

# 非 高調波同調 플라이백 트랜스포머에 관한 研究

## A Study on the Unharmonic-tuning Flyback Transformer

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### 요 약

주사기간에 존재하는 링킹은 T.V 화면의 질(質)을 저하시킨다. FBT의 부유 리액턴스를 귀선 펄스의 고조파에 동조시킴으로서 링킹을 제거하는 방법이 소위 고조파 동조법이다. 그러나 손실이 있는 실제 FBT에서 링킹이 제로되는 조건을 구하여, 그 조건을 만족시키는 일은 많은 시간과 경험을 요구하게 된다.

이 논문에서는 손실이 포함된 FBT에 있어서 주사기간에 링킹이 제로가 되는 조건을 유도하고, 새로운 방법 즉, 비고조파동조법을 제안하였다.

### Abstract

Ringling during the scan time deteriorates the picture quality of television receiver. By tuning the stray reactance of the flyback transformer(FBT) to harmonics of the retrace pulse, the ringling can be suppressed and this is, what is called, the harmonic tuning method. But finding the conditions for the ringling to cease in lossy FBT and satisfying these conditions at design stage require much time and experience.

In this paper, the conditions for the ringling to cease in loss-included equivalent circuit are derived and a new method, unharmonic-tuning method, is suggested.

### 1. Introduction

Ringling appears when high voltage winding of FBT is shock-excited by retrace voltage. This ringling causes the deterioration of picture quality so that the FBT designers try to keep the ringling as small as possible during the scan time.

A lot of papers on FBT have been pu-

blished.<sup>1)~10)</sup>

But most of them were performed under the assumption that the loss in FBT was negligible.<sup>3)~10)</sup>

Recently there are some attempts to analyze the ringling in lossy FBT.<sup>1),2)</sup>

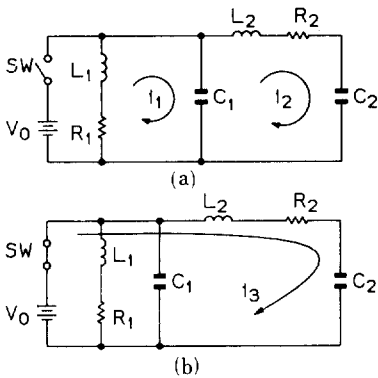
In this paper, a theoretical derivation of the conditions for the ringling to cease during the scan time and experimental investigation are performed by using the loss-included equivalent circuit. And the easier design method, unharmonic-tuning method, is discussed.

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## 2. Equivalent Circuit

A transformer, when considered as a four terminal network, can be represented by means of various equivalent circuits.<sup>1),6)</sup>

These two equivalent circuits shown in Fig. 1 are the simplified equivalent circuits of the FBT and horizontal output stages when  $C_m$  is negligible and can be obtained from Fig. A-2 and Fig. A-3 of appendix.



**Fig. 1.** Equivalent circuit of horizontal output and FBT stages.  
(a) during the retrace period and  
(b) during the trace period.

$$L_1 = \frac{L_0 L_y}{L_0 + L_y} \quad L_2 = L_0 \left( \frac{1}{k^2} - 1 \right)$$

$$C_1 = C_0 + C_p \quad C_2 = N^2 (C_s + C_e)$$

## 3. Theoretical Analysis of Ringing

### 3.1. Analysis of Retrace Period

From the equivalent circuit(Fig. 1-(a)), we obtain the following mesh equations.

