

Alignment Effects for Nematic Liquid Crystal on a New Diamond-like Carbon Layer

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(Received 2 January 2002, Accepted 22 February 2002)

Alignment effects for nematic liquid crystal (NLC) and electro-optical (EO) characteristics of the ion beam (IB) aligned twisted nematic (TN)-liquid crystal display (LCD) with oblique ion beam exposure on the diamond-like carbon (DLC) thin film surface were studied. A high pretilt angle of 3.5° in NLC by ion beam exposure on the DLC thin film layer can be measured. An excellent voltage-transmittance (V-T) curve of the ion beam aligned TN-LCD was observed with oblique ion beam exposure on the DLC thin film surface for 1 min. Also, a faster response time for the ion beam aligned TN-LCD with oblique ion beam exposure on the DLC thin film surface for 1 min can be achieved.

Keywords : Diamond-like carbon, Ion beam alignment, Pretilt angle, EO characteristics

1. INTRODUCTION

Thin film transistor (TFT) - liquid crystal displays (LCDs) have become one of the fastest growing formation display devices in recent years. They are widely used in notebook computers and desktop monitors. A rubbing method has been widely used to align LC molecules on a polyimide (PI) surface. LCs are aligned due to the induced anisotropy on the substrate surface. Rubbed PI surfaces have suitable characteristics such as uniform alignment and a high pretilt angle. However, the rubbing method has some drawbacks, such as the generation of electrostatic charges and the creation of contaminating particles[1]. Thus, rubbing-less techniques for LC alignment are strongly needed in LCD technology.

Recently, the LC alignment effects by using the photodimerization[2-5] and photodissociation[6] have been reported. Most recently, the LC aligning abilities by IB exposure on the DLC thin film layer have been successfully studied by P. Chaudhari, et al[7]. This article will report on the pretilt angle generation by ion beam exposure on the DLC thin film layer and electro-optical characteristics of the ion beam aligned TN-LCD with oblique ion beam exposure on the DLC thin film surface.

2. EXPERIMENTAL

The DLC thin films were coated on indium-tin-oxide (ITO) coated glass substrates by remote plasma enhanced chemical vapor deposition (RPECVD). The glass substrates were presputtered due to the Ar plasma in chamber. The DLC thin film was deposited using the $C_2H_2:He$ gas for 10 min. The C_2H_2 and He gas were flowing 3 sccm and 30 sccm in chamber at room temperature, respectively. The thickness of the DLC layer was 10 nm. The ion beam (Kaufman type Ar ion gun) exposure system is shown in Fig. 1. The ion beam energies used were 100, 150, 200 eV. The LC cells were assembled by an anti-parallel structure to measure the pretilt angle. The thickness of the LC cell for pretilt angle was $60\ \mu m$, and the cell thickness of the ion beam aligned TN-LCD was $5\ \mu m$. The LC cells were filled with a fluorinated mixture type NLC without a chiral dopant ($T_c=87^\circ C$, MJ97359, from Merck Co.). Also, the rubbed polyimide (PI) cell was fabricated to be compared with LC cell by ion beam exposure on the DLC thin film. LC alignment ability was observed using a photomicroscope.

Lastly, the pretilt angle of an anti-parallel cell was

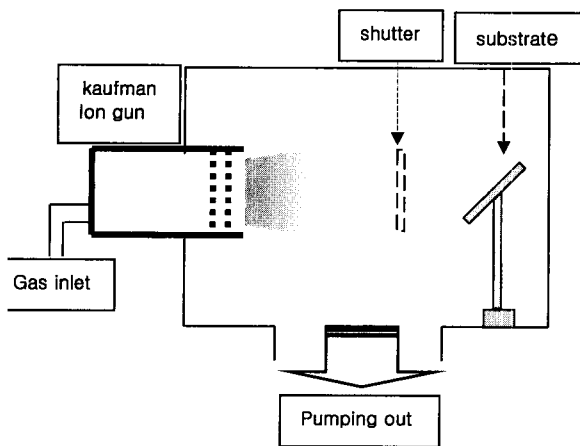


Fig. 1. Ion beam exposure system used.

