

Table 1. Polymerization of Phenylacetylene by MoCl₅-HC≡CCH₂OH Catalyst System^a

Experiment number	Catalyst system ^b (mole ratio)	Polymer yield ^c (%)	Molecular weight ^d (M _w)
1	MoCl ₅	34	6850
2	MoCl ₅ -HC≡CCH ₂ OH (1 : 1)	43	6580
3	MoCl ₅ -HC≡CCH ₂ OH (1 : 3)	54	7030
4	MoCl ₅ -HC≡CCH ₂ OH (1 : 5)	58	7200
5	MoCl ₅ -EtAlCl ₂ -HCl≡CCH ₂ OH (1 : 2 : 4)	33	6840
6	Mo(OEt) ₅ -HC≡CCH ₂ OH (1 : 4)	trace	—
7	WCl ₆	84	10800
8	WCl ₆ -HC≡CCH ₂ OH (1 : 4)	8	3160

^aPolymerized in chlorobenzene at 60°C for 24 h; [monomer]₀ = 1.0 M, [monomer]₀/[catalyst] = 50. ^bMixture of catalyst and cocatalyst was aged at 20°C for 15 min before use. ^cMethanol-insoluble polymer. ^dMeasured by GPC-150C of waters using the calibration curves for polystyrene standard.

were carried out under dry nitrogen atmosphere in chlorobenzene at 60°C, [monomer]₀ = 1.0 M, monomer to catalyst mole ratio (M/C) = 50, for 24 h.

Table 1 shows the results for the polymerization of phenylacetylene by MoCl₅ activated by HC≡CCH₂OH. In most cases, HC≡CCH₂OH activated MoCl₅ for the polymerization of phenylacetylene by MoCl₅. As the mole ratio of HC≡CCH₂OH to MoCl₅ was increased, the polymer yield was increased, and then over [HC≡CCH₂OH]/[MoCl₅] = 5 the polymer yield was decreased. When EtAlCl₂, a typical cocatalyst for the polymerization of acetylene derivatives by MoCl₅ and WCl₆,^{4,5} was used, the catalytic activity was decreased. Fully substituted molybdenum ethoxide, Mo(OEt)₅, showed no catalytic activity even when HC≡CCH₂OH was used as a cocatalyst. When HC≡CCH₂OH was used as a cocatalyst in the WCl₆-catalyzed polymerization of phenylacetylene, the polymer yield was notably decreased than the polymer yield (84%) obtained by WCl₆ alone. It can be deduced that the oxygen atom of HC≡CCH₂OH deactivate WCl₆. The deactivation phenomena of WCl₆ by the oxygen atom-containing acetylene monomers was also observed in the polymerization of propiolic acid,¹³ dipropargyl ether,¹⁴ and dipropargyl sulfone.¹⁵

The average molecular weight (\bar{M}_w)s of poly(phenylacetylene) prepared by MoCl₅-HC≡CCH₂OH catalyst system were similar to that of poly(phenylacetylene) obtained by MoCl₅ alone. These molecular weights were somewhat lower than that (\bar{M}_w = 10800) of poly(phenylacetylene) prepared by WCl₆ alone under the same reaction conditions.

The initial purple color of MoCl₅ catalyst solution was disappeared as soon as the HC≡CCH₂OH solution was injected. The resulting poly(phenylacetylene) prepared by MoCl₅-HC≡CCH₂OH was yellow and light-brown colored powder.

The elemental analyses agreed well with the calculated value (e.g., MoCl₅-HC≡CCH₂OH (1 : 5) catalyzed poly(PA), calcd for (C₈H₆)_n: C, 94.08%; H, 5.92%. Found: C, 93.21%; H, 5.83%).

The NMR (¹H- and ¹³C-), IR, UV-visible spectral data were similar to those of poly(phenylacetylene) obtained by MoCl₅

and MoCl₅-*n*-Bu₄Sn.¹⁶⁻¹⁸ The higher catalytic activity of MoCl₅-HC≡CCH₂OH catalyst system was deduced that the partially substituted molybdenum compounds by HC≡CCH₂OH are active species though the mechanism is not fully understood.

Further works for the polymerization mechanism and the effect of 2-propyn-1-ol homologues are in progress.

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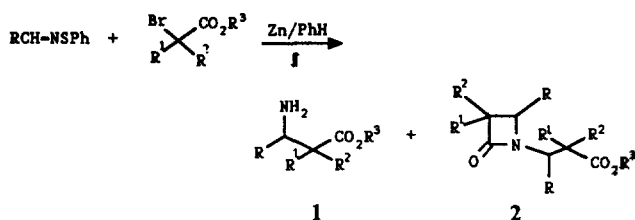
Reformatsky Reactions of *N*-Alkylidenebenzene-sulfenamides

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Received December 14, 1992

Among various approaches to the preparation of primary



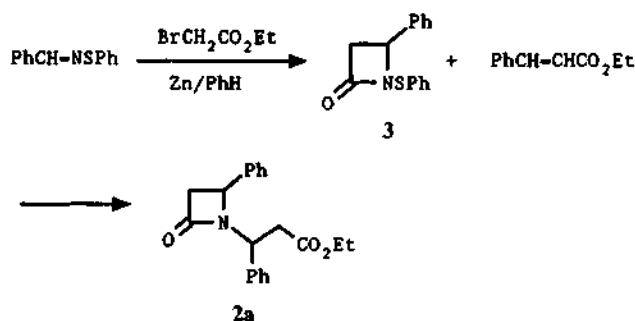
Scheme 1.