$$\begin{bmatrix} R_1 + L_1 S + \frac{1}{C_1 S} & -\frac{1}{C_1 S} \\ -\frac{1}{C_1 S} & R_2 + L_2 S + \frac{1}{S} \left( \frac{1}{C_1} + \frac{1}{C_2} \right) \end{bmatrix} \begin{bmatrix} I_1(S) \\ I_2(S) \end{bmatrix} = \begin{bmatrix} -\frac{V_0}{2} T_s - \frac{V_0}{S} \\ L_2 I_{20} - \frac{L_2 I'_{20}}{S} \end{bmatrix} \quad (1)$$

the initial conditions are

$$i_1(0+) = I_0 = \frac{V_0 T_s}{2L_1}$$

$$V_{C_1}(0+) = V_0$$

$$i_2(0+) = I_{20}$$

$$V_{C_2}(0+) = V_{20}$$

$$\frac{d}{dt} i_2(0+) = I'_{20}$$

Therefore,  $I_1(s)$  and  $I_2(s)$  are

$$I_1(s) = I_0 \frac{S^3 + \left( \frac{R_2}{L_1} + \frac{2}{T_s} \right) S^2 + \left( \frac{2R_2}{T_s L_2} + N_0 \right) S + \frac{2N_0}{T_s}}{[(S + \tau_1)^2 + \omega_1^2] [(S - \tau_2)^2 + \omega_2^2]} + I_{20} \frac{\sigma(S + 1)}{[(S + \tau_1)^2 + \omega_1^2] [(S + \tau_2)^2 + \omega_2^2]} \quad (3.1)$$

$$I_2(s) = I_0 \frac{n_0 \left( S - \frac{2}{T_s} \right)}{[(S + \tau_1)^2 + \omega_1^2] [(S + \tau_2)^2 + \omega_2^2]} - I_{20} \frac{S^3 + \left( \frac{R_1}{L_1} + \frac{I'_{20}}{I_{20}} \right) S^2 + \left( \sigma + \frac{R_1 I'_{20}}{L_1 I_{20}} \right) S + \sigma \frac{I'_{20}}{I_{20}}}{[(S + \tau_1)^2 + \omega_1^2] [(S + \tau_2)^2 + \omega_2^2]} \quad (3.2)$$

where

$$2(\tau_1 + \tau_2) = \frac{R_1}{L_1} + \frac{R_2}{L_2}$$

$$\tau_1^2 + \omega_1^2 + \tau_2^2 + \omega_2^2 + 4\tau_1\tau_2 = \frac{R_1 R_2}{L_1 L_2} + \frac{1}{L_2 C_2} + \frac{1}{L_1 C_1} + \frac{1}{L_2 C_1}$$

$$2\tau_1 \omega_1^2 + 2\tau_2 \omega_2^2 = \frac{R_1 + R_2}{L_1 L_2 C_1} + \frac{R_2}{L_1 L_2 C_2}$$

$$(\tau_1^2 + \omega_1^2)(\tau_2^2 + \omega_2^2) = \frac{1}{L_1 L_2 C_1 C_2} = G_0 \quad (4)$$

$$N_0 = \frac{1}{L_2 C_1} + \frac{1}{L_2 C_2}$$

$$n_0 = \frac{1}{L_2 C_1}$$

$$\sigma = \frac{1}{L_1 C_1}$$

$$G_2 = \frac{1}{L_2 C_2} + \frac{1}{L_1 C_1} + \frac{1}{L_2 C_1}$$

As shown in Eq.(3), the current  $i_1(t)$  and  $i_2(t)$  are damped by damping factor  $\tau_1$  and  $\tau_2$ . Therefore the flyback is no longer symmetrical to flyback midpoint. So the conditions as shown in Eq.(5) for ringing to cease in lossless equivalent circuit is no longer applicable to lossy equivalent circuit where  $\tau_1 \neq \tau_2$  in general and ringing cannot be made to cease at the end of the flyback.

$$R = \frac{\omega_2}{\omega_1} \doteq (2n+1) \frac{2(4n+1)T_f}{\pi^2 T_s}$$

$$(pq+p+1)^2 = \left| \frac{\left(\frac{\omega_2}{\omega_1}\right)^2 + 1}{\frac{\omega_2}{\omega_1}} \right| pq \quad (5)$$

