

An Application of the Inventory Models to the Intravenous Fluids Subsystem

Young Min Kim*

Abstract

Life and death often depend upon the efficiency of the hospital operations. By applying the inventory models to the Intravenous fluids subsystem, the Intravenous fluids inventory operation can be systemized and made to run with less management effort and with far greater precision. And most important of all, this more precise form of control can help assure a greater degree of availability of critically needed items of the Intravenous fluids.

Introduction

The special and vital function of the I.V. solutions makes availability of these fluids when needed a paramount concern in controlling these inventories. The penalty of running out of the I.V. solutions for the hospital may have to be measured in terms of a social cost of pain or possible death. Thus, an applicable Inventory Models should be able to respond quickly to the most recent withdrawals and their fluctuations.

An Application of the Inventory Models

Bridgeport Hospital is a voluntary, non-profit, general hospital providing health care to residents of the greater Bridgeport areas. Founded in 1884 with 48 beds and P.T. Barnum as its first president, the hospital was built and equipped with contributions from local industries and private citizens. Today, the ten-story Bridgeport Hospital

Department of Industrial Engineering, Inha Universit

with accommodations for 485 patients is still expanding with the current building program of the ten-story twin-tower addition, \$15 million constructions, which is scheduled for completion in January of 1975.

According to the Purchasing Department of the hospital, Bridgeport Hospital supplies consist of approximately 1,300 individual items. The inventory investment ranges between \$128,000 and \$133,000. Monthly usage approximates \$68,000. There are eleven supply categories. Medical-Surgical, Laboratory, Intravenous Solutions and Sets, Groceries, Fruits and Vegetables, Formulas, Household, Linen, China, Stationery, and Printed Forms. And also there are non-stock or "Hold-in-Stores" items.

The I.V. Solutions Subsystem consists of approximately 80 different individual items involving more than 20 separate departments. Clearly, not all items deserve equal attention or equal refinement of control. It is generally found that a relatively small proportion of the items accounts for a rather large

proportion of the total usage. For example, one frequently hears that 20 per cent of the items accounts for 80 per cent of the usage. Under such circumstances, the small fraction of items of heavy usage deserve most of the inventory management attention, and the large number of low usage items can be carried on rather abundant supply with a relatively low inventory investment, thus avoiding the need to devote much management attention to their control. And also since many departments are involved, there should be an evaluation of organization functions in order to establish the control points.

Therefore, before applying Inventory Models, the following data are required.

1. The usage rate and its variations. The rate at which the items in this subsystem are being withdrawn should be known that forecast of future demands, buffer stock levels, the classifications of the items and departments, etc. could be derived.

2. Costs associated with the operations of the I.V. Fluids Subsystem. There are costs associated not only with the ordering and

storage but also with handling, obsolescence, damage, insurance, and spoilage.

3. Storage capacities at such control points as Storeroom, Central Supply, and Patients floors.

4. There should be a historical data concerning the lead time—the time lag between placing a reorder and receiving it.

5. The costs of goods themselves and quantity discount data should be available.

From Table 1, the items in the I.V. Fluids Subsystem could be divided into three groups according to their rate of usage, the so-called A,B,C classification. The A group is consisted of those items (perhaps 10 to 15 per cent of the total) which account for about 50 per cent of the total usage. The C group is made up of about 50 per cent of items of least usage. And the B group is comprised of the remainder. Therefore, the followings are obtained:

Table 3.....Items in the A group

Table 4.....Items in the B group

Table 5.....Items in the C group.

Table 1. TOTAL WITHDRAWALS DURING APRIL 5, 1974 THRU MAY 30, 1974

Item No.	4/5	4/12	4/19	4/26	5/3	5/10	5/17	5/24	Total	%
100	—	—	1	—	—	—	—	—	1	—
170	—	1	—	—	—	—	—	—	1	—
180	3	6	1	8	2	1	2	3	26	1.0
182	24	15	12	20	48	—	—	12	131	5.4
210	5	3	1	—	5	4	—	1	19	—
212	3	1	2	9	4	5	7	5	36	1.3
220	1	—	1	1	1	—	—	—	4	—
240	11	20	11	15	18	25	8	16	125	5.1
250	—	—	—	—	1	—	1	—	2	—
260	2	3	1	2	1	6	2	5	22	0.9
270	—	—	—	—	—	1	—	—	1	—
280	3	1	—	—	1	1	—	—	6	—
290	—	—	—	—	1	—	—	—	1	—
300	30	27	9	22	18	—	—	—	171	7.0
310	26	5	19	22	25	26	7	2	136	5.2
320	75	58	37	59	74	76	57	63	449	20.8
340	—	—	—	1	—	—	10	2	13	0.5
350	—	1	—	—	2	2	2	1	8	—

