

Purification and Characterization of a Keratinase from a Feather-Degrading Fungus, *Aspergillus flavus* Strain K-03

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A keratinolytic enzyme secreted by *Aspergillus flavus* K-03 cultured in feather meal basal medium (FMBM) containing 2% (w/v) chicken feather was purified and characterized. Keratinolytic enzyme secretion was the maximal at day 16 of the incubation period at pH 8 and 28°C. No relationship was detected between enzyme yield and increase of fungal biomass. The fraction obtained at 80% ammonium sulfate saturation showed 2.39-fold purification and was further purified by gel filtration in Sephadex G-100 followed by ion exchange chromatography on DEAE-Sephadex A-50, yielding an active protein peak showing 11.53-fold purification. Sodium dodecyl sulfate polyacrylamide gel electrophoresis (SDS-PAGE) and zymograms indicated that the purified keratinase is a monomeric enzyme with 31 kDa molecular weight. The extracellular keratinase of *A. flavus* was active in a broad range of pH (7–10) and temperature (30°C–70°C) profiles with the optimal for keratinase activity at pH 8 and 45°C. The keratinase activity was totally inhibited by protease inhibitors such as phenylmethylsulfonyl fluoride (PMSF), iodoacetic acid, and ethylenediaminetetraacetate (EDTA) while no reduction of activity by the addition of dithiothreitol (DTT) was observed. N-terminal amino acid sequences were up to 80% homologous with the fungal subtilisins produced by *Fusarium culmorum*. Therefore, on the basis of these characteristics, the keratinase of *A. flavus* K-03 is determined to be subtilisins-like.

KEYWORDS: *Aspergillus flavus*, Keratinase, Subtilisins, Serine protease

Keratin occurs in nature mainly in the form of hair, feathers, wool, horn, and nails and is the structural component of vertebrate skin. Arising as a waste product in a variety of ways, keratin is an insoluble protein and a component of epidermal and skeletal tissues (Bradbury, 1973). Because of a higher degree of cross-linking by disulphide bridges, hydrogen bonds and hydrophobic interactions, keratin is poorly susceptible to degradation and poorly susceptible to digestion by most common peptidases such as trypsin, pepsin, and papain (Bockel *et al.*, 1995; Ochlborg, 1993). In particular, feathers constitute troublesome waste products, being mainly composed of hard β -keratin, and are produced in large quantities in commercial poultry processing plants. Therefore, their industrial utilization is economically and environmentally important (Onifade and Abu, 1998). Currently, a considerable portion of feather waste is utilized as a dietary protein supplement for animal feed (Bhargava and O'Neil, 1975), because of their low digestibility, invariable protein quality, and nutrient bioavailability (Papadopoulos *et al.*, 1986).

To make better use of feather waste, pre-digestion of feathers with microorganisms has been proposed. Therefore, utilizing poultry feathers as a fermentation substrate in conjunction with a keratin-degrading microorganism or enzymatic biodegradation may be a better alternative to improve nutritional value of poultry feathers and reduce

environmental waste. Recently, several extracellular keratinases, including *Chrysosporium keratinophilum* (Dozie *et al.*, 1994), *C. georgiae* (El-Naghy *et al.*, 1998), *Aspergillus fumigatus* (Do *et al.*, 2004; Santos *et al.*, 1996), and airborne dematophytes fungi (Marchisio *et al.*, 1992), have been reported to be functional for the microbial and fungal invasion of skin and skin formation. As such, screening of non-pathogenic common fungi for producing keratinase is very important, since keratinase has potential applicability to the pharmaceutical and leather industries. We isolated the fungus *Aspergillus flavus*, which was selected as a prospective producer of keratinolytic enzyme (Kim, 2003). Here we report on the purification and characterization of an extracellular keratinolytic enzyme produced by *A. flavus* strain K-03.