$n$  : positive integer  
 $p = C_2/C_1$      $q = L_2/L_1$

In Eq.(3), the second term is due to the ringing current. As far as the conditions for zero ringing are concerned, the second part can be neglected. In case of  $\tau_1 \neq \tau_2$ ,  $i_2(t)$  becomes approximately

$$i_2(t) \doteq I_0 \left\{ e^{-\tau_1 t} a \cos\left(\omega_1 t - \frac{2}{\omega_1 T_s}\right) + e^{-\tau_2 t} b \cos\left(\omega_2 t - \frac{2}{\omega_2 T_s}\right) \right\} \quad (6.1)$$

$$v_2(t) = \frac{1}{C_2} \int i_2(t) dt$$

$$= \frac{I_0}{C_2} \left[ \frac{a e^{-\tau_1 t}}{\sqrt{\omega_1^2 + \tau_1^2}} \sin\left(\omega_1 t - \frac{2}{\omega_1 T_s} - \phi_1\right) + \frac{b e^{-\tau_2 t}}{\sqrt{\omega_2^2 + \tau_2^2}} \sin\left(\omega_2 t - \frac{2}{\omega_2 T_s} - \phi_2\right) \right]$$

where  $\phi_1 = \tan^{-1} \frac{\tau_1}{\omega_1}$     (6.2)  
 $\phi_2 = \tan^{-1} \frac{\tau_2}{\omega_2}$

The angular frequency( $\omega_1, \omega_2$ ) and amplitude(a,b) are not much different from those of lossless equivalent circuit, because  $\omega_1$  and  $\omega_2$  are generally larger than  $\tau_1$  and  $\tau_2$  in FBT. Therefore if  $\tau_1 \neq \tau_2$  and the conditions of (5) are satisfied, the ringing becomes minimized. When  $\tau_1$  is different from  $\tau_2$  and the conditions(5) are satisfied simultaneously, there is an amplitude difference between  $i_2 \omega_1$  and  $i_2 \omega_2$  at

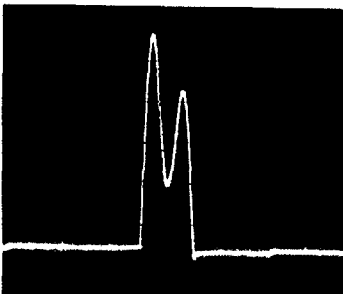


Fig. 2. Waveform of  $V_{c1}$  for 3rd harmonic tuning. (time scale ;  $10 \mu s/div.$ , voltage scale ;  $10 V/div.$ )

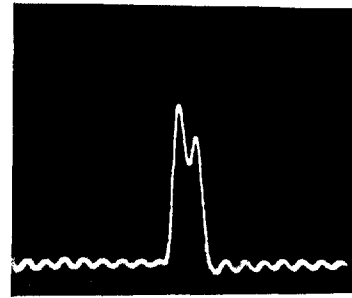


Fig. 3. Waveform of  $V_{c2}$  for 5th harmonic tuning. (scale ;  $10 \mu s/div.$ ,  $10 V/div.$ )

$t = T_f$  which results in large ringing current during the scan time. It should be mentioned here that the amplitudes of current and voltage components are damped during the flyback time, so the first peak of the  $\omega_2$  component of the primary voltage  $V_{c1}$  and that of the secondary voltage  $V_{c2}$  are larger than the second one. They are shown in Fig. 2 and Fig. 3 respectively.