360	—	—	—	—	1	—	—	—	1	—
370	2	—	—	2	—	3	3	—	10	—
380	—	—	—	—	—	2	—	—	2	—
388	1	—	1	1	1	2	1	1	8	—
390	49	41	57	45	62	51	50	62	417	17.2
420	—	—	—	—	—	—	—	1	1	—
430	1	—	—	—	1	—	1	—	3	—
440	—	—	—	—	—	1	—	11	12	—
500	2	—	—	—	1	—	—	2	5	—
510	23	10	16	18	21	16	15	9	128	5.3
528	—	2	1	2	2	1	3	2	13	—
530	2	1	—	—	1	1	—	—	5	—
540	22	11	12	8	10	21	6	20	110	4.5
550	1	—	3	1	1	2	4	1	13	—
560	12	7	4	6	7	15	3	8	62	2.6
565	—	1	—	2	—	—	—	1	4	—
630	—	1	1	1	2	—	—	2	7	—
650	—	—	2	1	2	3	—	2	10	—
655	3	—	—	2	—	2	2	—	9	—
660	22	33	43	37	44	44	44	44	311	12.8
690	15	5	4	14	4	6	14	6	68	2.8
700	—	2	—	3	3	2	2	3	15	—
702	1	—	—	—	—	—	1	—	2	—
710	—	—	—	—	1	—	—	—	1	—
760	2	—	—	2	—	—	—	—	4	—
780	—	—	—	—	—	—	—	1	1	—
Total	341	255	239	304	365	348	253	318	2,423	100

Item No.	Item	Size
100	5% Alcohol 5% Dextrose In Normal Saline w/Vitamins	1,000cc
170	Blood Collection Set	36/Case
180	Administration Set & Pump Blood Solution Y Type	48/case
210	5% Dextrose Electrolyte #75	500cc
220	5% Dextrose Electrolyte #48	250cc
240	5% Dextrose In Normal Saline	1,000cc
250	10% Dextrose In Normal Saline	1,000cc
260	5% Dextrose In Saline	500cc
270	10% Dextrose In Saline	500cc
280	5% Dextrose In 0.3390 Sodium Chloride	250cc
290	5% Dextrose In 0.3390 Sodium Chloride	500cc
300	5% Dextrose In Water	250cc
310	5% Dextrose In Water	500cc
320	5% Dextrose In Water	1,000cc
340	10% Dextrose In Water	500cc
350	10% Dextrose In Water	1,000cc
360	20% Dextrose In Water	500cc
370	Distilled Water	500cc

380	Distilled Water	1,000cc
390	Distilled Water Pour Bottle	1,000cc
420	6% Gentraw In Normal Saline	500cc
430	15% Glycine In Water	1,000cc
440	Hypodermolysis Y Type Administrative Set	36/case
500	Lactated Ringers	500cc
510	Lactated Ringers	1,000cc
520	10% Levagen In Water	1,000cc
530	Minimeter Set Adapter	36/case
540	Normal Saline	250cc
550	Normal Saline	500cc
630	Plasma Vac Cont'r Empty	1,000cc
650	Sodium Chloride Pour Bottle	500cc
660	Sodium Chloride Pour Bottle	1,000cc
690	Solution Administration Set	36/case
700	Solution Series Set	36/case
710	Transfuso w/Acid Solution Vac Container	500cc
760	Chloride 0.45% Sod. Chlo. 10% Traverf 0.390 Potassium	1,000cc
780	Urologic Solution G	1,000cc