Materials and Methods

Microorganism and culture conditions. *A. flavus* K-03, which was isolated from a poultry farm in South Korea (Kim, 2003), was maintained by serial passages in a potato-dextrose agar (PDA; Difco, Sparks, MD, USA) medium and was cultivated in 500 ml Erlenmeyer flasks, holding 200 ml of feather meal basal medium (FMBM) (Kim, 2003) containing 10 g of glucose, 0.025 g of $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$, 0.025 g of CaCl_2 , 0.015 g of $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$, 0.005 g of $\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$ per liter. The pH was adjusted to 8.0. Chicken feather (20 g/l) was used as carbon, nitrogen, and

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sulfur sources. Each flask was inoculated with 2 ml of a spore suspension (2×10^6 spores/ml) prepared from 7-day old subcultures of the fungus.

Protein determination. The protein content was determined by the method of Bradford (1976) using Bio-Rad assay reagent (Munich, Germany) and bovine serum albumin as a standard.

Keratinase activity. Keratinase activity was determined using a spectrophotometer according to the method of Letourneau *et al.* (1998). An aliquot of centrifuged culture broth containing 5 μ g of protein sample was centrifuged and added to one-milliliter reaction mixture composed of 30 mg keratin azure (Sigma, St. Louis, MO, USA) in 50 mM Tris-HCl buffer (pH 8.0). The reaction was carried out at 28°C for 1 h. The reaction mixture was constantly agitated at 120 rpm. After 1 h, the reaction was stopped by placing the tubes in an ice bath. The reaction mixture was then centrifuged at $10,000 \times g$ for 10 min. An assay without any sample was performed under the same conditions described above and used as a blank. All assays were done by measuring the absorbance at 595 nm, the amount of enzyme required to cause an increase of 0.001 in $A_{595 \text{ nm}}$ per min.

Enzyme purification. 2 l-Erlenmeyer flasks containing 1 l of FMBM were inoculated with a fungal suspension and incubated for 16 days at 28°C. The fungal culture broth was then centrifuged and the supernatants were filtered successively through filter paper no. 2 (Whatmann Inc., Maidstone, UK) and 0.2 μ m-pore-size filters (Millipore Corp., Billerica, MA, USA). In order to prevent enzyme autolysis, all procedures were carried out at 4°C. To purify keratinase, ammonium sulfate was added to the culture filtrate to 80% saturation. Each precipitate was dissolved in a certain amount of distilled water and dialyzed against distilled water. The precipitate resulting from ammonium sulfate fractionation at 80% saturation was suspended in 30 ml of 50 mM Tris-HCl buffer (pH 8.0) and dialyzed for 24 h at 4°C in 2 l of 50 mM Tris-HCl buffer after dialysis. A portion (10 ml) was then loaded on a glass column (2.5 cm \times 50 cm) packed with Sephadex G-75 (Sigma, St. Louis, USA) and equilibrated with 400 ml of 50 mM Tris-HCl buffer at pH 8.0. Protein was eluted with 50 mM Tris-HCl buffer (pH 8.0). Enzyme activity and protein content in each fraction were measured. Fractions showing high protein content and keratinase activity were collected and applied to an ion-exchange chromatography diethylaminoethyl (DEAE)-Sephadex A-50 column (2.5 cm \times 50 cm) previously equilibrated with 200 ml of 50 mM Tris-HCl buffer (pH 8.0). Bound protein was eluted with 50 mM Tris-HCl buffer, followed by a linear gradient of NaCl (0~1 M NaCl equilibration buffer)

at a flow rate of 60 ml/h. 5 ml-active fractions were pooled and protein content and keratinase activity for each fraction were monitored. Fractions exhibiting high keratinase activity were collected and concentrated by an ultrafiltration system with a 10 kDa-cutoff membrane (Ultra-15; Amicon Inc., Danvers, MA, USA). The retained material was applied to a Pharmacia HiLoad 16/60 Superdex 200 column equilibrated with 20 mM Tris-HCl buffer (pH 8.0) containing 0.15 M NaCl at 0.5 ml/min. The purified enzyme was stored in aliquots at -20°C until use. Protein elution was monitored by measuring the absorbance at 590 nm.

