

Ketorolac Ester Enhancer-prodrugs: Preparation and Evaluation of Their Physicochemical Properties

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(Received November 30, 2008 · Revised December 3, 2008 · Accepted December 8, 2008)

ABSTRACT – Six ester analogues of Ketorolac were synthesized as potential enhancer prodrugs for transdermal delivery. Solubility of these esters was determined in 10% propylene glycol (PG)/isotonic phosphate buffer (IPB) at room temperature while lipophilicity was obtained as partition coefficients ($\log P$) and capacity factors (k') using HPLC. Stability of the prodrugs in skin extract and in plasma was investigated at 37°C. The lipophilicity of the potential prodrugs increased in proportion to their alkyl chain length. Good linear relationship between partition coefficients ($\log P$) and capacity factors ($\log k'$) was observed ($R^2=0.9961$). All of the analogues were fairly stable but slowly degraded in IPB over a 12 hour period. However, their stability in skin extract and in plasma varied with most compounds gradually decomposing over a 12 hour period. Although unsaturation of the alkyl ester chain did not alter the over all lipophilicity of the compound, the half-life was significantly affected. In plasma, degradation of the esters was slower than in the skin extract, which is a desirable trait for enhancer-prodrugs. However, the overall hydrolysis in the skin extract needs to be facilitated for the development of an effective enhancer prodrug. The analogue with the shortest half life in the skin extract was the unsaturated C-12 analogue of 0.96 hr.

Key words - Ketorolac ester enhancer prodrug, SAR, Physicochemical properties

Ketorolac [(±)-5-benzoyl-2,3-dihydro-1H-pyrrolizine-1-carboxylic acid] is a nonsteroidal agent with potent analgesic and moderate anti-inflammatory activity (Table I). It is known to inhibit the synthesis of prostaglandins. Clinical studies with Ketorolac indicated a single-dose efficacy greater than that of morphine, meperidine and pentazocine in moderate to severe post-operative pain.¹⁻³ Unlike other narcotic analgesics, Ketorolac does not have potential addiction problems and respiratory depression. Therefore, it is a relatively more favorable therapeutic agent for the management of post-operative pain. Although its oral bioavailability is reported to be 90% with a very low hepatic first-pass metabolism, frequent dosing is required to maintain the therapeutic effect due to its short biological half-life.³ Moreover, long term use of its currently available dosage forms may result in gastrointestinal ulceration and acute renal failure.⁴

Transdermal delivery of Ketorolac may reduce the side effects associated with oral administration, and can maintain constant therapeutic blood level for longer duration. Although

several attempts have been reported to develop its transdermal delivery system using permeation enhancers, vehicles and iontophoresis, these approaches may not have been very successful because of the inherently low lipophilicity of Ketorolac itself.⁵⁻⁷ Its $\log P$ value is reported to be only 1.04, which is a value too low in terms of lipophilicity to allow passage through the lipid bilayer of the stratum corneum.⁸

Drug permeation through the stratum corneum can be increased with skin permeation enhancers. Practical use of enhancers requires the careful balancing of skin toxicity and the permeation enhancement benefit.⁹ Oleic acid is one such penetration enhancers that have been demonstrated to increase the flux of exogenous additives through the stratum corneum *in vitro*.¹⁰

Another approach is to transform the drug into prodrugs. A prodrug is a compound that undergoes transformation within the body before eliciting its therapeutic action and has been utilized widely since the late 1950s for increasing drug bioavailability as well as drug targeting after oral administration.¹¹ This strategy is based on chemically modifying an active substance by attaching pro-moieties to pharmacophores, which ideally should overcome the biochemical and physical barriers impeding drug transport of the parent substance. Enhancer-prodrug is a new concept combining the enhancer

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method and the prodrug approach. By attaching the enhancer to the parent drug, toxicity due to the enhancer may be minimized. The ester bond formed by the drug enhancer would be cleaved in the skin by the esterases, after which the enhancer would help the permeation of drug through the skin.

In this study, an attempt has been made to synthesize enhancer-prodrugs of Ketorolac. Shorter alkyl chains attached by ester bondage have been reported by Roy¹²⁾ *et al.* The elongation of the alkyl moieties of these short chained ester prodrugs brought about an increase in lipophilicity, increasing the skin permeation of Ketorolac. A similar study was also reported by Doh⁸⁾ *et al.* The limitation of these studies was in the fact that elongation of the ester alkyl chain longer than C-3 unit resulted in a decrease in permeation. Moreover, the instability of the ester bondage could cause a problem in stability because the ester had to be intact until the prodrug passed through the stratum corneum.

An alternative therefore was proposed to apply a weak ester bond, which would be allowed to cleave before penetrating the stratum corneum. Herein we report on a systematic investigation of a series of Ketorolac oleate analogues, as potential enhancer-prodrugs for transdermal delivery. The compounds have been evaluated to determine the relationship between their physico-chemical properties and feasibility as enhancer-prodrugs.