### 3.2 Analysis of the Scan Time

From the Fig. 1-(b), the equation is

$$I_3(s) \left( S^2 + \frac{R_2}{L_2} S + \frac{1}{L_2 C_2} \right) = \frac{V_0}{L_2} + I_2 T_f S - \frac{V_2 T_f}{L_2} \quad (7)$$

where the initial conditions are

$$V_{c2}(0+) = V_2 T_f$$

$$i_3(0+) = I_2 T_f$$

$$\frac{d}{dt} i_3(0+) = I_2' T_f \quad (8)$$

Inverse Laplace Transform of Eq.(7) gives

$$i_3(t) = I_3 e^{-\tau_3 t} \cos(\omega_3 t + \phi_{30}) \quad (9.1)$$

And ringing voltage  $v_3(t)$  is

$$v_3(t) = V_0 + \frac{1}{C_2} \int i_3(t) dt$$

$$= V_0 + \frac{I_3}{C_2} \frac{e^{-\tau_3 t}}{(\omega_3^2 + \tau_3^2)^{\frac{1}{2}}} \sin(\omega_3 t + \phi_{30} - \phi_4) \quad (9.2)$$

$$\tau_3 = \frac{1}{2} \frac{R_2}{L_2}, \quad \omega_3^2 + \tau_3^2 = \frac{1}{L_2 C_2} \quad (10)$$

$$I_3 = \left[ I_2^2 T_f^2 + \left( \frac{1}{\omega_3} I_2' T_f \right)^2 \right]^{\frac{1}{2}}$$

$$\phi_{30} = \tan^{-1} \left( \frac{I_2' T_f}{I_2 T_f \omega_3} \right), \quad \phi_4 = \tan^{-1} \frac{\tau_3}{\omega_3}$$

3.3 Conditions for Ringing To Cease

At  $t=T_f$  the current  $i_2(T_f)$  is divided into three components,  $i_{2w_1}(T_f)$ ,  $i_{2w_2}(T_f)$  and  $i_{3w_3}(T_f)$ . Thus the resultant current must be represented by vector addition of these components. Let  $I_3$  be the resultant current vector, then

$$I_3 = I_{2w_1} + I_{2w_2} + I_R \tag{11}$$

where  $I_{2w_1}$ ,  $I_{2w_2}$  and  $I_R$  are the current vectors of  $w_1, w_2$  and ringing components respectively. If the relation between  $p$  and  $q$  is somewhat different from Eq.(5), the following formulas are valid.

$$\left. \begin{aligned} i_{2w_1}(T_f) - i_{2w_2}(T_f) &= I_{2T_f} \\ i'_{2w_1}(T_f) - i'_{2w_2}(T_f) &= I'_{2T_f} \end{aligned} \right\} \tag{12}$$

Let us suppose that  $i_{2w_2}$  is a current component which satisfies the following equations.

$$\left. \begin{aligned} i_{2w_1}(T_f) - i_{2w_2}(T_f) &= 0 \\ i'_{2w_1}(T_f) - i'_{2w_2}(T_f) &= 0 \end{aligned} \right\} \tag{13}$$

Therefore  $i_{2w_2}$  can be represented as follows

$$i_{2w_2} = I_0 e^{-\tau_1 t} a \cos\left(Rw_1 t - \frac{2}{Rw_1 T_s}\right) \tag{14}$$

Evidently if  $i_{2w_2}$  has the same value as the imagined  $i_{2w_2}$ , ringing during the scan time shall cease. Otherwise  $I_{2T_f}$  and  $I'_{2T_f}$  are not equal to zero and ringing shall appear. Let the vector representation of  $i_{2w_2}$  be  $I_{2w_2}$ , then

$$I_{2w_2}(T_f) = I_0 a e^{-\tau_1 T_f} e^{j\left(Rw_1 T_f - \frac{2}{Rw_1 T_s}\right)} \tag{15}$$

$$I_{2w_2}(T_f) = I_0 b e^{-\tau_2 T_f} e^{j\left(w_2 T_f - \frac{2}{w_2 T_s}\right)} \tag{16}$$