Polyacrylamide gel electrophoresis. The purified enzyme was analyzed by sodium dodecyl sulfate polyacrylamide gel electrophoresis (SDS-PAGE) using a discontinuous buffer system (Laemmli, 1970). Separation gel (15%, w/v) and stacking gel (5%, w/v) were used. Proteins were stained by the silver staining method described by Merrill *et al.* (1983) and the electrophoretically migration of the keratinolytic enzyme was compared with a broad range protein markers (Sigma, St. Louis, MO, USA).

Zymograms. SDS-PAGE 15% polyacrylamide containing 10 mg/ml keratin was performed. Proteins and their active were visualized using Commassie brilliant blue R-250 (Sigma, St. Louis, MO, USA).

NH₂-terminal amino acid sequence of keratinase. After electrophoresis, the purified enzyme was transferred to an Immobilon-p transfer membrane (Nihon Millipore Co., Tokyo, Japan) using the electroblothing method (Kojima *et al.*, 2006). The N-terminal amino acid sequence of the purified keratinase was determined with a protein sequencer (Model 476A, Applied Biosystems, Foster City, CA, USA). The sequences obtained were compared to sequences in the Swiss-Prot/TrEMBL database using the BLASTp algorithm (<http://www.expasy.org/tools/blast/>).

Effects of pH and temperature on enzyme activity. The optimal temperature for the purified enzyme activity was investigated by performing the enzyme reaction at different temperatures from 20°C to 80°C in 50 mM Tris-HCl buffer (pH 8.0). To determine the optimal pH, keratinolytic activity was assayed using different buffers, and the aliquots of the enzyme were adjusted from pH 3~12 using 50 mM buffers, i.e., citric acid/Na₂HPO₄ for pH 3~6, NaHPO₄/Na₂HPO₄ for pH 6~8, Tris-HCl for pH 7~9, glycine/NaOH for pH 9~11, and NaHCO₃/NaOH for 11~12. Each aliquot was incubated at 28°C for 1 h and the remaining activity was assayed as previously mentioned.

Effects of protease inhibitors, metal ions, and reducing agents on keratinase activity. To investigate the effects of different protein inhibitors, metal ions, and reduc-

ing agents on keratinase activity, the purified enzyme solution was pre-incubated in 50 mM Tris-HCl buffer (pH 9.0) for 1 h at 40°C with different reagents. Keratinase activity was determined as a percentage of residual activity relative to control. The enzyme was treated with the following protease inhibitors and metal ions: phenylmethanesulphonyl fluoride (PMSF; 1 mM), pepabloc SC (1 mM), idoacetate (1 mM, ethylenediaminetetraacetate (EDTA; 1 mM), dithiothreitol (DTT; 1 mM), β -mercaptoethanol (1.1%; v/v), pepstatin A (3 $\mu\text{g/ml}$), and Ca^{2+} , Mg^{2+} , Mn^{2+} , Cu^{2+} , Fe^{2+} , Hg^{2+} , Zn^{2+} (1 mM each).

Results and Discussion

Growth and keratinase activity. The time course for the production of extracellular keratinase activity in FMBM containing 2% (w/v) of feathers is shown in Fig. 1. The kinetics of enzyme synthesis demonstrated that production of the enzyme reached a maximum at day 16, and thereafter remained stable until day 21. In addition, the biomass increased steadily with incubation time. Similar production kinetics of keratinase has been reported for fungi such as *Endothia parastica* (Melzer and Boland, 1999), *Trichophyton simii* (Singh, 1997), *Malbranchea gypsea* (Singh, 1998), and *Trichophyton vanbreuseghemii* (Moallaei *et al.*, 2006). In *A. fumigatus* (Do *et al.*, 2004) and *A. oryzae* (Jousson *et al.*, 2004), the rate of keratinase production reached a maximum concentration after 21 days of incubation and the concentration of extracellular keratinase produced by *Lysobacter* NCIMB 9497 (Allpress *et al.*, 2002) was maximal after 29 days of growth.