Materials and Methods

Chemicals and Reagents

Ketorolac sodium was purchased from Fluka (Sleeze, Germany). All reagents used to synthesize the analogues were purchased from Aldrich Chem. Co. Silica gel plate (Merck 60 F₂₅₄) was used for thin layer chromatography (TLC). For column chromatography, Merck 60 silica gel (0.063~0.200 mm) and HPLC grade solvents were used. Infrared spectral data (IR) were obtained on a Mattson 3000 Fourier Transform spectrometer and are reported in cm⁻¹. Proton (¹H NMR) and carbon (¹³C NMR) nuclear magnetic resonance were recorded on a Varian Gemini 2000 (300 MHz ¹H and 75 MHz ¹³C) in the

deuterated solvent indicated with chemical shifts reported in parts per million (δ) units downfield from tetramethylsilane (TMS) and ¹H NMR signals were quoted as s (singlet), d (doublet), t (triplet), and m (multiplet). Coupling constants are reported in hertz (Hz). Low resolution Mass spectrum and High resolution Mass spectrum are reported in output m/z range. NMR and Mass analysis were performed at the Korea Basic Science Institute. Ultraviolet spectra were recorded on an Optizen 2120 UV/VIS spectrometer. HPLC analyses were performed with a Waters 2690 HPLC equipped with UV. Mobile phase was prepared by filtering through a membrane filter ("Pall corporation", 47 mm, 0.45 μ m) and degassed in an ultrasonicator (8510 Branson) before use.

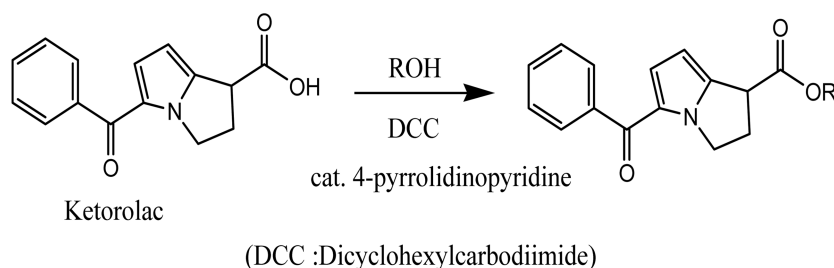
Synthesis of Ketorolac ester prodrugs

Ketorolac sodium (880 mg, 3.17 m mol) was dissolved in water and acidified with 1N-HCl to give a suspension, which was collected by extraction in ethyl acetate to give Ketorolac free acid as a white solid (636 mg, 78.5%) and used for the syntheses of ester prodrugs.

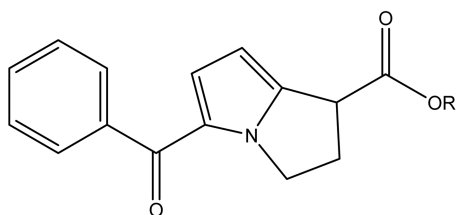
Ketorolac ester prodrugs were synthesized by adding *N,N'*-dicyclohexylcarbodiimide (DCC) to Ketorolac together with the corresponding alcohols in the presence of 4-pyrrolidinopyridine, as shown in Scheme 1.^{8,13)} Table I shows the structures of analogues prepared for the current study.

Determination of capacity factor (k')

The capacity factor, *k'*, of Ketorolac and its ester prodrugs were determined by HPLC. A chromolithTM column (Lichrospher 125*4 mm, 5 μ m particle size, RP-8, Merck, Germany) was used as an analytical column at ambient temperature. The mobile phase was 90% methanol in 0.1 mM acetate buffer, pH 4.7. The ratio of mobile phase composition was controlled to accommodate the different retention times of prodrugs. The flow rate of the mobile phase was 1.0 mL/min and all samples to be analyzed were injected at a volume of 20 μ L. The variable wavelength UV detector (Waters 2487 Dual λ Absorbance Detector) was set at 314 nm. The mobile phase hold-up time (*t*₀) was determined by injecting the mobile phase. Each



Scheme 1—Synthesis of Ketorolac ester prodrugs^{8,13)}

Table I—Chemical Structures and Yields of Ketorolac and Its Ester Analogues

Compound	R	Yield (%)
Ketorolac	-H	78.5%
1	-CH ₂ CH ₂ CH ₂ CH=CHCH ₂ (CH ₂) ₃ CH ₃	90.9%
2	-CH ₂ (CH ₂) ₄ CH ₂ CH=CHCH ₂ CH ₂ CH ₂ CH ₃	64.7%
3	-CH ₂ (CH ₂) ₇ CH=CH(CH ₂) ₅ CH ₃	37.8%
4	-CH ₂ (CH ₂) ₇ CH=CH(CH ₂) ₇ CH ₃	44.1%
5	-CH ₂ (CH ₂) ₈ CH	74.5%
6	-CH ₂ (CH ₂) ₁₀ CH ₃	43.9%

sample was injected three times and the average of the three retention times (t_R) were used in calculating the capacity factor (k'), from the equation below.¹⁴⁾

$$k' = (t_R - t_0) / t_0$$

t_R : Retention time

t_0 : Dead time of methanol

Determination of solubility

Each compound was added in excess to 1 mL 10% PG/IPB and shaken at room temperature for about 10 min to reach saturation. The saturated solutions were then filtered through Ministart RC 4 filters (0.45 μ m, Sartorius, Germany) and analyzed by HPLC after appropriate dilution with methanol.