If the Eq.(5) is satisfied,  $I_{2w_2}(T_f)$  and  $I_{2w_2}(T_f)$  cancel each other depending on the sign of  $a$  and  $b$ . Since  $a+b=0$ , if  $\tau_1 = \tau_2$ ,  $I_{2w_2}$  and  $I_{2w_2}$  shall cancel each other completely so that ringing during the scan time shall stop. If the Eq.(5) is not satisfied, there shall be phase difference between  $I_{2w_2}$  and  $I_{2w_2}$  at  $t=T_f$  which is given as

$$\phi_{w_2} - \phi_{w_2} = (w_2 - Rw_1) T_f - \left(\frac{1}{w_2} - \frac{1}{Rw_1}\right) \frac{2}{T_s} \tag{17}$$

The magnitudes of  $I_3$  and  $I_R$  are determined by

this phase angle and the difference between  $\tau_1$  and  $\tau_2$ . On the other hand, the phase angle of  $I_R(\phi_R)$  is obtained from Eq.(10) and  $\phi_{30}$  is the initial phase angle at instant of scan. The ringing current is assumed to be continuous over  $T_s$  and  $T_f$ , thus roughly

$$\phi_R \doteq \phi_{30} + w_3 T_s + w_2 T_f \tag{18}$$

$$\text{If } \tau_2 > \tau_1, \text{ then } |I_{2w_2}(T_f)| > |I_{2w_2}(T_f)| \tag{19}$$

Under such circumstances as Eq.(19) is satisfied,  $I_3$  and  $I_R$  should lie on a straight line for minimum ringing, i.e.

$$\phi_R - \phi_3 = (2n+1)\pi$$

where  $\phi_3$  is the phase angle of  $I_3$ .

At steady state  $\phi_R = \phi_{30}$ , therefore

$$w_3 T_s + w_2 T_f = (2n+1)\pi \tag{20}$$

Eq.(20) is an additional condition for ringing to cease in lossy Flyback Transformer.

4. Experimental Results

If  $L_2$  is increasing at fixed value of other para-

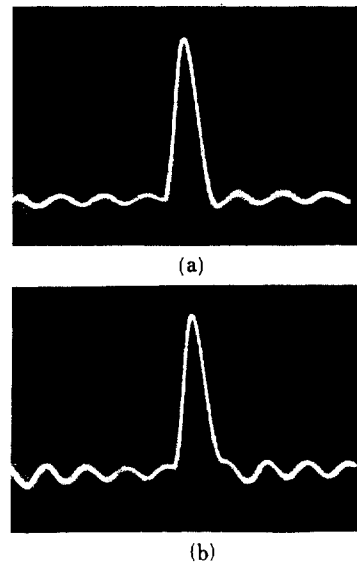


Fig. 4.  $V_{c2}$ -waveform for 3rd harmonic tuning (a) when  $L_2$  is too large and (b) when  $L_2$  is too small. (scale ;  $10\mu s/div.$ ,  $10V/div.$ )

meters, the phase difference in Eq. (17) decreases, i.e.,

the vector  $I_{2w2}$  rotates clockwise with respect to  $I_{2w2}$ .

On the other hand the vector  $I_{2w2}$  rotates counterclockwise for decreasing  $L_2$ . Fig. 4 shows the dependence of ringing voltage on the value of  $L_2$ . When Eq.(5) and Eq.(20) are satisfied and  $\tau_1$  is slightly different from  $\tau_2$ , the ringing voltage  $V_3$  is nearly equal to  $V_0$  at  $t=0+$  but ringing does not cease.

CASE 1)  $\tau_1 < \tau_2$ .  $I_3$  lies in the second quadrant, thus

$$\frac{dV_3}{dt} \Big|_{t=0+} = -\frac{1}{C_2} i_2(T_r) < 0, \quad V_3 \Big|_{t=0+} \cong V_0$$

