## 유도결합 플라즈마를 이용한 TiN 박막의 식각 특성 연구

박정수, 김동표, 엄두승, 우종창, 허경무, 위재형, 김창일\*\* 중앙대학교

## The etch characteristic of TiN thin films by using inductively coupled plasma

Jung-Soo Park, Dong-Pyo Kim, Doo-Seung Um, Jong-Chang Woo,
Kyung-Moo Heo, Jae-Hyung Wi and Chang-Il Kim\*\*
Chung-Ang University.

Abstract: Titanium nitride has been used as hardmask for semiconductor process, capacitor of MIM type and diffusion barrier of DRAM, due to it's low resistivity, thermodynamic stability and diffusion coefficient. Characteristics of the TiN film are high intensity and chemical stability. The TiN film also has compatibility with high-k material.

This study is an experimental test for better condition of TiN film etching process. The etch rate of TiN film was investigated about etching in  $BCl_3/Ar/O_2$  plasma using the inductively coupled plasma (ICP) etching system. The base condition were 4 sccm  $BCl_3$  /16 sccm Ar mixed gas and 500 W the RF power, -50 V the DC bias voltage, 10 mTorr the chamber pressure and 40  $^{\circ}$ C the substrate temperature. We added  $O_2$  gas to give affect etch rate because  $O_2$  reacts with photoresist easily. We had changed  $O_2$  gas flow rate from 2 sccm to 8 sccm, the RF power from 500 W to 800 W, the DC bias voltage from -50 V to -200 V, the chamber pressure from 5 mTorr to 20 mTorr and the substrate temperature from 20  $^{\circ}$ C to 80  $^{\circ}$ C.

Key Words: TiN, BCl<sub>3</sub>/Ar/O<sub>2</sub>, etching