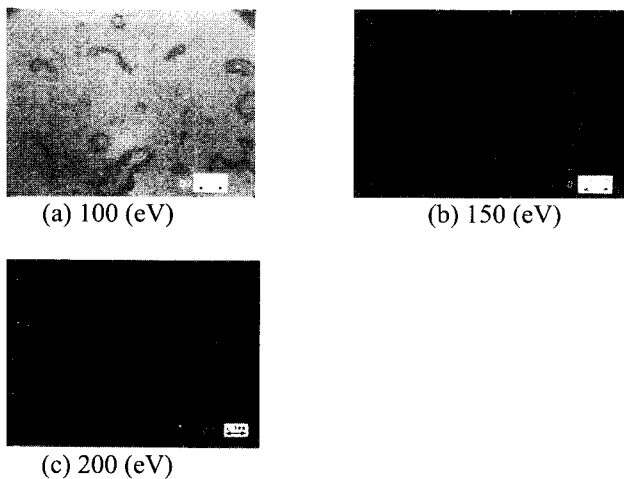


Fig. 2. Microphotographs of LC cell with ion beam exposure on the three kinds of DLC thin film layers as a function of ion beam energy intensity (in crossed Nicols).

measured by a crystal rotation method, and voltage-transmittance and response time characteristics of the ion beam aligned TN-LCD were measured by a DMS Display Measurement System, from Autronic Co.) equipment.

3. RESULTS AND DISCUSSION

Figure 2 shows the microphotographs of an LC cell with ion beam exposure on the three kinds of DLC thin film layers by ion beam energy intensity. In Fig. 2 (a), the LC alignment defects were measured with ion beam exposure on the DLC thin film layer (ion beam energy intensity, 100(eV)). Good LC alignment via ion beam exposure on the DLC thin film layer (ion beam energy intensity, 150(eV)) was observed as shown in Fig. 2 (b).

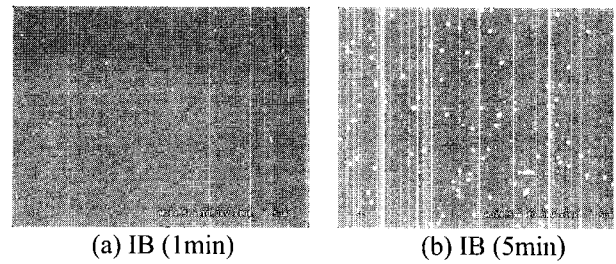


Fig. 3. SEM photographs of LC cell with ion beam exposure on the DLC thin film layer.

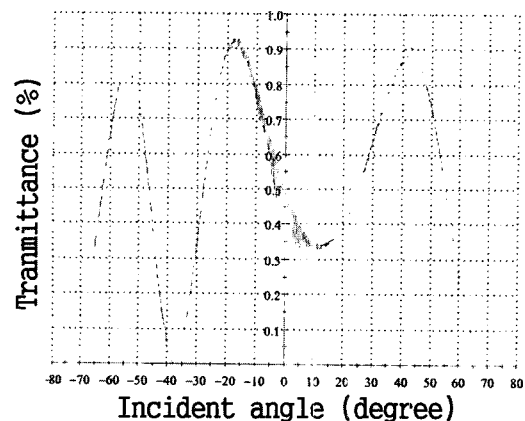


Fig. 4. Transmittance versus angle of incidence in NLC with ion beam exposure on the DLC film layer.

Also, excellent LC alignment was observed via ion beam exposure on the DLC thin film layer (ion beam energy intensity, 200(eV)) as shown in Fig. 2 (c).