The ringing waveform for this case is shown

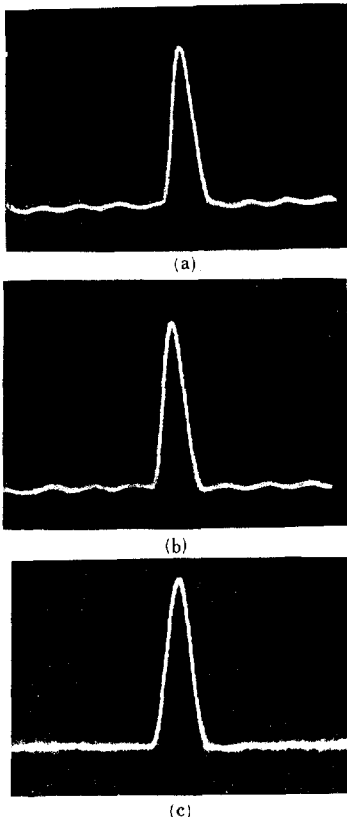


Fig. 5. Ringing waveform for 3rd harmonic tuning

- (a) when  $\tau_1 < \tau_2$ ,
  - (b) when  $\tau_1 > \tau_2$  and
  - (c) when  $\tau_1 = \tau_2$ .
- (scale ; 10  $\mu$ s/div., 10 V/div.)

in Fig. 5-(a).

CASE 2)  $\tau_1 > \tau_2$ .  $I_3$  lies in the fourth quadrant, thus

$$\frac{dV_3}{dt} \Big|_{t=0+} = \frac{1}{C_2} i_2(T_r) > 0, \quad V_3 \Big|_{t=0+} \cong V_0$$

Fig.5-(b) shows the ringing waveform.

CASE 3)  $\tau_1 = \tau_2$  The ringing becomes zero. Fig. 5-(c) shows the ringing voltage of this case.

The above pictures were taken in the following experimental circuit of Fig. 6. In Fig. 6 load is represented by parallel connection of equivalent capacitance( $C_L$ ) and resistance( $R_L$ ) of CRT.

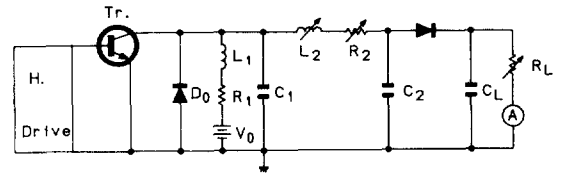


Fig. 6. Experimental circuit.

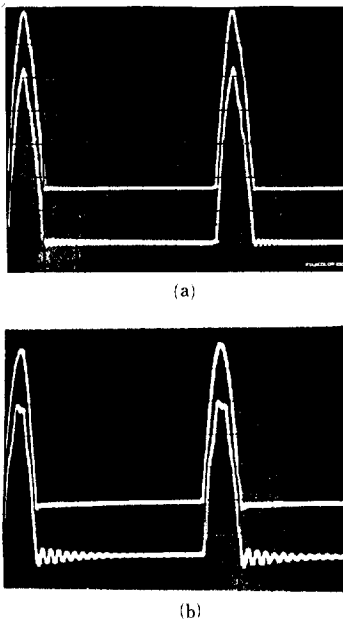
- $L_1 = 920 \mu$ H
- $L_2 = \text{Variable}$
- $C_1 = 1.02$  nF
- $C_2 = 3.97$  nF
- Horizontal frequency : 15.75 kHz
- $V_0 = 18$  V

### 5. Discussion.

The result of theoretical analysis in lossy equivalent circuit shows a good agreement with experimental result. Of the six main parameters( $R_1$ ,  $R_2$ ,  $L_1$ ,  $L_2$ ,  $C_1$ ,  $C_2$ ),  $L_1$  is mainly determined by required deflection power.  $C_1$  depends on retrace time and the required primary voltage.  $C_2$  is largely a function of material, the structure of bobbin and the winding method. Only  $L_2$  is left adjustable and must have a specified value to satisfy the zero ringing conditions. The harmonic tuning method in lossy circuit is very cumbersome so that the value of  $L_2$  is mainly determined by trial-and-error method. And the variation of load condition and the nonlinear characteristic of magnetic material give rise to some deviations from the initial value of parameters, which makes it practically impossible to make the ringless Flyback Transformer by using harmonic tuning method only.

