DSS. If abnormal situation is occurred, then this system shows alert in alert display window and pops up the dialog window for decision supporting. In the decision supporting window, The "Output" panel shows the eight decisions and their priority rate. We tested our proposed tool using recorded sensor values from a liquid cargo tanker. These sensor values were used by the DSS tool, and the inferred decisions were compared with the actual tank conditions. In the first situation, the level sensor indicates 15m (cargo height: 30m) and the high overflow sensor detects overflow. However, these results are contradictory. Actually this cargo tanker had a level sensor fault. The DSS tool returned "Check the overflow sensor and the level sensor", which is also shown in this dialogue window.

### 5. Conclusions

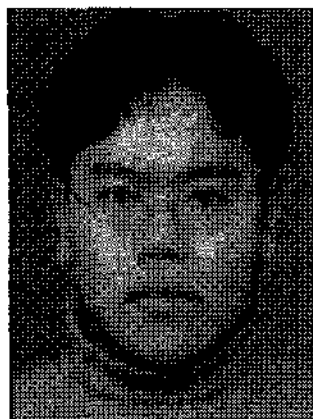
We propose the smart cargo monitoring system. The system provides a code of conduct for the safe operation of cargo tanks. It can help to simplify the operation of a cargo tanker. The proposed system could decrease the danger of human error, so the system will help sailors in operating cargo tanks more safely.

### References

- [1] Kyung Ho Lee, Jin Hyung Park, Hee Yong Lee, Sang Hyun Seo and Byung Kon Kwon, "Knowledge-Based Loading /Discharge Monitoring System for a Crude Oil Tanker," *Research report*, 2001.
- [2] Ok-yong Lee, "An Empirical Study on Factors to Influence Ship Safety Management in Shipping Industry," *Journal of Korean Navigation and Port Research*, vol. 19, pp. 165-214, 1994.
- [3] M.S. Chen, J. Han and P. Yu, "An Overview from Database Perspective," *IEEE Trans. on Knowledge and Data Engineering*, vol.8, pp. 866-883, 1996.
- [4] N. Baaklini and E.H.Mamdani, "Prescriptive methods for deriving control policy in a fuzzy-logic controller," *Electron. Lett.*, vol. 11, pp. 625-626, 1975.
- [5] J.F.Baldwin and B.W.Pilsworth, "Axiomatic approach to implication for approximate reasoning with fuzzy logic," *Fuzzy Sets Syst.*, vol. 3, pp. 193-219, 1980.
- [6] J.A.Bernard, "Use of rule-based system for process control," *IEEE Contr. Syst. Mag.*, vol. 8, no. 5, pp. 3-13, 1988.
- [7] B.Bharathi Devi and V.V.S.Sarma, "Estimation of fuzzy memberships from histograms," *Inform. Sci.*, vol. 35, pp. 43-59, 1985.
- [8] D.Dubois and H. Prade, "Fuzzy logics and the generalized modus ponens revisited," *Cybern. Syst.*, vol. 15, pp. 3-4, 1984.

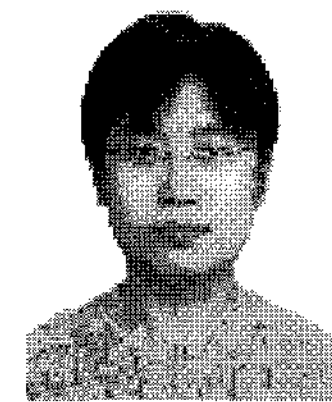
[9] E. Czogala, "Probabilistic fuzzy controller as a generalization of the concept of fuzzy controller," *Fuzzy Sets Syst.*, vol. 26, pp. 215-223, 1988.

[10] L. H. Tsoukalas and R. E. Uhrig, *Fuzzy and Neural Approaches in Engineering*, *Neural Networks*, Elsevier, vol. 10, pp. 1740 -1741, 1997



#### Yountae Kim

He received the B.S. and M.S. degrees in the School of Electronic, Electrical and Communication Engineering from Pusan National University, Busan, Korea. He is currently working in the doctor's course and he also working as research engineer in IT R&D team, Daewoo Shipbuilding and Marine Engineering company. His research interests are intelligent control, fuzzy logic control, and pattern recognition.



#### Gyeongdong Baek

He received the M.S. degree in electrical engineering from Pusan National University in 2008. He is currently pursuing the Ph.D. degree at Pusan National University. His research interests include intelligent control and fault diagnosis.



#### Taeryong Jeon

He received the B.S. degree in computer science engineering from Silla University in 2007. He is currently pursuing the M.S. degree in electronic and electrical engineering at Pusan National University. His research interests include data mining and intelligent control.



#### Sungshin Kim

He received the B.S. and M.S. degrees from Yonsei University, and the Ph.D. degree in electrical engineering from Georgia Institute of Technology, Atlanta, in 1984, 1986, and 1996, respectively. He is currently an Associate Professor in the School of Electrical and Computer Engineering, Pusan National University. His research interests include intelligent control, fuzzy logic control, manufacturing systems, and data mining.