It is contended, herein, that stable LC alignment can be obtained on the DLC thin film with an ion beam energy intensity 200(eV). Also, the transmittance on DLC thin film was measured using the UV-VIS-NIR spectrometer. The energy band gap on the DLC thin film was estimated by a Tauc equation from measured transmittance. The energy band gap estimated was about 2 eV and, then, this value was observed to be an indirect band.

Figure 3 shows the SEM photographs of LC cell with ion beam exposure on the DLC thin film layer. It is shown that many particles were observed with ion beam exposure on the DLC thin film layer for 5 minutes. However, few particles were observed with ion beam exposure on the DLC thin film layer for 1 minute. It is considered that the particles are attributable to the surface roughness with increased ion beam exposure time.

Figure 4 shows the transmittance versus incident angle in a NLC for 1 minute ion beam exposure at an oblique direction of 45 degrees on the DLC thin film layer (ion beam energy intensity, 200(eV)).

The LC pretilt angles with ion beam exposure on the DLC thin film layer (ion beam energy intensity 200(eV)) for 1 min as a function of the incident angle are shown in Fig. 5. It is shown that the LC pretilt angle generated is about 3.5 ° with ion beam exposure at an oblique incident angle of 45° on the DLC thin film layer for 1min. In addition, the pretilt angle decreases with an increasing incident angle at over incident angle of 45°. It is clear that the high LC pretilt angle can be achieved with incident angle of 45°.

Figure 6 shows the LC pretilt angles with incident angle of 45° on the DLC thin film layer (ion beam energy intensity, 200(eV)) as a function of exposure time. The results revealed that the high LC pretilt angle was achieved by ion beam exposure on the DLC thin film layer for 1 min, and the pretilt angle rapidly decreased with increasing ion beam exposure time over 1min. The peak point of the LC pretilt angle was observed with ion beam exposure time on the DLC thin film for 1 min. In addition, so, the LC pretilt angle decreased due to the increase

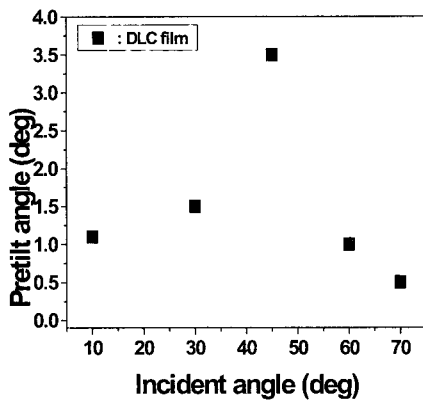


Fig. 5. LC pretilt angles with ion beam exposure on the DLC thin film layer for 1 min as a function of incident angle.

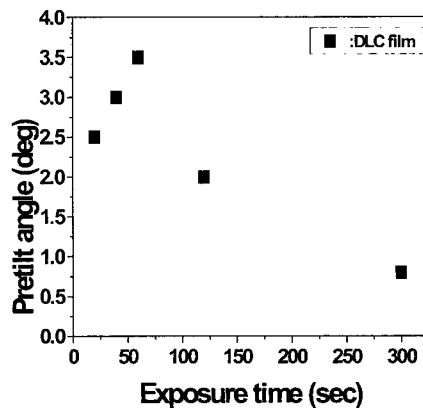


Fig. 6. LC pre-tilt angles with ion beam exposure on the DLC thin film layer as a function of exposure time.

in surface roughness at over ion beam exposure time 1min. Therefore, the high pretilt angle on the DLC thin film layer can be controlled.

Table 1 shows LC pretilt angles with ion beam exposure on DLC thin film layers as a function of ion beam energy intensity. The highest pretilt angle with ion beam exposure on the DLC thin film layer with ion beam energy intensity 200(eV) can be obtained.

Figure 7 shows the microphotographs of the ion beam aligned TN-LCD with oblique ion beam exposure on the DLC thin film layers for 1 min (in crossed Nicols). Monodomain alignment of the ion beam aligned TN-LCD can be observed.

Table 1. LC pretilt angles with ion beam exposure on the DLC thin film layer for 1 min as a function of ion beam energy intensity.