Stability study of Ketorolac ester prodrugs

Stability studies were conducted to confirm the conversion of various Ketorolac ester prodrugs. The stability of Ketorolac ester prodrugs in 10% PG/IPB, skin extract and plasma, each at 37°C was investigated. Skin extract and plasma were obtained as previously described.⁸⁾ Based on the solubility study result, each Ketorolac ester prodrug was spiked to make 3 μ g/mL (compound **1**), 5 μ g/mL (compound **2**), 5 μ g/mL (compound **3**), 0.5 μ g/mL (compound **4**), 6 μ g/mL (compound **5**) and 6 μ g/mL (compound **6**) concentrations. The solutions were placed in a shaker (Shaking Incubator HB-201SF, 150 rpm) at 37°C for 12 hrs. At different time course 100 μ L was taken out to be analyzed by HPLC.

Results and Discussion

Chemical synthesis and yield of enhancer prodrugs

As shown in Table I, six enhancer-prodrug candidates have

been synthesized in good yield (37.8~90.9%). The longer carbon chained analogues were obtained at lower yields most probably because the product was poorly soluble in the solvent used for synthesis.

5-Benzoyl-2,3-dihydro-1H-pyrrolizine-1-carboxylic acid cis-4-decenate, Y-001 (1)

Ketorolac (2 g, 7.84 mmol) in CH₂Cl₂ (50 mL), *N,N'*-dicyclohexylcarbodiimide (1.0 M in CH₂Cl₂, 9.7 mmol) and 4-pyrrolidinopyridine (24 mg) and cis-4-decen-1-ol (3.62 g, 23.7 mmol) gave the cis-4-decen-1-ester prodrug (2.8 g, 90.9%) as a yellowish oil: UV (MeOH) λ_{max} 313 nm (log ϵ_{max} = 4.01); ¹H NMR (300 MHz, CD₃OD) δ 7.82-7.42 (5H, m, Ar-H), 6.78 (1H, d, J = 4.0 Hz, CH=CH), 6.08 (1H, d, J = 4.0 Hz, CH=CH), 5.38-5.35 (2H, m, CH=CH), 4.52-4.38 (2H, m, -NCH₂-), 4.08-4.06 (2H, m, OCH₂), 4.04-4.00 (1H, m, -CH-), 2.88-2.68 (2H, m, -CH₂-), 2.02-2.13 (4H, m, -CH₂-), 1.00-1.80 (8H, m, -CH₂-), 0.86-0.92 (3H, t, J = 7.4 Hz, CH₃); ¹³C-NMR (75.5 MHz, DMSO-d₆) δ 172, 162, 144, 139, 132, 131, 130, 129, 126, 124, 103, 65, 64, 61, 42.0, 33, 32, 29.8, 29.7, 29.6, 29.4, 26, 23, 22, 14; IR (neat) cm⁻¹ 1741 (C=O), 1723 (C=C); Tandem MS (FAB⁺) calc C₂₅H₃₁NO₃ 394.2384 (M+1), observed 394.2382 (M+1).

5-Benzoyl-2,3-dihydro-1H-pyrrolizine-1-carboxylic acid cis-7-dodecenate, Y-002 (2)

Ketorolac (70 mg, 0.274 mmol) in CH₂Cl₂ (10 mL) with the addition of *N,N'*-dicyclohexylcarbodiimide (0.34 mL of 1.0 M in CH₂Cl₂, 0.34 mmol), 4-pyrrolidinopyridine (1 mg) and cis-7-dodecen-1-ol (100 mg, 0.54 mmol) gave the cis-7-dodecen-1-ester prodrug (75 mg, 64.7%) as a yellowish oil: UV (MeOH) λ_{max} 312 nm (log ϵ_{max} = 4.05); ¹H NMR (300 MHz, CD₃OD) δ 7.78-7.48 (5H, m, Ar-H), 6.81 (1H, d, J = 4.0 Hz, CH=CH), 6.10 (1H, d, J = 4.0 Hz, CH=CH), 5.34 (2H, m, CH=CH), 4.57-4.40 (2H, m, NCH₂-), 4.24-4.06 (2H, m, OCH₂, 1H, -CH-), 3.00-2.74 (2H, m, -CH₂), 2.02-2.13 (4H, m, -CH₂-), 1.00-1.80 (12H, m, -CH₂-), 0.88-0.92 (3H, t, J = 7.4 Hz, CH₃); ¹³C-NMR (75.5 MHz, DMSO-d₆) δ 185, 172, 144, 139, 132, 130, 129(3), 126, 103, 65, 61, 42.0, 33, 32, 30(3), 29, 26(5), 22, 13; IR (neat) cm⁻¹ 1737 (C=O), 1721 (C=C); Tandem MS (FAB⁺) calc C₂₇H₃₅NO₃ 422.2697 (M+1) observed 422.2695 (M+1).