Purification of keratinase. The fungus was cultivated for 16 days for all subsequent experiments. Purification of

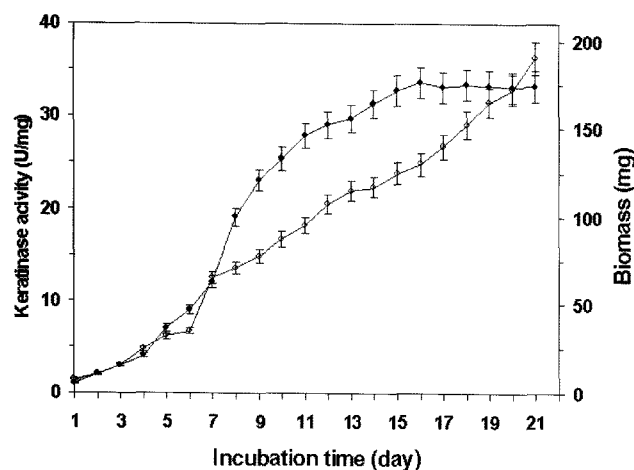


Fig. 1. Keratinase activity (●) and biomass (○) of *A. flavus* cultured in feather meal basal medium (FMBM) containing 2% (w/v) feather for 21 days at $28 \pm 0.5^\circ\text{C}$, pH 8.0 and 120 rpm.

the keratinase was then undertaken. The crude enzyme, which was concentrated by centrifugation and precipitation with 80% saturation of ammonium sulfate, was dialyzed and subjected to gel filtration on a Sephadex G-75 column. The elution profiles for keratinase and protein from the Sephadex G-75 column are shown in Fig. 2. Three protein peaks were obtained. The second peak shows the highest specific keratinase activity (243.2 U/mg of protein). The most active fractions (numbers 30-39) from the Sephadex G-75 column were pooled and further purified by DEAE-Sephadex A-50 column chromatography (Fig. 3). Enzyme detection in the eluate revealed a second activity peak with high keratinase activity, corresponding to 0.4 M NaCl, which superimposed with the third protein peak. The purification steps are summarized in Table 1. An overall recovery of 11.53-fold with a recovery of 32.36% and a specific activity of 316.15 U/mg pro-

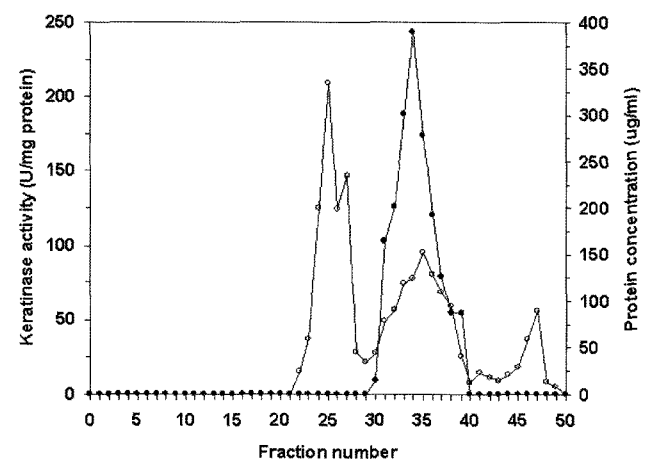


Fig. 2. Gel filtration of Sephadex-75 of crude enzyme fraction precipitated with 80% ammonium sulfate. Symbols are (●) keratinase activity and (○) protein concentration.

