## An Unprecedented Ruthenium-Catalyzed Reductive Amination of Aldehydes with Tertiary Amines

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The reductive amination of ketones and aldehydes with amines has been used as a tool for N-alkylation of amines. The process generally proceeds in two tandem steps. condensation between carbonyl compounds and amines to form an imine and reduction of the imine by a reducing agent.<sup>1,2</sup> In sharp contrast to reductive amination of ketones and aldehydes with primary and secondary amines. little has known for that with teriary amines. During the course of our ongoing studies on homogeneous ruthenium catalysis.<sup>3-5</sup> we recently developed an alkyl group transfer from alkylamines to N-atom of anilines<sup>3</sup> as well as  $\alpha$ -carbon atom of ketones<sup>4</sup> by an activation of C-N bond of alkylamines. Prompted by these findings and intrigued by diverse reactivities of ruthenium catalysis, we have directed our attention to the reductive amination of aldehvdes with tertiary amines, the process requiring the activation of C-N bond of tertiary amines. Here we report an unprecedented ruthenium-catalyzed reductive amination of aldehydes with tertiary amines in an aqueous medium.6

Treatment of equimolar amounts of benzaldehyde (1a. 1: R=Ph) and tributylamine (2a. 2: R'=Bu) in an aqueous medium (dioxane-H<sub>2</sub>O) at 180 °C in the presence of a catalytic amount of Ru<sub>3</sub>(CO)<sub>12</sub> (2 mol%) under carbon monoxide pressure afforded benzyldibutylamine (3a) in 43% yield with concomitant formation of dibenzylbutylamine (4a, 7%) (Table 1). 4a seems to be formed by an amine scrambling process under the employed ruthenium catalyst.<sup>7</sup> Performing the reaction in dioxane gave 3a in only 24% yield. Carbon monoxide was necessary for the effective formation of the reductive amination product. When the reaction was carried out under argon atmosphere, the yield of reductive amination product was lower than that under carbon monoxide. This result may suggest that carbon monoxide atmosphere hinders decarbonylation via a hydrido acyl ruthenium intermediate formed by oxidative addition of the carbon-hydrogen bond of the aldehyde to ruthenium.8 Lower reaction temperature resulted in lower vield of 3a (4%, at 150 °C for 1 h; 35%, at 180 °C for 1 h). Among the activity of various ruthenium precursors examined  $Ru_3(CO)_{12}$  revealed to be the catalyst of choice. Other ruthenium complexes such as  $RuCl_3 nH_2O/$ 3PPh<sub>3</sub>. RuCl<sub>2</sub>(PPh<sub>3</sub>)<sub>3</sub>, and RuH<sub>2</sub>(PPh<sub>3</sub>)<sub>4</sub> were nearly ineffective (0-2% yields of **3a** were formed at 180 °C for 1 h).

Having established reaction conditions, several aldehydes and tertiary amines were screened. As shown in Table 1, the Table 1. Ruthenium-catalyzed reductive amination of aldehydes (1) with tertiary amines  $(2)^{n}$ 

| RCHO<br>1 | + NR' <sub>3</sub><br>2<br>Ru <sub>3</sub> (CO)<br>dioxane-<br>180 °C, | H <sub>2</sub> O RCH <sub>2</sub> N | R'2 + (RC          | 2H <sub>2</sub> } <sub>2</sub> NR'<br>4 |
|-----------|--|-------------------------------------|--------------------|---|
| Run       | 1 (R = )   | $1(\mathbf{D}^2 - 1)$               | Isolated yield (%) |   |
|           |  | <b>2</b> (R' = )                    | 3                  | 4                                       |
| 1         | Ph   | Bu                                  | 43                 | 7                                       |
| 2         | 4-MeC <sub>6</sub> H <sub>4</sub>                                      | Bu                                  | 41                 | 7                                       |
| 3         | 3-MeC <sub>6</sub> H <sub>4</sub>                                      | Bu                                  | 40                 | 8                                       |
| 4         | 2-MeC <sub>6</sub> H <sub>4</sub>                                      | Bu                                  | 40                 | 4                                       |
| 5         | 4-MeOC <sub>6</sub> H <sub>4</sub>                                     | Bu                                  | 41                 | 6                                       |
| 6         | $4-BrOC_6H_4$  | Bu                                  | 44                 | 2                                       |
| 7         | 2-naphthyl   | Bu                                  | 54                 | 6                                       |
| 8         | 2-thiophenyl   | Bu                                  | 33                 | 4                                       |
| 9         | Ph   | isoamyl                             | 39                 | 6                                       |
| 10        | Ph   | hexyl                               | 42                 | 5                                       |
| 11        | Ph   | octyl                               | 38                 | 4                                       |

<sup>a</sup>Reaction conditions: **1** (1 mmol). **2** (1 mmol). Ru<sub>3</sub>(CO)<sub>12</sub> (0.02 mmol), CO (10 atm). dioxane/H<sub>2</sub>O (5 mL/0.2 mL). 180 <sup>o</sup>C. 12 h.

yield of **3** was not desicively affected by the position and electronic nature of the substituent on the aromatic ring of the aldehyde (runs 1-6). With polyaromatic and heteroaryl aldehydes, the corresponding reductive amination products were also formed in similar yields (runs 7 and 8). In the reaction between **1a** and several trialkylamines, the corresponding reductive amination products **3** were also produced together with **4** (runs 9-11).

Typical experimental procedure is as follows. A mixture of **1a** (1 mmol). **2a** (1 mmol),  $Ru_3(CO)_{12}$  (0.02 mmol). and dioxane/H<sub>2</sub>O (5 mL/0.2 mL) was placed in a pressure vessel. After the system was flushed and then pressurized with carbon monoxide (10 atm), the mixture was stirred at 180 °C for 12 h. The reaction mixture was poured into brine, extracted with CHCl<sub>3</sub> and dried over Na<sub>2</sub>SO<sub>4</sub>. Removal of the solvent under reduced pressure left an oil. which was purified by column chromatography (ethyl acetate/hexane) to give **3a** (43%) and **4a** (7%).

In summary, we have demonstrated that aldehydes can be reductively aminated with tertiary amines in an aqueous medium in the presence of a catalytic amount of a ruthenium catalyst under carbon monoxide pressure. The present reac24 Bull. Korean Chem. Soc. 2002, Vol. 23, No. 1

tion is a first example for reductive amination of aldehydes with tertiary amines. On the basis of others<sup>7c</sup> and our recent reports,<sup>3,4</sup> the reaction mechanism is currently investigated.

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