

도재용착주조관 변연의 적합성에 관한 연구 ||

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Abstract

A Study of Margin Fitness in Metal-bond Porcelain Crown

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This study was undertaken to know the difference that margin fitness in metal bond porcelain crown.

When we use porcelain precious metal and non-precious metal as porcelain-fused metal, the results were as following.

1. The precious metal was showed best result in margin fitness and shade.
2. The non-precious metals were showed good results, especially Gemini was excellent, but that was not good than precious metal.
3. 10k. gold plating on non-precious metal cap showed same result as nonprecious metal in margin fitness, and not good in shade.
4. When we use the non-precious metals at upper part of crown, and using precious metal in 2mm cervical portion, the margin fitness were very good, and the results same as full veneer precious metal.

1. 서 언

가 가
16~20%가

가

가

가

Crown

Bridge

가

Caries

가

Caries

가 Shoulder

2. Spruing 및 매물
8 gauge Wax Cingulum
Sprue 16 gauge Wax Air
Vent Dry Asbestos

가
80
Whip-Mix Ceramco Investment
攪拌 2

3. 소환 및 주조

500 ~ 1650
(900 ~ 950) 30 가
가
New Metal

II. 재료 및 방법

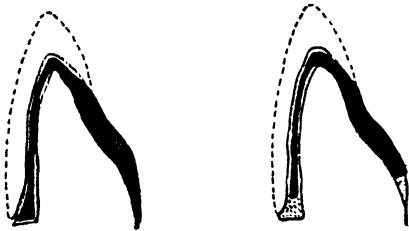
1. 모형의 제작 및 조각

Die shoulder
Rubber Base
G-C Blue Inlay

1

Metal-bond Porcelain
Soft wax Dipping
Die Hard Wax
Undercut Wax Pattern Die
Pattern Wax

Die Wax Pattern
1.2mm Wax Pattern
Round Convex



1. 가

a.

b.

4. Degassing

1200 ~ 1825 6
1 100 1825
1925 15

5. 치경부 조작

, Degassing
Blue Inlay Wax
2.
1900 5 Degassing

6. Opaque

Ceramco Porcelain #62 Powder
Creamy Mix

. Tissue Paper
5
1200 ~ 1750 100
1750 ~ 1830 Opaque
2

7. Body Build-up

15 1200 ~ 1700
1 100
(Vaccum 27 inch), 1700 ~ 1800
Body Powder Knife Spatular

Model Tissue Paper Powder Shade Rubber Wheel Ultra-
 Opaque 1mm sonic Cleaner 10
 Thermo Couple 10. Final Glaze Bake
 5 Door 1450 100 1750

8. 치경부 처리

1/3 30° 가
 Body Knife 1950
 Ceramco Porcelain #66 Incisal
 Powder 가
 Build up Body
 Undercut Knife
 Cervical Margin 가
 Cervical Margin Knife Opaque가
 Powder 15
 Crack 15

9. Countouring

Vera Disc, Diamond Point
 Body가
 가
 Embrasure Inverted-Cone Bur
 Diamond Point 가

III. 결과 및 고찰

Permament 가 Oro P,
 Micro-bond Vita Vita
 V.M.K. Porcelain Porcelain

1.

분 류	금 속 명	사 용 부 위
귀 금 속	삼신도재금합금	치관전체
귀금속+비금속	삼신도재금합금	치경부변연
	Vera-bond	치경부변연을 제외한 치관 전체
	Unit-bond Gemini II Rexillium III	
비 금 속	Vera-bond	치관전체
	Unit-bond Gemini II Rexillium III	
	도 금	
		1. 치관전체를 도금 2. 치경부변연 만 도금

2. (%)

성 분	제 품	Al	Be	Co	Cr	Fe	Mn	Mo	Ni	Si	기 타
Gemini II		3.21	1.74	0.15	12.00	-	-	2.06	80.81 Bal	0.25	C, Sn, Cu
Permament		-	1.80	-	12.20	-	-	2.20	80.09 Bal	0.96	B
Vera-bond		0.05	0.01	0.10	15.00	18.96	1.50	0.05	(63.48 Bal	0.85	-
Unit bond		1.00	-	-	18.00	0.50	4.50	3.50	(72.20 Bal	0.30	-
Rexillium III		2.22	1.60	0.50	11.39	2.00	0.02	1.99	80.48	0.50	-

IV. 적 요

1967 Degudent가 Degusser NIK Shade
 가
 4가
 Pd가 Au가
 Audhl Pt Pd 가
 95~99% 가
 Gemini 가 가
 Opaque N-Cr 가 10K Shade
 가 가 가
 4. Degassing 2mmwj
 7-8
 14 19 1/2 가 가

참 고 문 헌

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2mm
 Degassing 가
 0.4g, Margin 0.2g, Crown
 0.7g, Rest가 2.9
 가 Shade