5-Benzoyl-2,3-dihydro-1H-pyrrolizine-1-carboxylic acid palmitoleyl ester, Y-003 (3)

Ketorolac (500 mg, 1.96 mmol) in CH₂Cl₂ (10 mL) and *N,N'*-dicyclohexylcarbodiimide (2.4 mL of 1.0 M in CH₂Cl₂, 2.4 mmol), 4-pyrrolidinopyridine (6 mg) and palmitoleyl alco-

Table II–Physico-chemical Properties of Ketorolac and Its Enhancer-prodrugs

Compound	Compound code	Molecular Weight (g/mol)	Solubility ($\mu\text{g/mL}$)	Capacity factor (Log k')	Log P^a
			10% PG in IPB		
Ketorolac		255.27	$18.17(\pm 0.238) \times 10^3$	-0.68	1.64
1	Y-001	393.23	$5.96(\pm 0.11)$	0.143	5.33
2	Y-002	421.26	$4.81(\pm 0.05)$	0.347	6.16
3	Y-003	477.32	$3.37(\pm 0.04)$	0.705	7.83
4	Y-004	505.35	$0.76(\pm 0.1)$	0.88	8.67
5	Y-005	395.25	$5.56(\pm 0.04)$	0.29	5.65
6	Y-006	423.28	$5.53(\pm 0.02)$	0.45	6.48

a. Calculated from Chemdraw[®]

Each data represents the mean \pm SD of three determinations

hol (1 g, 4.16 mmol) gave palmitoleyl ester prodrug (354 mg, 37.8%) as a yellowish oil: UV (MeOH) λ_{max} 313 nm (log ϵ_{max} = 4.09); ¹H NMR (300 MHz, CD₃OD) δ 7.78-7.48 (5H, m, Ar-H), 6.81 (1H, d, J =4.0 Hz, CH=CH), 6.10 (1H, d, J =4.0 Hz, CH=CH), 5.34 (2H, m, CH=CH), 4.57-4.40 (2H, m, NCH₂-), 4.24-4.06 (2H, m, -OCH₂, 1H, -CH-), 3.00-2.74 (2H, m, -CH₂), 2.02-2.13 (4H, m, -CH₂-), 1.00-1.80 (20H, m, -CH₂-), 0.88-0.92 (3H, t, J =7.4 Hz, CH₃); ¹³C-NMR (75.5 MHz, DMSO-d₆) δ 185, 172, 144, 139, 132, 130, 129(3), 126, 103, 65, 61, 43, 33, 32, 31, 30(3), 29(7), 26(2), 23, 13; IR (neat) cm⁻¹ 1741(C=O), 1721(C=C); Tandem MS(FAB⁺) calc C₃₁H₄₃NO₃ 478.3323 (M+1), observed 478.3319 (M+1).

5-Benzoyl-2,3-dihydro-1H-pyrrolizine-1-carboxylic acid oleyl ester, Y-004 (4)

Ketorolac (1.5 g, 5.88 mmol) in CH₂Cl₂ (30 mL) and *N,N'*-dicyclohexylcarbodiimide (9 mL of 1.0 M in CH₂Cl₂, 9 mmol), 4-pyrrolidinopyridine (13 mg) and oleyl alcohol (5 g, 18.6 mmol) gave the oleyl ester prodrug (4.12 g, 44.1%) as a yellowish oil: UV (MeOH) λ_{max} 311 nm (log ϵ_{max} =4.12); ¹H-NMR (300 MHz, DMSO-d₆) δ =7.80-7.70 (2H, m, Ar-H), 7.60-7.40 (3H, m, Ar-H), 6.78 (1H, d, J =4.0 Hz, CH=CH), 6.08 (1H, d, J =4.0 Hz, CH=CH), 5.28-5.32 (2H, m, CH=CH), 4.52-4.38 (2H, m, -NCH₂-), 4.08-4.06 (2H, m, OCH₂), 4.04-4.00 (1H, m, -CH-), 2.88-2.68 (2H, m, -CH₂-), 1.00-1.80 (28H, m, -CH₂-), 0.94-0.89 (3H, t, J =7.4 Hz, CH₃); ¹³C-NMR (75.5 MHz, DMSO-d₆) δ =172, 164, 146, 139, 132, 130, 129, 128, 127, 124, 104, 103, 77, 65, 61, 47.0, 42.0, 39, 33, 32, 29.8, 29.7, 29.6, 29.4, 26, 22, 14; IR (neat) cm⁻¹1741(C=O); Tandem MS (FAB⁺) calc C₃₃H₄₈NO₃ 506.3636 (M+1), observed 506.3634 (M+1).