Unharmonic-tuning method starts from the idea that the amplitude of ringing during the scan time may be suppressed within the permissible limit by decreasing the harmonic resonant energy and lowering the quality factor in R-L-C resonant circuit. We manufactured a prototype of ringingless FBT(section type) and almost zero ringing during the scan time was accomplished successfully. Fig.7-(a) shows  $V_{c2}$ -waveform of unharmonic-tuning FBT(prototype) which shows practically no ringing.

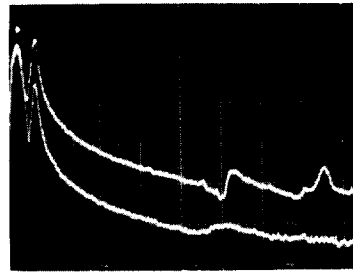
On the other hand  $V_{c2}$ -waveform of the 9th harmonic tuning FBT(Fig. 7-(b)) is a striking contrast to that of the unharmonic tuning FBT(Fig. 7-(a)) and shows about 10 percent of ringing ratio. The upper curve of Fig. 8, which is the frequency spectrum of the 13th harmonic tuning FBT, has two resonant frequencies(45kHz at first



**Fig. 7.**  $V_{c2}$ -waveform for  
(a) unharmonic-tuning EBT (lower curve)  
and

(b) harmonic tuning FBT (lower curve).

\*The upper curve is the primary voltage of FBT.(time scale :  $10 \mu\text{s}/\text{div.}$  voltage scale :  $200 \text{V}/\text{div.}$  for upper curve,  $10 \text{V}/\text{div.}$  for lower curve)



**Fig. 8.** Frequency spectrum for harmonic tuning FBT (upper curve) and for unharmonic-tuning FBT (lower curve). (scale :  $100 \text{kHz}/\text{div.}$ ,  $10 \text{dBv}/\text{div.}$ )

\*Dot represents the reference (0 kHz) point.

peak,  $530 \text{kHz}$  at second peak) so that the second resonant frequency must be the frequency which satisfies the harmonic tuning condition for minimum ringing.

But the lower one does not have a noticeable second peak so that the second resonant frequency is not clear. This brings the effect of increase of number of the second resonant frequency to which the FBT must be tuned for minimum ringing on the practical basis. For this reason unharmonic-tuning FBT need not to be tuned to the unique correct harmonic tuning frequency but only need to be tuned to one of the above-mentioned second resonant frequencies to the vicinity of the unique correct harmonic tuning frequency for practically no ringing.

By means of applying unharmonic-tuning method to FBT, the FBT designers can suppress the ringing within the permissible limit more easily compared with harmonic tuning case so that time and cost saving are attained at the FBT design stage.

## 6. Conclusions

From the theoretical analysis and the experimental result, following conclusions can be made;

- 1) In lossy circuit, the conditions for ringing to cease include the satisfaction of Eq.(5)

and Eq.(20) in addition to the condition of  $\tau_1 = \tau_2$

- 2) By checking the waveform of ringing voltage, we can see if the value of  $L_2$  is large or small.
- 3) Ringingless Flyback Transformer can be put into realization by combining the unharmonic and the harmonic tuning methods.
- 4) Analysis made by author can be applied to high voltage generator not only for color television receiver but for monitor display. But high voltage generating system for H.D.T.V. and H.D. monitor display in which the noise problem is more serious has to be further studied.