Samples	Energy (eV)	Incident angle (degree)	Exposure time (min)	Pretilt (degree)
A	100	45	1	0.4
B	150	45	1	1.5
C	200	45	1	3.5

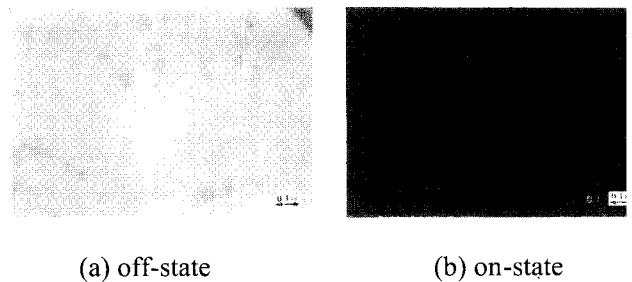


Fig. 7. Microphotographs of the ion beam aligned TN-LCD with oblique ion beam exposure on the DLC thin film layers for 1 min (in crossed Nicols).

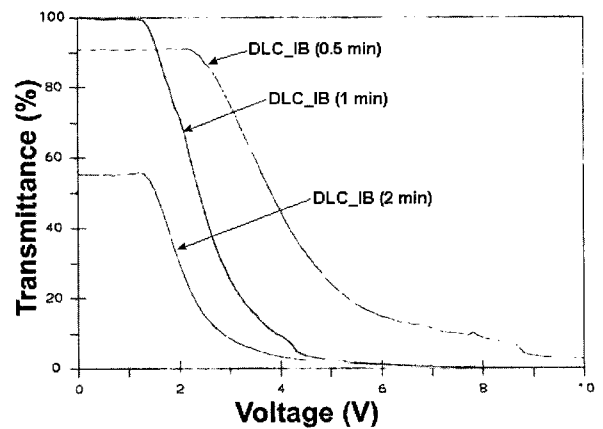


Fig. 8. V-T curves of the ion beam aligned TN-LC with oblique ion beam exposure on the DLC thin film surface.

Figure 8 shows the V-T curves of the ion beam aligned TN-LCDs with oblique ion beam exposure on the DLC thin film surface. An excellent V-T curve can be achieved in the ion beam aligned TN-LCD with ion beam exposure on the DLC thin film surface for 1 min. The transmittances of the ion beam aligned TN-LCD on the DLC thin film surface decreased by increasing the ion beam exposure time. Consequently, this system suggests that the best ion beam exposure time needed to achieve good V-T characteristics of the ion beam aligned TN-LCD is about 1 min. Also, the threshold voltage of the ion beam aligned TN-LCD with ion beam exposure for 1 min on the DLC thin film surface is almost the same as that of the rubbing aligned TN-LCD on the PI surface.

Figure 10 shows the response time characteristics of the ion beam aligned TN-LCD with ion beam exposure on the DLC thin film surface. It reveals that the response time characteristics of the ion beam aligned TN-LCD on

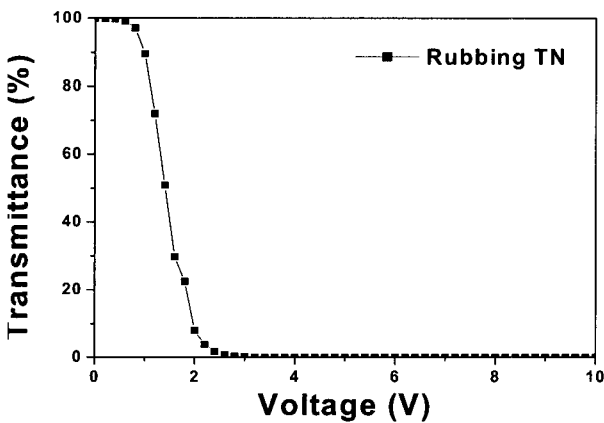


Fig. 9. V-T curves of the rubbing TN-LCDs on the PI surface.