Table 1. Formation of β -amino esters (1) and β -lactams (2) by the Reformatsky Reactions on *N*-alkylidenebenzenesulfenamides

R	R ¹	R ²	R ³	Products, yields (%)	
Ph	H	H	Et	1a 20,	2a 25
	H	Me	Et	1b 33,	2b 34
	Me	Me	Et	1c 34,	2c 35
	H	H	<i>t</i> -Bu	1d 52	
	H	Vinyl	Et	1e 20	
Me	H	H	Et	1f 20	
Et	H	H	Et	1g 23	

amines, alkylation of imines is probably the most direct one.¹ Some imines such as *N*-alkoxycarbonylimines² and *N*-benzyloxyimines³ have been employed for the synthesis of β -amino acids in recent years. However, some imines, such as *N*-trimethylsilylimines have been reported to yield β -lactams exclusively when they are reacted with lithium enolates.⁴ Recently, we have examined several reactions of metal enolates with sulfenimines to develop a method producing β -amino esters in high yields. During this study, we have found that addition of Reformatsky reagents to *N*-alkylidenebenzenesulfenamides⁵ gives rise to β -amino esters (1) and/or to unexpected β -lactams (2) as shown in Scheme 1, and we wish to report the results in this paper.

As shown in Table 1, the reaction of the Reformatsky reagents formed from simple ethyl 2-bromoacetate or its derivatives of *N*-alkylidenebenzenesulfenamides yields β -amino esters (1) with unexpected β -lactam compounds (2). The experiment has been typically carried out as exemplified for the first entry in Table 1. A solution of ethyl 2-bromoacetate (4.0 mmol) in dry benzene (20 ml) was refluxed with a piece of sandpapered zinc-foil and a crystal of iodine. Then, *N*-benzylidenebenzenesulfenamide (3.0 mmol) was added and the mixture was refluxed at 80°C further for 1 hr. The mixture was then cooled, washed with 20% ammonium hydroxide, dried over MgSO₄, and concentrated under reduced pressure. The residue was distilled under vacuum to obtain an oil. It was chromatographed over silica gel to obtain a β -amino ester [**1a**, IR (neat): 1735, 3350 cm⁻¹; ¹H-NMR (CDCl₃): δ 1.33 (t, *J*=7 Hz, 5H, CH₃+NH₂), 2.80 (d, *J*=7 Hz, 2H), 4.20 (q, *J*=7 Hz, 2H), 7.68 (s, 5H) ppm] in 20% yield, a β -lactam [**2a**, IR (neat): 1740, 1760 cm⁻¹, ¹H-NMR (CDCl₃): δ 1.19 (t, *J*=7 Hz, 3H), 2.60 (dd, *J*=16.2 and 6.7 Hz, 1H, CH-COOEt), 2.79 (dd, *J*=14.7 and 2.7 Hz, 1H, β -lactam C₃-H), 3.12 (dd, *J*=16.2 and 8.8 Hz, 1H, CH-COOEt), 3.25 (dd, *J*=14.7 and 5.3 Hz, 1H, β -lactam C₃-H), 4.10 (q, *J*=7 Hz, 2H), 4.40 (dd, *J*=2.7 and 5.3 Hz, 1H, β -lactam C₄-H), 5.03



Scheme 2.

(dd, *J*=8.8 and 6.7 Hz, 1H), 7.29 (br s, 10H) ppm; ¹³C-NMR (CDCl₃): δ 14.03, 37.93, 46.19, 54.77, 54.93, 60.67, 126.75(2C), 127.57(2C), 127.94, 128.28, 128.45, 128.64(2C), 128.71(2C), 138.35, 138.95, 167.27, 170.42 ppm; M⁺ *m/z* 323 (electron impact MS)] in 25% yield, and ethyl cinnamate in 14% yield. Reflux of the *N*-benzylidenebenzenesulfenamide with *t*-butyl bromoacetate in the presence of Zn yielded a β -amino ester in 52% yield exclusively. Reformatsky reactions of ethyl γ -bromocrotonate with *N*-benzylidenebenzenesulfenamide or ethyl 2-bromoacetate with *N*-ethylidene- or *N*-propylidenebenzenesulfenamide yielded only β -amino esters in low yields. The β -lactam compound seems to be the product of Michael addition of the β -lactam 3 formed first to ethyl cinnamate which might be formed from the β -amino ester with loss of ammonia. More ethyl cinnamate was isolated when the reaction mixture refluxed for a longer time (45% yield after 12 hr reflux). Similar elimination of water from the product formed from the reaction of acetophenone with ethyl 2-bromoacetate in the presence of Zn was reported in the literature.⁶

When *N*-benzylidenebenzenesulfenamide was reacted with *t*-butyl lithioacetate, *t*-butyl 3-phenyl-3-phenylthioaminopropanoate (4) was isolated in 17% yield only, and with its cuprate, *t*-butyl 2-phenylthioacetate (5) was obtained in 93% yield. Cuprate seems to prefer nucleophilic attack on the sulfur atom of the sulfenimine.



Figure 1.

Acknowledgement. The financial support from the Basic Science Research Institute Program, Ministry of Education (BSRI-91-315) and the Korea Science and Technology Foundation is greatly acknowledged.

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