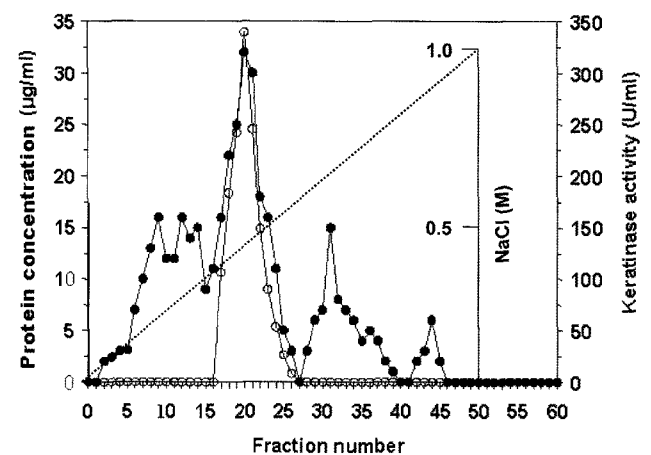
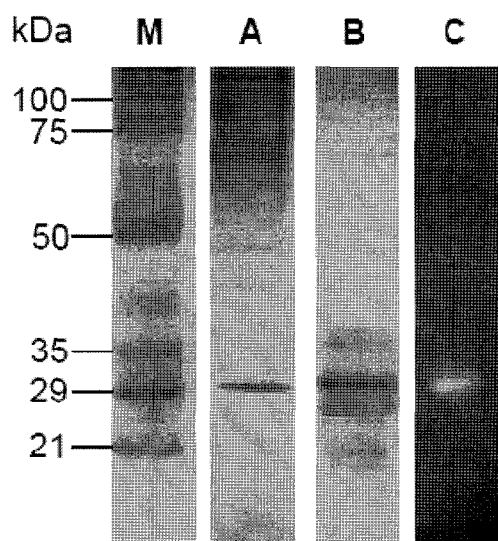


Fig. 3. Elution profile from *A. flavus* DEAE-Sephadex A-50. Symbols are (○) keratinase activity and (●) protein concentration.

Table 1. Purification of the keratinase produced by *A. flavus* K-03

Purification step	Total protein (mg)	Total activity (U)	Specific activity (U/mg protein)	Yield (%)	Purification (fold)
Culture filtrate	803.2	8887	27.42	100.00	1.00
(NH ₄) ₂ SO ₄ (80%)	324.1	4556	65.23	51.26	2.39
Sephadex G-100	43.5	2964	244.96	33.35	8.93
DEAE-Sephadex A-50	12.1	2877	316.15	32.36	11.53

**Fig. 4.** SDS-PAGE gel electrophoresis and zymograms of purified keratinase (5 μ g) from *A. flavus*. Symbols are (M) molecular weight marker, (A) crud enzyme (10 μ g), (B) purified keratinase after DEAE chromatography, and (C) zymograms of the purified keratinase.

tein were obtained. Analysis by SDS-PAGE revealed a single protein band (Fig. 4).

Characterization of purified keratinase. The molecular mass of keratinase of *A. flavus* was estimated to be 31 kDa by both SDS-PAGE gel electrophoresis and zymograms (Fig. 4). In the case of the zymograms, only one band showed keratinolytic activity (Fig. 4, lane C). The enzyme appears to be a monomer. The molecular weight is in the range of other reported keratinases, between 16 kDa (Page and Stock, 1974) and 440 kDa (Yu *et al.*, 1971). Most of these keratinases also have a molecular weight of around 30 kDa (Kang *et al.*, 2005; Page and Stock, 1974). Gradisar *et al.* (2005) purified keratinases for non-pathogenic fungi, 33 kDa for *Paecilomyces marquandii*, 30 kDa for *Doratomyces microsporus*, and 22 kDa for *A. flavus* keratinase. All three keratinases are serine protease, as are the majority of keratinases.