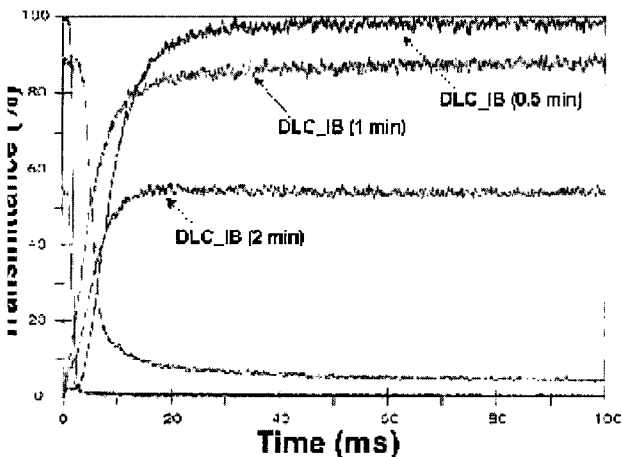


Fig. 10. Response time characteristics of the ion beam aligned TN-LCDs with oblique ion beam exposure on the DLC thin film surface.

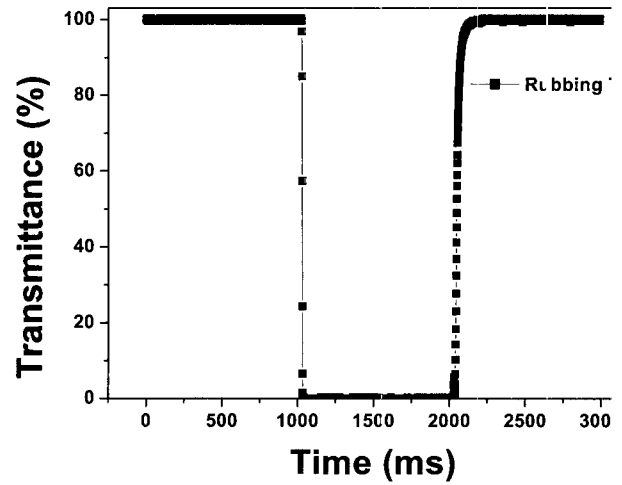


Fig. 11. Response time characteristics of rubbing TN-LCDs on the PI surface.

the DLC thin film surface improved by decreasing beam exposure time. A low transmittance level was measured in the ion beam aligned TN-LCD with beam exposure on the DLC thin film surface for 2 min. Therefore, stable response time characteristics for the ion beam aligned TN-LCD with ion beam exposure on the DLC thin film surface for 1 min can be produced. From these results, it is contended, herein, that the ion beam exposure time needed to achieve a good V-T curve and response time characteristics is about 1 min, as shown in Fig. 8 and 10.

Figure 9 and 11 show the V-T curve and response time characteristics of the rubbing aligned TN-LCD on the polyimide(PI) surface. It reveals that the response time characteristics of the ion beam aligned TN-LCD with ion beam exposure on the DLC thin film surface for 1 min are almost the same as those of the rubbing aligned TN-LCD on the PI surface.

4. CONCLUSION

In conclusion, we studied the generation of pretilt angles with ion beam exposure on the DLC thin film layer, and the EO characteristics of the ion beam aligned TN-LCD with oblique ion beam exposure on the DLC thin film surface were studied. A high pretilt angle of 3.5° with ion beam exposure on the DLC thin film layer was measured.

A good V-T curve and response time were observed for the ion beam aligned TN-LCD with ion beam exposure on the DLC thin film surface for 1 min. Finally, the EO characteristics of the ion beam aligned TN-LCD with ion beam exposure on the DLC thin film surface for 1 min are almost the same as those of the rubbing

igned TN-LCD on the PI surface.

ACKNOWLEDGMENTS

This work was supported by grant No. (A00-A1A-04-03) from the Korea Institute of Industrial Technology Evaluation and Planning Spin-Off.

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