5-Benzoyl-2,3-dihydro-1H-pyrrolizine-1-carboxylic acid decyl ester, Y-005 (5)

Ketorolac (0.6 g, 2.35 mmol) in CH₂Cl₂ (10 mL) and *N,N'*-

dicyclohexylcarbodiimide (2.4 mL of 1.0 M in CH₂Cl₂, 2.4 mmol), 4-pyrrolidinopyridine (4.2 mg) and decyl alcohol (1.2 mL, 7.58 mmol) gave decyl ester prodrug (693 mg, 74.5 %) as a yellowish oil: UV (MeOH) λ_{max} 312 nm (log ϵ_{max} = 3.95); ¹H NMR (300 MHz, CD₃OD) δ 7.82-7.42 (5H, m, Ar-H), 6.78 (1H, d, J =4.0 Hz, CH=CH), 6.08 (1H, d, J =4.0 Hz, CH=CH), 4.52-4.38 (2H, m, -NCH₂-), 4.08-4.06 (2H, m, -OCH₂), 4.04-4.00 (1H, m, -CH-), 2.88-2.68 (2H, m, -CH₂-), 2.02-2.13 (4H, m, -CH₂-), 1.00-1.80 (12H, m, -CH₂-), 0.86-0.92 (3H, t, J =7.4 Hz, CH₃); ¹³C-NMR (75.5 MHz, DMSO-d₆) δ 185, 172, 144, 139, 132, 131, 130, 129, 126, 124, 103, 65, 64, 61, 42, 33, 31, 30, 29(3), 26, 22, 17,14; IR (neat) cm⁻¹ 1739(C=O); Tandem MS(FAB⁺) calc C₂₅H₃₃NO₃ 396.2540, observed 396.5517 (M+1).

5-Benzoyl-2,3-dihydro-1H-pyrrolizine-1-carboxylic acid dodecan ester, Y-006 (6)

Ketorolac (0.4 g, 1.57 mmol) in CH₂Cl₂ (25 mL) and *N,N'*-dicyclohexylcarbodiimide (1.6 mL of 1.0 M in CH₂Cl₂, 1.6 mmol), 4-pyrrolidinopyridine (2.8 mg) and dodecanol (0.88 g, 4.72 mmol) gave dodecan ester prodrug (290 mg, 43.9%) as a yellowish oil: UV (MeOH) λ_{max} 312 nm (log ϵ_{max} =3.97); ¹H NMR (300 MHz, CD₃OD) δ 7.82-7.42 (5H, m, Ar-H), 6.78 (1H, d, J =4.0 Hz, CH=CH), 6.08 (1H, d, J =4.0 Hz, CH=CH), 4.52-4.38 (2H, m, -NCH₂-), 4.08-4.06 (2H, m, -OCH₂), 4.04-4.00 (1H, m, -CH-), 2.88-2.68 (2H, m, -CH₂-), 2.02-2.13 (4H, m, -CH₂-), 1.00-1.80 (16H, m, -CH₂-), 0.86-0.92 (3H, t, J =7.4 Hz, CH₃); ¹³C-NMR (75.5 MHz, DMSO-d₆) δ 185, 172, 144, 139, 132, 131, 130, 129, 126, 124, 103, 65, 64, 61, 42, 33, 31, 30, 29(5), 26, 22, 17,14; IR (neat) cm⁻¹ 1741(C=O); Tandem MS(FAB⁺) calc C₂₇H₃₇NO₃ 424.2853, observed 424.2852 (M+1).

Physico-chemical characteristics

The physico-chemical properties including capacity factor

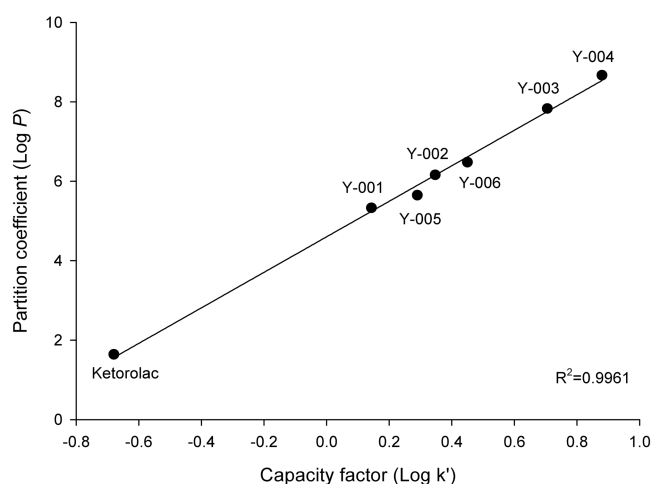


Figure 1—Relationship between the partition coefficients and capacity factors of Ketorolac and its enhancer prodrugs.

