

합성수지 인공치와 열중합의치상 Resin의 결합시 인공치에 형성하는 유지공의 효과에 관한 연구

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Abstract

The effect of retention grooves in Acrylic resin tooth denturebase bond.

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One of the primary advantages of acrylic resin teeth is their ability to bond chemically to the denture base resins.

Fracture of acrylic resin teeth from a maxillary denture, however, is not uncommon.

Bonding failures have been attributed to faulty boil-out procedures that fail to eliminate all traces of wax from the ridge lap surfaces of the teeth and to contamination of the ridge lap surface by careless application of tinfoil substitute.

Attempts to increase the strength of the bond between acrylic resin teeth and heat-cured denture base resin include grinding the glossy ridge lap surface (in fluid system), painting the ridgelap surface of the teeth with monomer-polymer solution, and cutting retention grooves in the ridge lap surface of the teeth.

This latter method has been tested by applying a tensile force in a labial direction to the incisal part of the lingual surface of the acrylic resin teeth.

A progressive shear compressive load was applied at an angle to the lingual surface of acrylic resin teeth bonded to denture base acrylic resin.

No statistically significant advantage was derived by preparing retention grooves of different shapes in the ridgelap surface of the denture teeth.

목 차

2.

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1.

I. 서론

가

가

Acrylic resin

resin

가
가

Acrylic resin Porcelain

II. 실험방법 및 재료

Pin,

1. 시험편제작

Acrylic resin

Porcelain
pin,

60

Acrylic resin
resin

(

4

Acrylic resin
resin

Porcelain

가

1) :

resin

2) :
round bur

가

2.5mm

2mm

resin

가

3) : fissure bur
2.5mm, 5mm

denture

4) : inverted cone bur
2.5mm inverted cone

wax

15

Wax block(가 36mm, 24mm,
7mm base plate wax) 3
wax block

가

130°

Silicone Mold

(Fluid resin system)

Silicone Mold

wax block

가

R.T.V. 1300

, Brewer
Cardash

Morrow,
Schoonover,

Mold

10mm

Mold 15mm wax block
1)

(Fig.
1)

Acrylic resin

flask stone Compression molding denture

moldso wax block

가

brush

Keroseneethet 1:1

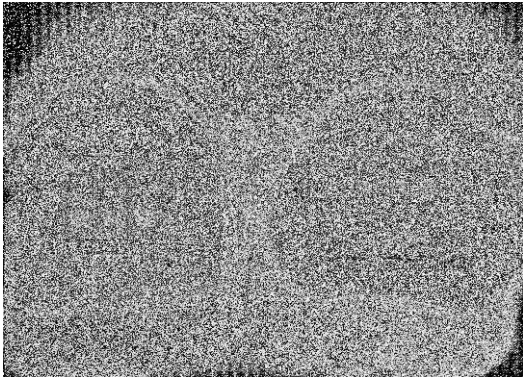


Fig 1. Silicone mold for pattern replication

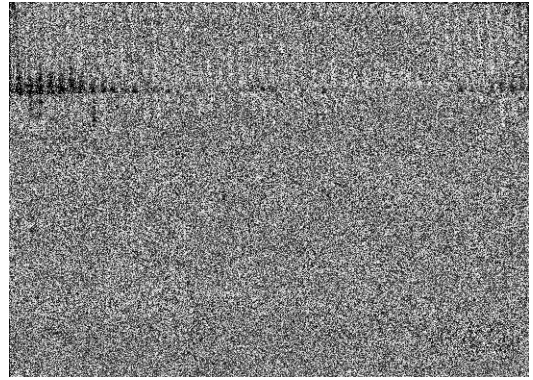


Fig 2. The acrylic resin tooth specimens attached heat-cures denture base resins

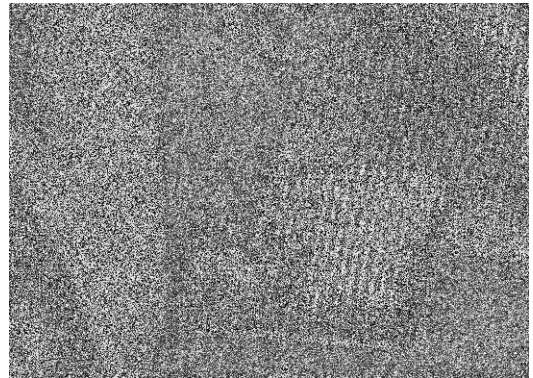


Fig 3. The specimen is in the Spring test machine

resin
 press cellophane Trial
 closure flask가 metal to metal
 contact final press 가 hand
 press Curing Container 165
 9 , 30
 1 bench cooling
 20
 mold가
 mold 15 3
 5 resin block .(Fig. 2
)

2. 인장강도 측정

resin
 Spring test
 machine resin block
 6mm fissure bur
 wire
 2mm hook
 가 Wire
 가 resin .(Fig. 3
)

III. 결과

Acrylic resin resin
 Table 1 resin
 resin
 80%, resin
 가
 13%,
 7% .
 가 .(P>0.05)(Table 2)

Table 1. Tensile strength of bond between acrylic resin teeth and denture base resin

	Group			
	1	2	3	4
n	15	15	15	15
Mean Applied force (kg)	28.0	26.5	28.3	29.2
S. D.	5.9	6.7	5.4	6.1

Table 2. Table of analysis of variance

	SS	df	MS	F	P
Between groups	79.7	3	26.57	0.678	>0.05
Within groups	2192.3	56	39.15		
Total	2272	59			

IV. 총괄 및 고찰

acrylic resin
 resin 가
 가
 resin block
 130°
 class
 resin
 resin base 가
 Acrylic resin
 resin

가 resin Caul Shepard Acrylic resin

Morrow bur indentation

가 wax

가

wax

가

가

V. 결론

Acrylic resin resin

가

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