

# In-situ Synchrotron Radiation Photoemission Spectroscopy Study of Atomic Layer Deposition of Ta<sub>2</sub>O<sub>5</sub> film on Si Substrate with Ta(NtBu)(dmamp)<sub>2</sub>Me and H<sub>2</sub>O

Seung Youb Lee<sup>1</sup>, Woosung Jung<sup>1</sup>, Yooseok Kim<sup>1</sup>,  
Seok Hwan Kim<sup>2</sup>, Ki-Seok An<sup>2</sup>, Chong-Yun Park<sup>1\*</sup>

<sup>1</sup>BK21 Physics Research Division, Sungkyunkwan University, Suwon 440-746,

<sup>2</sup>Device Materials Research Center, Korea Research Institute of Chemical Technology, Daejeon 305-600, Korea

The interfacial state between Ta<sub>2</sub>O<sub>5</sub> and a Si substrate during the growth of Ta<sub>2</sub>O<sub>5</sub> films by atomic layer deposition (ALD) was investigated using in-situ synchrotron radiation photoemission spectroscopy (SRPES). A newly synthesized liquid precursor Ta(N<sup>t</sup>Bu)(dmamp)<sub>2</sub>Me was used as the metal precursor, with Ar as a purging gas and H<sub>2</sub>O as the oxidant source. After each half reaction cycle, samples were analyzed using in-situ SRPES under ultrahigh vacuum at room temperature. SRPES analysis revealed that Ta suboxide and Si dioxide were formed at the initial stages of Ta<sub>2</sub>O<sub>5</sub> growth. However, the Ta suboxide states almost disappeared as the ALD cycles progressed. Consequently, the Ta<sup>5+</sup> state, which corresponds with the stoichiometric Ta<sub>2</sub>O<sub>5</sub>, only appeared after 4.0 cycles. Additionally, tantalum silicate was not detected at the interfacial states between Ta<sub>2</sub>O<sub>5</sub> and Si. The measured valence band offset between Ta<sub>2</sub>O<sub>5</sub> and the Si substrate was 3.22 eV after 3.0 cycles.

**Keywords:** Tantalum pentoxide, In-situ atomic layer deposition, In-situ synchrotron radiation photoemission spectroscopy