(k') of Ketorolac and its ester prodrugs are shown in Table II. The molecular weights of Ketorolac and its prodrugs ranged from 393 to 506 g/mol. Lipophilicity of Ketorolac and its ester prodrugs were determined in terms of partition coefficient ($\text{Log } P$) by using ChemDraw[®] and capacity factor (k') by running an HPLC analysis. The $\text{Log } P$ values of the ester prodrugs ranged from 5.33 to 8.67. The plot of $\text{Log } P$ versus capacity factor showed a good linear relationship with a correlation coefficient of 0.9961 (Figure 1). Thus, determining the capacity factors instead of the $\text{Log } P$ values may be a more convenient alternative to estimating the lipophilicity of future analogs. As shown in Table II, the solubility of ester prodrugs in 10% PG/IPB ranged from 0.76 to 5.96 $\mu\text{g/mL}$. All prodrugs were poorly soluble in aqueous solution and as expected, the $\text{Log } P$ value of the ester prodrugs were higher when the carbon chain length of the prodrugs were longer.

Stability of Ketorolac ester prodrugs

The hydrolysis of Ketorolac prodrugs in 10% PG/IPB, in skin extract, and in plasma was evaluated at 37°C as show in

Figure 2. Because all alkyl ester prodrugs were poorly soluble in aqueous vehicles, 10% PG was added to solubilize the prodrugs in IPB. In 10% PG/IPB, which was an environment devoid of the presence of esterases, all six compounds degraded slowly over a 12 hour period. The degradation followed a first order kinetics as shown in Figure 2a. In the absence of esterases, as the carbon chain length of the ester moiety increased, the half-life of the compounds decreased (Table III). In other words, compounds with longer ester moieties degraded faster. However, in the case of compounds **5** and **6** which were of the same chain length as compounds **1** and **2** respectively, a different pattern was observed. The saturation of the ester moiety resulted in a much more stable compound as shown in the half-lives of 21.86 and 49.5 hour respectively. It may thus be helpful to have an unsaturated group in the ester chain for the purpose of developing enhancer-prodrugs since it is crucial that they hydrolyze in the skin before penetration.

In the presence of esterases, the hydrolysis pattern was different. In skin extract, the degradation of the analogues was faster than in 10% PG/IPB. The degradation also followed a first order kinetics (Figure 2b). The half life was shortest for compound **2**. As the alkyl chain increased, a decrease in half-life was observed until C-12 but increased again as the chain elongated to C-16 and C-18 (Table III). For unsaturated compounds, **5** and **6**, longer half-lives were observed compared to their unsaturated counterparts **1** and **2** respectively although they were not as stable as in the 10% PG/IPB. A similar pattern was observed in plasma (Figures 2c) as in the skin extract. However, the overall stability was greater in plasma compared to that in skin extract, which was quite encouraging for enhancer-prodrug candidates. The half-lives of the enhancer-prodrugs ranged from 9.04 to 49.5 hours in 10% PG/IPB. In the skin extract, half-life ranged from 0.96 to 8.04 hours and in plasma from 2.97 to 8.48 hours (Table III). Further studies are however needed to find the rationale as to why these prodrugs

Table III—Half-lives ($t_{1/2}$) of Ketorolac Ester Prodrugs in 10% PG/IPB, in Skin Extract and in Plasma at 37°C

Compound	Carbon chain	# of double bond	10% PG/IPB	Skin extract	Plasma
			$t_{1/2}$ (hr)	$t_{1/2}$ (hr)	$t_{1/2}$ (hr)
1	C ₁₀	1	16.94	1.05	5.26
2	C ₁₂	1	13.22	0.96	2.97
3	C ₁₆	1	11.23	3.03	8.48
4	C ₁₈	1	9.04	8.04	8.19
5	C ₁₀	0	21.86	4.32	5.62
6	C ₁₂	0	49.5	7.83	5.48

Half-life ($t_{1/2}$) was obtained by $t_{1/2} = \ln 2/k$. Constant k was obtained from the slope of $\ln C$ vs time plot.

