

# Role of CH<sub>2</sub>F<sub>2</sub> and N<sub>2</sub> Flow Rates on the Etch Characteristics of Dielectric Hard-mask Layer to Extreme Ultra-violet Resist Pattern in CH<sub>2</sub>F<sub>2</sub>/N<sub>2</sub>/Ar Capacitively Coupled Plasmas

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The effects of CH<sub>2</sub>F<sub>2</sub> and N<sub>2</sub> gas flow rates on the etch selectivity of silicon nitride (Si<sub>3</sub>N<sub>4</sub>) layers to extreme ultra-violet (EUV) resist and the variation of the line edge roughness (LER) of the EUV resist and Si<sub>3</sub>N<sub>4</sub> pattern were investigated during etching of a Si<sub>3</sub>N<sub>4</sub>/EUV resist structure in dual-frequency superimposed CH<sub>2</sub>F<sub>2</sub>/N<sub>2</sub>/Ar capacitive coupled plasmas (DFS-CCP). The flow rates of CH<sub>2</sub>F<sub>2</sub> and N<sub>2</sub> gases played a critical role in determining the process window for ultra-high etch selectivity of Si<sub>3</sub>N<sub>4</sub>/EUV resist due to disproportionate changes in the degree of polymerization on the Si<sub>3</sub>N<sub>4</sub> and EUV resist surfaces. Increasing the CH<sub>2</sub>F<sub>2</sub> flow rate resulted in a smaller steady state CH<sub>x</sub>F<sub>y</sub> thickness on the Si<sub>3</sub>N<sub>4</sub> and, in turn, enhanced the Si<sub>3</sub>N<sub>4</sub> etch rate due to enhanced SiF<sub>4</sub> formation, while a CH<sub>x</sub>F<sub>y</sub> layer was deposited on the EUV resist surface protecting the resist under certain N<sub>2</sub> flow conditions. The LER values of the etched resist tended to increase at higher CH<sub>2</sub>F<sub>2</sub> flow rates compared to the lower CH<sub>2</sub>F<sub>2</sub> flow rates that resulted from the increased degree of polymerization.

**Keywords:** extreme ultra-violet (EUV), line edge roughness (LER), dual-frequency superimposed capacitive coupled plasmas (DFS-CCP)