Table 2. TOTAL WITHDRAWALS BY DEPT. FROM 4/5/74 TO 5/30/74

Item No.	1	2	3	4	5	6	7	8	9	10
100	—	1	—	—	—	—	—	—	—	—
170	—	1	—	—	—	—	—	—	—	—
180	6	12	—	8	—	—	—	—	—	—
182	—	129	—	2	—	—	—	—	—	—
210	—	13	—	—	—	—	6	—	—	—
212	—	36	—	—	—	—	—	—	—	—
220	—	1	—	—	—	—	3	—	—	—
240	3	52	—	—	—	—	—	—	69	—
250	—	2	—	—	—	—	—	—	—	—
260	—	6	—	—	—	—	—	—	16	—
270	—	1	—	—	—	—	—	—	—	—
280	—	2	—	—	—	—	4	—	—	—
290	—	1	—	—	—	—	—	—	—	—
300	—	171	—	—	—	—	—	—	—	—
310	65	47	—	—	—	—	1	—	23	—
320	59	235	—	—	—	—	—	—	205	—
340	10	3	—	—	—	—	—	—	—	—
350	—	8	—	—	—	—	—	—	—	—
360	—	1	—	—	—	—	—	—	—	—
370	10	—	—	—	—	—	—	—	—	—
380	—	—	—	—	—	—	2	—	—	—
388	—	7	—	—	—	—	—	—	—	1
390	—	126	26	4	—	160	12	3	38	48
420	—	1	—	—	—	—	—	—	—	—
430	—	3	—	—	—	—	—	—	—	—
440	—	2	—	—	—	—	—	—	10	—
500	—	5	—	—	—	—	—	—	—	—
510	65	33	—	—	—	—	—	—	30	—
528	—	13	—	—	—	—	—	—	—	—
530	—	3	—	—	—	—	2	—	—	—
540	—	82	—	27	—	—	1	—	—	—
550	—	3	—	—	—	—	—	—	11	—
560	—	34	—	—	—	—	—	—	29	—
565	—	—	—	—	4	—	—	—	—	—
630	—	7	—	—	—	—	—	—	—	—
650	—	9	1	—	—	—	—	—	—	—
655	—	9	—	—	—	—	—	—	—	—
660	—	53	—	35	—	160	7	—	56	—
690	22	24	—	—	—	—	2	—	20	—
700	—	2	—	—	—	—	—	—	13	—
702	—	2	—	—	—	—	—	—	—	—
710	—	1	—	—	—	—	—	—	—	—
760	—	4	—	—	—	—	—	—	—	—
780	—	1	—	—	—	—	—	—	—	—
Total	240	1,146	27	76	4	320	40	3	520	49
%	9.9	47.2	1.0	3.0	—	13.2	1.5	—	21.4	2.0

where Department 1 : Anesthesia

- 2 : Central Supply
 3 : Inhalation Therapy
 4 : Laboratory
 5 : New Born Intensive Care Unit
 6 : Operating Room
 7 : Pediatrics
 8 : Pharmacy
 9 : Richardson 7, 8, 9, and 10
 Schine 4, 5, 7, 8, 9, and 10
 10 : Urology

Table 3. Items In the "A" Group

Item No.	# of Usage	%
300	171	7.0
320	499	20.8
390	417	17.2
600	311	12.8
Total	1,398	57.8

Table 4. Items In the "B" Group

Item No.	# of Usage	%
180	26	1.1
182	131	5.4
212	36	1.5
240	124	5.2
260	22	0.9
310	136	5.6
510	128	5.2
540	110	4.5
560	63	2.6
690	68	2.8
Total	844	34.8

Table 5. Items In The "C" Group

Item No.	# of Usage	%
100	1	*
170	1	
210	19	
220	4	
250	2	
270	1	
280	6	
290	1	
340	13	
350	8	

360	1	
370	10	
380	2	
388	8	
420	1	
430	3	
440	12	
500	5	
565	5	
630	7	
650	10	
655	9	
700	15	
710	2	
760	1	
780	4	
Total	131	7.5%

* Very small figures

Storeroom has approximately 10,970 square feet and 106,949 cubic feet of potentially usable storage space. But no data was available concerning the storage space for the I.V. fluids at Storeroom. At Central Supply there was no data available either. At the patient floors it is even difficult to store about 48 or 54 bottles of the fluids which were used quite frequently.

With the eight week data of withdrawals, it was impossible to obtain any meaningful distribution pattern. Thus it is quite necessary to expand withdrawal data in order to derive the meaningful buffer stock levels at Storeroom, Central Supply, and ten Patient floors.