NH₂-terminal amino acid sequences. Table 3 lists the corresponding amino-acid sequences of several homologous fungal proteases. The NH₂-terminal amino acid arrangement of the enzyme from the fungus *A. flavus* K-03 showed high homology with a subtilisin-like protease

Table 2. Effect of metal ions, inhibitors, and reducing agents on the activity of keratinase purified from *A. flavus* K-03

Reagent	Concentration (mM)	Class of inhibitor	Residual activity (%)
None			100
Ca ²⁺	1	Metal ion	94
Mg ²⁺	1	Metal ion	90
Mn ²⁺	1	Metal ion	110
Cu ²⁺	1	Metal ion	91
Fe ²⁺	1	Metal ion	118
Hg ²⁺	1	Metal ion	111
Zn ²⁺	1	Metal ion	95
PMSF ^a	1	Serine	0
Pefabloc SC ^b	1	Serine	0
Idoacetate	1	Cysteine	1
EDTA ^c	1	Metal chelator	2
Pepstatin A	3 (μ g/ml)	Acidic	0
DTT ^d	1	Reducing agent	103
β -Mercaptoethanol	1.0 (%; v/v)	Reducing agent	129

^aPMSF; phenylmethanesulphonyl fluoride.

^bSigma-Aldrich, St. Louis, MO, USA.

^cEDTA; ethylenediaminetetraacetate.

^dDTT; dithiothreitol.

produced by *Fusarium culmorm* (Pekkarinen *et al.*, 2002), the sequences of which are 80% identical to those of *A. flavus* strain K-03. The proteases from several fungal species such as *Cephalosporium cremonium*, *Trichoderma virens*, *T. hamatum*, *A. fumigatus*, *A. viridinutans*, *A. niger*, and *A. oryzae* contained sequences that showed 44–76% homology. Subtilisin-like proteases from *Microsporum canis* (Descamps *et al.*, 2002), *A. niger* (Jarai and Buxton, 1994), and *A. oryzae* (Tatsumi *et al.*, 1991) have been detected, but their mechanisms have not been established.

There was less homology in the NH₂-terminal amino-acid arrangement between the purified keratinase and the proteases purified from *A. fumigatus*, *A. viridinutans*, *A. niger*, and *A. oryzae* (Table 3). Interestingly, most of the peptide sequences from *C. cremonium*, *T. virens*, and *T. hamatum* were generally conserved.

Effect of pH and temperature on keratinase. The optimal pH for keratinolytic activity was 8.0 (Fig. 5A). The enzyme activities declined rapidly at a pH higher than 8.0. 70% and 45% of the maximal enzyme activity were observed at pH 9.0 and 10.0, respectively. The enzyme was active even at pH 12.0. The optimal tempera-

Table 3. Partial amino-acid sequence of fungal alkaline proteases that show homology with the *A. flavus* enzyme