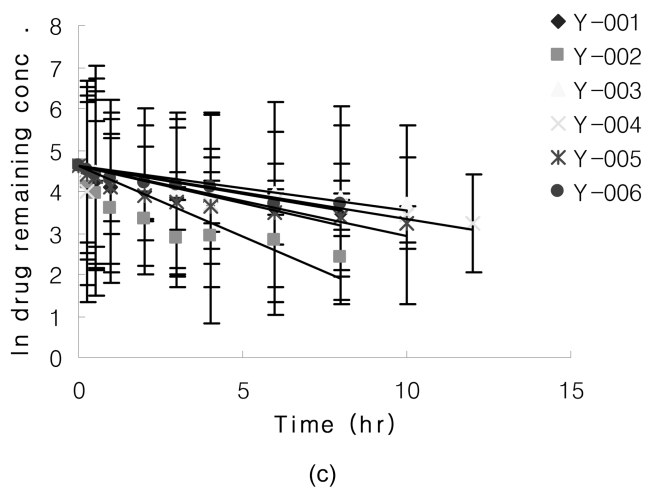
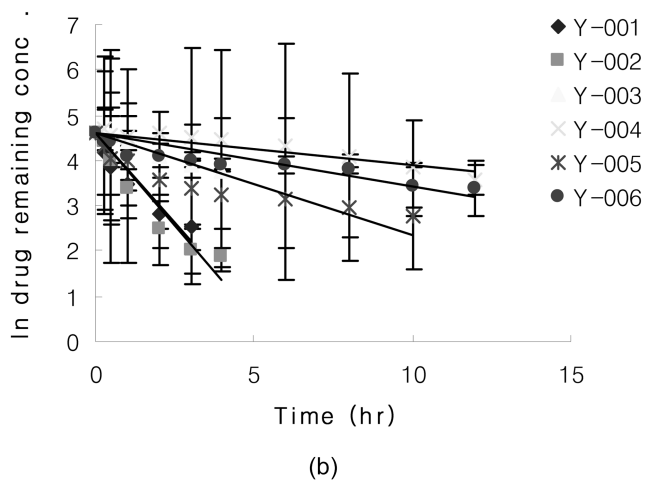
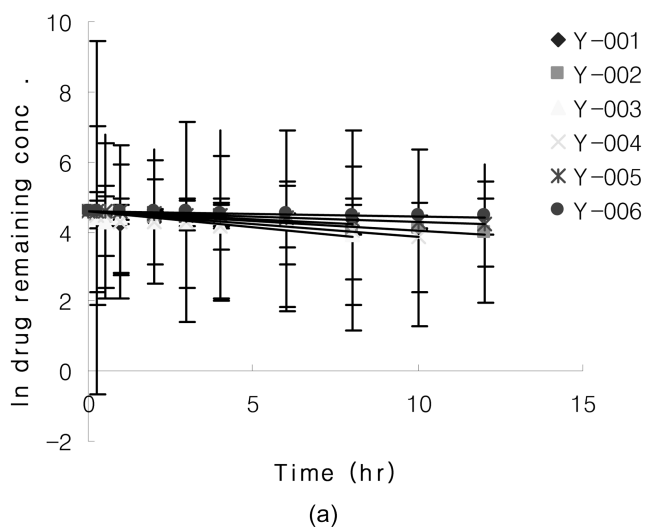


Figure 2—Stability as % drug remaining over 12 hours at 37°C of Ketorolac ester prodrugs (a) in 10% PG/IPB (pH 7.4), (b) in skin extract, (c) in plasma.

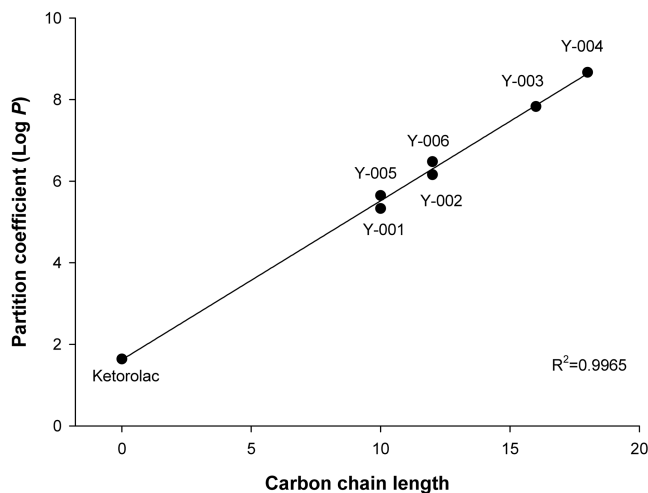


Figure 3—Relationship between the partition coefficient and carbon chain length of ketorolac and its esters.

behave differently in 10% PG/IPB compared to skin extract and plasma.

Structure-Activity Relationship

A systematic SAR study was performed. As shown in Figure 3 good correlation between the carbon chain length of the ester moieties and partition coefficients ($\text{Log } P$) was observed. Except for compounds **5** and **6**, all prodrugs contained one double bond in the ester moiety. However, as show in Figure 3 only a marginal difference in lipophilicity resulted between compounds **1** and **5** and between compounds **2** and **6** where the saturated ester linkage tended to be slightly more lipophilic.

The correlation between the percent degradation of prodrugs

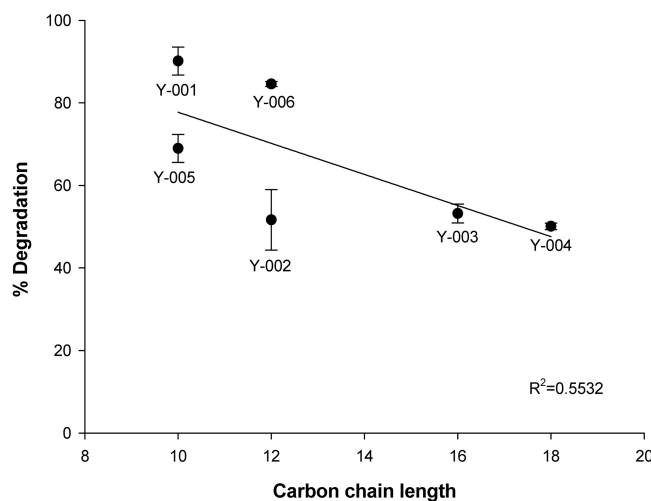


Figure 4—Correlation between percent degradation after 12 hours and the carbon chain length of the ester moiety in the 10% PG/IPB.