Recommendations

Even with this limited data of eight week withdrawals, it is quite clear not all items deserve equal attention or equal refinement of control. As shown in Table 3, 4, and 5, the A group contains four items which account for 57.8 per cent of the total withdrawal, the B group is comprised of ten items and 34.8 per cent of the total withdrawal, and C group is made up of thirty items of

least usage of 7.5 per cent. The A group should be given the careful control that the usage rates of its items are monitored carefully and reviewed periodically. The C group items are perhaps controlled by a much simpler set of decision rules, because of their relatively low usage rates. The B group items could be controlled with a simplified form of control used for class A items.

Since the vital function of the I.V. Solutions makes availability of these fluids when needed a paramount concern, an applicable Inventory Model should consider such factors as ability to respond quickly to recent withdrawals and no shortage and stock-outs. Thus, the replenishment model is most suitable to the A group items. In order to apply the replenishment model it is recommended that the usage rates of its items should be monitored and reviewed carefully, the variability of their usage rates is calculated, and safety stocks, the buffer stock levels, are provided on a carefully calculated basis through the meaningful distribution analysis.

For the A group items, the followings are derived from the Table 1 :

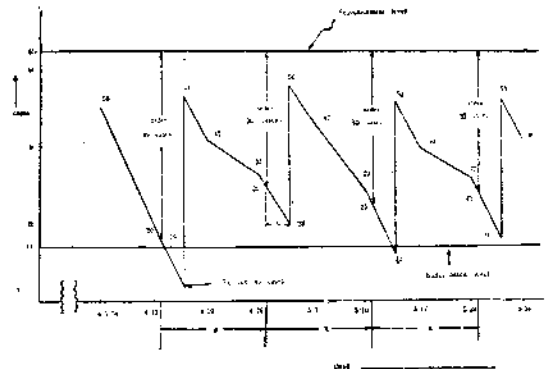
Item No.	Average Withdrawal per Day	Buffer Stock Level
300	3	14
320	9	17
390	7	16
660	6	13

And also for the A group items, it is assumed that the lead time (L) be 3 days, the review time (R) be 14 days, and the inventory levels as of April 5, 1974 be 50, 150, 110, and 100 for item numbers 300, 320, 390, and 660 respectively. With these data the replenishment models are applied to the A group items as illustrated in the Figures 1 and 2.

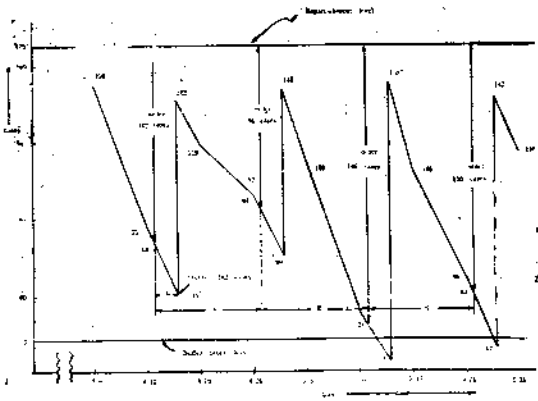
For the C group items; the fixed order quantity model is more suitable. Because of their relatively low usage rates, the C group items could be carried in rather abundant, but within the statutory limitation, supply with a relatively low inventory investment. This system of ordering the economic (fixed) order quantity model would avoid the need to devote much management attention to their control. For the B group items, a simple version of the replenishment model would be preferable by putting less emphasis on the buffer stock levels but concentrating to the replenishment lead time.

As shown in the Table 2, Central Supply receives about 47.2 per cent of the total withdrawal from Storeroom and then those items are sent to various "customer" departments upon telephone requests via Transportation Department. This could be reduced by increasing direct deliveries to the "customer" departments. Presently, no Patient Floors—Richardson 7, 8, 9, and 10 and Schine 4, 5, 6, 7, 8, 9, and 10—receives Item Numbers 182, 300, and 540 directly from Storeroom. A careful monitoring system at Central Supply would identify the heavy users of those items and make it possible to deliver those items directly to the specific

Figure 1. The Replenishment Model for Item 300



**Figure 2. The Replenishment Model for
Item 320**



"customer" departments from Storeroom. And also for Item Numbers 320 and 390 direct deliveries from Storeroom to the various "customer" departments should be increased.