Fungus (Gene)	Sequences*	Identity (%)	Databases entry	Reference
<i>Aspergillus flavus</i> K-03	1 GSTSYIYDTSAGSGTYAYVVDTISGDATGGIITSHNISGGFNWAANDIISKRSKGGSSYSN 60 61 YGSVLDIFAPGTSVLSA 77			
<i>Fusarium culmorum</i> (<i>alp</i>)	1 GSTSYIYDTSAGSGTYAYVVDT-----GIITSHN--GFNWAANDIISK-----SYSN 45 46 YGTVLDIFAPGTSVLSA 62	80	SWISS-PROT #P83610	Pekkarinen <i>et al.</i> (2002)
<i>Acremonium chrysosporium</i> (<i>alp</i>)	140 GSTSYIYDTSAGSGTYAYVVDT-----GILESHN168 295AANDIISNWARSSSES311 312 YGSVLDIFAPGTSVLSA 332	76	TrEMBL #P29118	Isogai <i>et al.</i> (1991)
<i>Trichoderma virens</i> (<i>tvsp1</i>)	141 GSTSYIYDTSAGSGTYAYVVD-----GIINTSHQQFGG 173 ----- 317 ASFTN 321 322 YGAGVDVFAPGVNILLS 338	72	TrEMBL #Q874K4	Pozo <i>et al.</i> (2004)
<i>T. hamatum</i> (<i>prb1</i>)	141 GSTSYIYDTSAGSGTYAYVVD-----GIINTSHQQFGG 173 ----- 317 ASFTN 321 322 YGAGVDVFAPGVNILLS 338	69	TrEMBL Q86ZV3	Steyaert <i>et al.</i> (2004)
<i>Aspergillus fumigatus</i> (<i>alp</i>)	82 STDYIYDTSAGAGTYAYVVD 102 ----- 224 245IKRNSARASFSN 255 256 YGSVLDIFAPGQDILSA 273	66	TrEMBL #O74266	Katz <i>et al.</i> (1994)
<i>A. viridinutans</i> (None)	83 STDYIYDTSAGAGTYAYVVD 103 ----- 226 246ISKRNARASFSN 256 257 YGSVLDIFAPGQDILSA 274	51	TrEMBL #Q64HZ0	Katz <i>et al.</i> (1998)
<i>A. niger</i> (<i>pepd</i>)	143 STDYIYDTSAGEGTYAYVVD-----GILEATHNEFFGG 174 306 INRNSARASFSN 317 318 YGSVLDIFAPGEQVLSA 334	46	TrEMBL #Q00206	Jarai and Buxton (1994)
<i>A. oryzae</i> (<i>alp</i>)	142 SITTYIYDTSAGSGTYAYVVDITGDFNWAANDIVSKK 245 306 IQKSNRASF 315 316 FGKLVDFAPGQDILSA 334	44	TrEMBL #Q9UVU3	Tatsumi <i>et al.</i> (1991)

*Differential residues are indicated with shadows and missing peptides with dashes.

ture for keratinase activity was determined by varying the reaction temperatures, between 30°C and 80°C, at pH 8.0. The optimal temperature was 45°C for keratinase activity, but above 65°C the activity sharply decreased, as shown in Fig. 5B. The enzyme exhibited 30% and 15% of the maximum activity at 70°C and 80°C, respectively. Thermal stability of the keratinase was investigated by heating the purified enzyme for 15 min at different temperatures in 100 mM Tris-HCl (pH 8.0). The enzyme was very stable up to 50°C followed by a rapid loss of activity above 70°C. The enzyme retained more than 90% and 15% of its activity at 60°C and 70°C, respectively. However, the enzyme was completely inactivated at 80°C. The activity and stability of the enzyme were higher than salt-tolerant keratinase from *Aspergillus* sp. FC-10 (Su and Lee, 2001). Su and Lee (2001) reported 80% inactivation of alkaline keratinase activity during incubation at 60°C. Nevertheless, the alkaline serine-type keratinase from *A. terreus* (Chakarabarti *et al.*, 2000) showed maximum activity at pH 8.5 and 60°C. The enzyme retained about 60% at 70°C whereas at 80°C it retained only 20% of its keratinolytic activity. At 90°C, it was completely inactive.

Similar keratinase activities with purified keratinase from the fungal strain K-03 at temperatures in excess of 70°C have been described only for *Chrysosporium keratinophilus* (Dozie *et al.*, 1994), *A. fumigatus* (Santos *et al.*, 1996), and *Fervidobacterium pennivorans* (Kim *et al.*, 2004). Most of the other keratinases from bacteria and fungi (Cheng *et al.*, 1995; Gradisar *et al.*, 2005; Santos *et al.*, 1996; Singh, 1997) are active at alkaline pH but show optimal activity at roughly 40°C, which is lower than the optimum temperature of the enzyme from the fungus *A.*

flavus K-03.