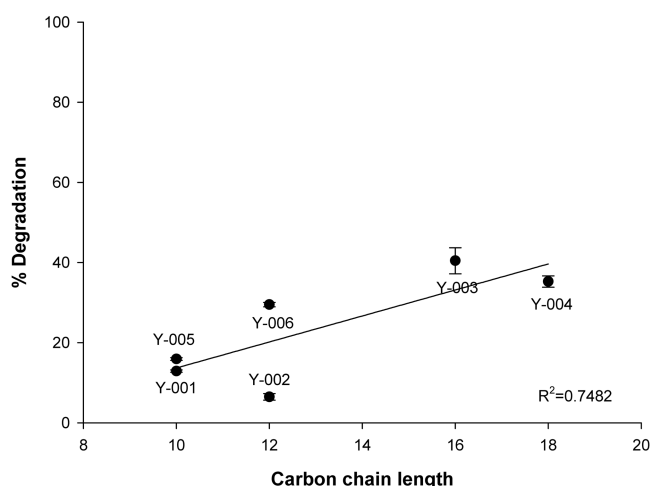


Figure 5—Correlation between percent degradation after 12 hours and the carbon chain length of the ester moiety in the skin extract.

and the carbon chain length of the ester moiety after 12 hours in 10% PG/IPB, in skin extract and in plasma was examined. As shown in Figure 4, the percent degradation in 10% PG/IPB moderately correlated with the carbon chain length of the ester moiety after 12 hours ($R^2=0.5532$). Esters of longer chain length seemed to have degraded more slowly than those with shorter chain lengths. However, the overall range of degradation between these analogues seemed very narrow and therefore it would be difficult to draw a solid conclusion based on this data alone. In the skin extract, better correlation was observed between the percent degradation at 12 hours (Figure 5, $R^2=0.7482$) and the carbon chain length. The longer the chain length, the faster was the degradation. However, in plasma, no significant correlation was observed (Figure 6, $R^2=0.0621$) after 12 hours.

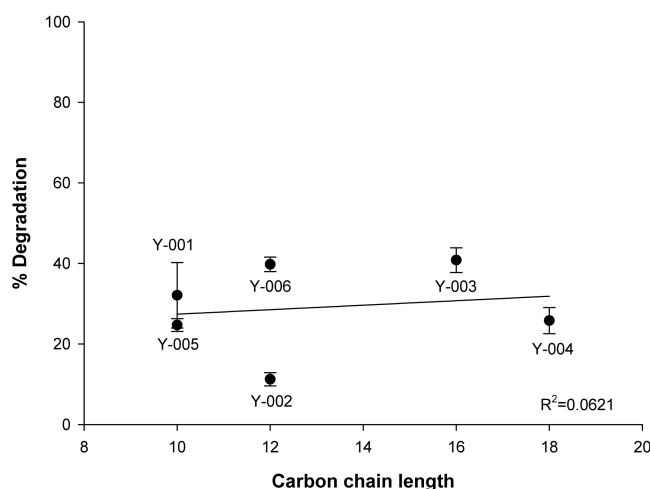


Figure 6—Correlation between percent degradation after 12 hours and the carbon chain length of the ester moiety in the plasma.

Conclusions

Ketorolac enhancer-prodrug candidates were synthesized in good yield. The lipophilicity of prodrugs increased as the carbon chain length increased and the capacity factors of the analogues correlated well with the calculated Log *P* values ($R^2=0.9961$). In terms of stability, the enhancer prodrugs slowly degraded in a non-enzymatic environment such as in 10% PG/IPB solution. The longer chained esters had shorter half-lives than the shorter chained ones but all were fairly stable over a 12 hour period. In the skin extract, the enzymatic degradation facilitated the hydrolysis of esters. The hydrolysis was fastest for the C-12 analogue, **2**, but slowed down as the carbon chain elongated to C-18. Unsaturation seemed to facilitate the degradation as compared to the saturated analogues. In plasma, degradation was slower than in the skin extract, which is a desirable trait for enhancer-prodrugs. However, the overall hydrolysis in skin extract has to be faster for the analogues to be effective enhancer prodrugs. The significance of this work is in providing structure-stability relationship results, which could facilitate further studies to design and develop Ketorolac enhancer prodrugs.

Acknowledgements

This work was supported by the Korea Research Foundation Grant KRF-2004-E00172.

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