1. It is recommended that the future inventory models be expanded and refined so as to make more accurate assessments of demand forecasts, variables such as number of patients, the characteristics of patients, and so forth.

2. It is recommended that the future models be applicable to other ten supply categories.

3. It is recommended that for the future models, care be taken in planning the model well in advance of the data collection, to insure that the necessary data are being recorded properly to minimize the possibility of introducing data-related bias into the system.

4. It is recommended that the future models based upon a data system built around a set of records, machine or manual, which provides information on the stock levels and usages of the separate items in the inventory.

5. It is recommended that the application of inventory models, regardless of the model used, be kept in a state of active development.

Summary and Conclusions

Life and death often depend upon the efficiency of the hospital operations. One of the positive and constructive steps which would eliminate cause for inefficient hospital operations is to apply the scientific principles which have been used quite extensively in management of the industrial enterprises. Although it does not have the same profit maximization objective, the hospital is generally faced with the same resource allocation problems like its industrial cousins. Resources are limited, and the hospital should also allocate them a way to obtain the greatest total utility.

After examining the essential and historically-rooted characteristics of the hospital and supply system, this application of inventory models to the Intravenous Solutions Subsystem would bring the following advantages to the hospital:

1. The Intravenous Solutions inventory operation can be systemized and made to run with less management effort and with far greater precision.

2. A better balance among the items in the inventory can be achieved because fewer stock-outs will occur and fewer surpluses of the inventory will result.

3. Inventory investment can be reduced and the costs of operating the inventory can be cut.

4. Duplication in the inventory can be easily spotted and eliminated.

5. Most important of all, this more precise form of control can help assure a greater degree of availability of critically needed items of the Intravenous Fluids.

References

- [1] Altman, Lawrence K. "Doctors Warned in Vein Infusion," *New York Times*. September 27, 1970.

- [2] *Annual Report of Bridgeport Hospital for 1973.*
- [3] Arrow, Kenneth J.; Karlin, Samuel; and Scarf, Herbert. *Studies in the Mathematical Theory of Inventory and Production.* Stanford; Stanford University press, 1958.
- [4] Boodman, David M. "Scientific Inventory Control," *Hospital progress*, Vol 48, 11 (November, 1967), pp. 78, 80, 82, 84,
- [5] Bove, J.R. and Mckay, D. K. "Computer Approach to Hospital Blood Bank Inventory Control," *Transfusion.* Vol. 9 (May-June, 1969), pp. 143-150.
- [6] Buchan, Joseph, and Koenigeberg, Ernest. *Scientific Inventory Management.* Englewood Cliff, N.J. Prentice-Hall, Inc., 1963.
- [7] Churchman, C. West ; Ackoff, Russell L.; and Arnoff, E. Leonard. *Introduction to Operations Research.* New York; John Wiley & Sons, Inc., 1957
- [8] "Debate Over National Health Insurance", *Time.* October 12, 1970, p. 68.
- [9] Fetter, Robert B., and Thompson, John D. "A Decision Model for the Design and Operation of a Progressive Patient Care Hospital," *Medical Care.* Vol. VII (November-December 1969), pp.450-462.
- [10] Hanssman, Fred. *Operations Research in Production and Inentory Control.* New York; John Wiley & Sons, Inc., 1962.
- [11] Hudenberg, Roy. *Planning the Community Hospital.* New York; McGraw-Hill Book Co., 1967.
- [12] Hurlburt, E. Lee, and Jones, A. Richardson. "Blood Bank Inventory Control," *Transfusion.* Vol. 4 (March-April 1964), pp. 126-133.
- [13] Landgraf, Walter E. "Needed ; New Perspective On Health Services," *Harvard Business Review*, September-October 1976 pp. 75-83.
- [14] Panico, Joseph A. *Queuing Theory.* Englewood Cliff, N.J. Prentice-Hall, Inc., 1969.
- [15] Brichard, James W., and Eagle, Robert H. *Modern Inventory Management.* New York; John Wiley & Sons, Inc., 1965.
- [16] Smalley, Harold E., and Freeman, John R. *Hospital Industrial Engineering.* New York; Reinhold Publishing Corp., 1966.
- [17] Starr, Martin K., and Miller, David W. *Inventory Control: Theory and Practice.* Englewood Cliff, N.J.: Prentice-Hall, Inc., 1963.