Effect of metal ions and reagents on keratinase. The effects of various metals and reagents on the activity of purified keratinase from *A. flavus* K-03 are summarized in Table 2. The activity of the keratinase was reduced by serine-, metallo-, and cysteine-protease inhibitors (Table 2). Divalent metal ions such as Mn²⁺, Fe²⁺, and Hg²⁺ in concentrations up to 1 mM caused a slight activation of the extracellular keratinase (10%–20%). The activity was slightly reduced by Ca²⁺, Mg²⁺, Cu²⁺, and Zn²⁺ (5%–10%). These results, taken as a whole, suggest that the purified extracellular alkaline keratinase may be a metallo-like protease. In some reports (Kwak *et al.*, 2004; Markaryan *et al.*, 1994; Monod *et al.*, 1993), *A. fumigatus* was also found to produce an extracellular Zn-metallo-like protease, representing up to 30% of the total protease activity, although the isoelectric point of the enzyme purified by Monod *et al.* (1993) is 5.5. In a previous study (Kim, 2003), a serine type protease was purified from *A. niger*. However, the alkaline keratinase produced by *A. flavus* strain K-03 is clearly distinguished from the protease of *A. niger*, having characteristics of a serine-type protease. The extracellular keratinase of *A. flavus* strain K-03 was totally inhibited in the presence of phenylmethylsulfonyl fluoride (PMSF), iodoacetic acid, and ethylenediaminetetraacetate (EDTA). Since complete inhibition by PMSF could not be made reversible by the addition of dithiothreitol (DTT), the enzyme cannot be classified as a cysteine protease. The enzyme belongs to serine-type proteases.

Therefore, the keratinase of *A. flavus* may have potential use in the detergent industry and should be of interest

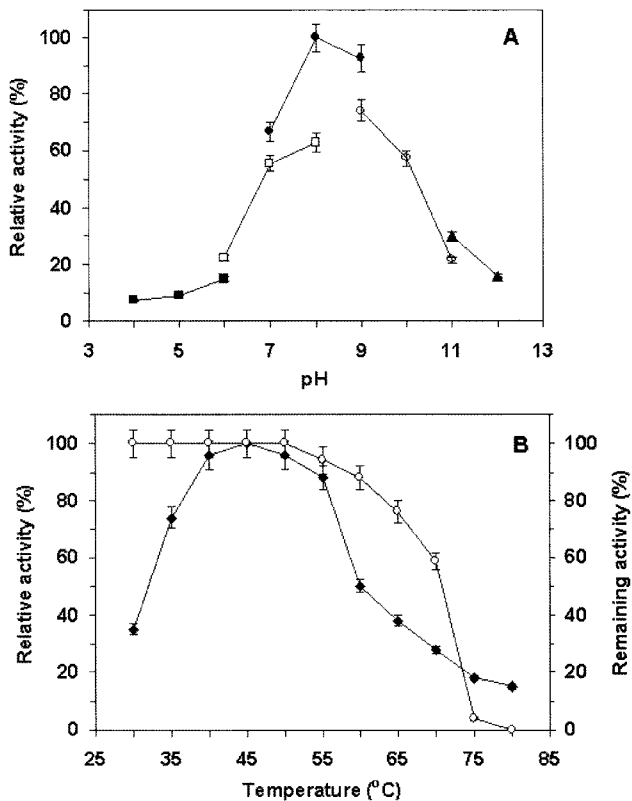


Fig. 5. (A) Effect of pH on keratinase activity. The pH profiles were determined in different buffers by varying pH values at 60°C. (■), citrate buffer (pH 4~6); (□), NaHPO₄/Na₂HPO₄ buffer (pH 6~8); (●), Tris-HCl buffer (pH 7~9); (○), glycine/NaOH buffer (pH 9~11); (▲), NaHCO₃/NaOH buffer (pH 11~12). (B) Effect of temperature on the keratinase activity (◆) and on the thermal stability (○) of the purified keratinase. The enzyme was incubated in 100 mM Tris-HCl buffer (pH 8.0) at different temperatures for 15 min and the residual activity was determined as described in Materials and Methods.

to leather industries. It also has considerable biotechnological potential for the processing of poultry feather waste and in microbiological keratin hydrolysates for feed use.

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