

7. Crown Bridge

inlay wax patten
 Inlay wax 가
 wax patten 가
 Inlay wax 가
 가
 wax patten

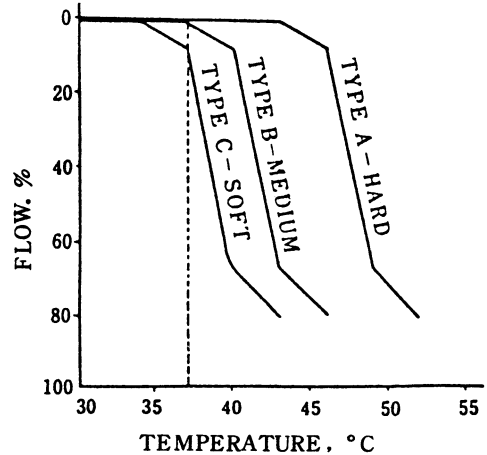


Fig 1. 가 Inlay wax flow

1 Type A
 inlay wax 가
 hard wax , type B
 wax patten
 medium wax , type C

III. 가압형성법에 의한 wax patten 의 형성

soft wax flow
 wax patten 가
 가 soft wax type
 wax patten

Wax patten 가
 가
 가 type A type B
 inlay wax tkdydd

C wax가 가 type type inlay type
A type B wax paraffin wax wax 가 type
soft wax type C wax wax 가 inlay wax 가
type A 가 wax 가
가 wax (stress) wax pattern wax가 wax
wax wax pattern stress wax pattern wax
type C wax parttern wax
wax pattern 24 가 wax pattern
wax pattern 가 wax pattern wax pattern
wax pattern stress wax pattern wax pattern
가 stress 가 wax 가
pattern stress 가 wax type C wax
가 가 waxing up inlay wax , wax 가
wax wax pattern 가 type C wax pattern 가
type A wax wax가 wax가 가 wax
stress wax가 wax

V. 침적법, 쌓아올리기법에 의한 wax pattern의 형성

IV. Type C(soft) wax의 필요성

pattern wax

wax pattern

가 가 가 가
wa pattern

가

VI. 모형의 표면처리

가

가

가

wax pattern

가

가

가

Au

Au-Pd-Ag

Ni-Cr , Co-Cr

가

가

wax pattern

가

2.5~5μ

wax pattern

가

가 wax pattern

wax pattern

wax

inlay
wax
resin

가 wax pattern

pattern

가

가

inlay wax

가

wax pattern

가

가

Wax pattern

가

가 가

Wax pattern

VII. Wax pattern의 매몰과 매몰법

Wax pattern

가

가

가

VIII. 결 론

- (1) 1
 (2) 가
 wax pattern
 wax
 (3) wax pattern
 가
 (4) wax pattern
 가
 가

참 고 문 헌

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