Appendix

1. Notations.

- (1)  $C_e$  : Effective load capacitance.
- (2)  $C_m$  : Mutual capacitance between the primary and the secondary windings of FBT.
- (3)  $C_o$  : Tuning capacitance.
- (4)  $C_p$  : Stray capacitance of the primary winding of FBT.
- (5)  $C_s$  : Stray capacitance of the secondary winding of FBT.
- (6)  $C_{sc}$  : S-correction capacitance.
- (7)  $D_o$  : Damper diode.
- (8) H. drive Horizontal drive stage.
- (9)  $k$  : Coupling coefficient.
- (10)  $L_2$  : Leakage inductance between the primary and the secondary windings of FBT.
- (11)  $L_o$  : Inductance of the primary winding of FBT.
- (12)  $L_y$  : Inductance of horizontal coil of Deflection Yoke.
- (13)  $R$  : Loss in inductor  $L$ .
- (14)  $R_f$  : Fusable resistance.
- (15)  $T_r$  : Horizontal output transistor.
- (16)  $T_f$  : Retrace time.
- (17)  $T_s$  : Trace time.
- (18)  $V_o$  :  $B + v$  voltage.
- (19)  $i_{2w1}(T_f)$  Current of  $w_1$ -component.

(20)  $i_{2w2}(T_f)$  Current of  $w_2$ -component.

(21)  $i_{3w3}(T_f)$  Current of ringing component.

2. Derivation of Equivalent Circuit

There are three commonly used systems for generating the high voltage of television receivers

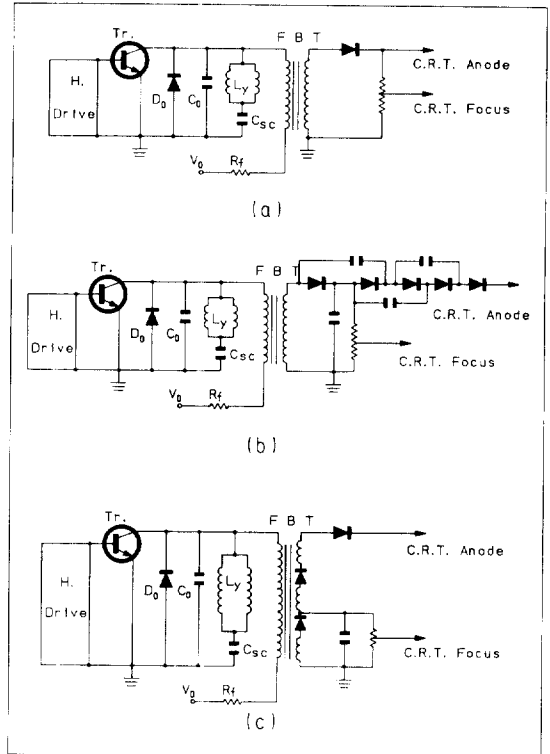


Fig. A-1. Basic horizontal system using (a) singular type rectifier circuit, (b) multiplier type rectifier circuit and (c) multistage singular rectifier circuit.

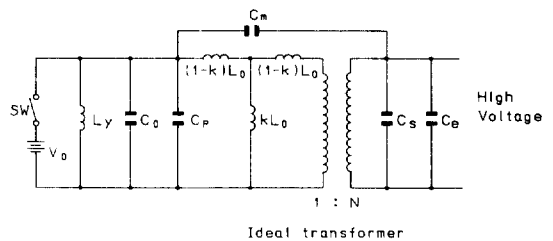


Fig. A-2. Horizontal system with T-equivalent circuit of FBT.

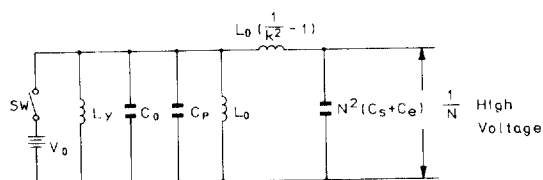


Fig. A-3. Simplified equivalent circuit.

as shown in the Fig. A-1.

As the influence of  $C_{sc}$  on the ringing of FBT is negligible, these systems can be replaced by equivalent circuit which is shown in Fig. A-2.

Neglect of mutual capacitance  $C_m$  in Fig. A-2 and some manipulation lead to simplified equivalent circuit of Fig. A-3.

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