# Zero-Voltage Switching Dual Inductor-fed DC-DC Converter Integrated with Parallel Boost Converter

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# Abstract

Novel zero-voltage switching(ZVS) dual inductor-fed DC-DC converter integrating a conventional dual inductor-fed boost converter(DIFBC) and a parallel bidirectional boost converter has been proposed. Most of current-fed type boost topologies including dual inductor schemes have crucial defects such as a high voltage spike on the main switch when it comes to turning off, an unattainable soft start-up due to the limited range of duty ratio, above 50%, and considerable switching losses due to the hard switching. By adding two auxiliary switches and an output capacitor on the conventional DIFBC, the proposed circuit can solve mentioned problems and improve the efficiency with simple methods. The operational principle and theoretical analysis of the proposed converter have been included. Experimental results based on a 42V input, 400V/1A output and 50kHz prototype are shown to verify the proposed scheme.

## 1. Introduction

With the demand for high step-up, high efficiency, and high power density in the DC/DC converter for the front-end stage of the battery, uninterrupted power supply, and fuel cell power system, current-fed topologies employing boost inductors at the primary side are widely used.

Among various current-fed type PWM DC/DC converters, the dual inductor-fed boost converter(DIFBC) is widely researched and used in medium-to-high power step-up applications because of its higher voltage gain than other current-fed step-up converters due to the voltage doubling effect. However, most of current-fed type boost topologies including dual-inductor schemes have crucial drawbacks.

At first, when a switch is turned off, high voltage oscillation between drain and source is produced due to the resonance between a transformer's leakage inductance and a switch's output capacitance. To protect switches from high voltage spikes, additional clamping circuits resulting extra losses such as a RCD snubber are required to absorb this surge energy as shown in Fig.1(a).

At second, the absence of boost inductors' current paths when two switches are turned off simultaneously causes in-rush current to start the converter. A soft start-up without severe in-rush current can be achieved by magnetically coupling the boost inductors toward the load as shown in Fig.1(a).

Modified DIFBC I is one of the reasonable approaches to solve mentioned problems as well as keeping advantages such as higher voltage gain than push-pull and full-bridge's. But additional clamping circuits and auxiliary coupling windings result in a complicated and bulky system.

To solve all these drawbacks and complexities, modified DIFBC II as shown in Fig. 1(b) has been proposed.[1] Due to the connected parallel boost diodes(D5, D6), the modified DIFBC II

can solve the above mentioned problems alternatively and enhance the total efficiency. However, the modified DIFBC I and II cannot achieve ZVS, which causes switching losses. Thus, a novel ZVS DIFBC is proposed as shown in Fig. 2.



Fig. 1(a) Modified DIFBC I.



Fig. 1(b) Modified DIFBC II.





The proposed circuit has the series-connected output configuration. Thus, average currents into each output capacitors are the same at the steady state.

$$I_o = \langle I_A \rangle = \langle I_B \rangle \tag{1}$$

$$V_{O} = V_{C1} + V_{C2}$$
 (2)



Fig. 3 Key waveforms of the proposed converter.



(a) Mode 1 (b) Mode 2 and 3 (c) Mode 4 (d) Mode 5 Fig. 4 Operational modes in a half duty cycle.

Equation (1) implies that divided average currents into two powering paths at the primary side can be determined by the ratio of n to 1.

#### 2.1 Operational Principle

<u>Mode 1</u>( $t_0 \sim t_1$ ): After Q<sub>1</sub> is turned on under ZVS conditions at  $t_0$  while Q<sub>2</sub> has been turned on, Mode 1 begins. I<sub>L1</sub> and I<sub>L2</sub> are increased with linearly positive slope as shown in Fig. 3 for boosting operation, which stores the energy. Since there is no powering path, C<sub>1</sub> and C<sub>2</sub> discharge simultaneously.

<u>Mode 2</u>( $t_1$ ~ $t_2$ ): After Q<sub>2</sub> is turned off at  $t_1$ , Mode 2 begins. I<sub>1.2</sub> charges C<sub>1</sub> and C<sub>2</sub> through two powering paths, I<sub>lkg</sub> and I<sub>A</sub>, simultaneously.

Since anti-parallel body diode of  $Q_4$  is conducted right after turning  $Q_2$  off, turn-off voltage across  $Q_2$  is limited to  $V_{C1}$ . Thus additional dissipative clamping circuits are not required. A connected parallel boost converter plays a role of powering to the load as well as clamping turn-off switch's voltage in this mode. It also decreases turn-on switch's current stress by reducing current oscillations and allows lower voltage and current ratings' power MOSFETs having smaller drain-source resistance ( $R_{dsON}$ ). Eventually it contributes to enhance the total efficiency with lessening switches' conduction loss.

<u>Mode 3(t<sub>2</sub>~t<sub>3</sub>)</u>: Q<sub>4</sub> is turned on under ZVS conditions at t<sub>2</sub> while the anti-parallel body diode of Q<sub>4</sub> has been conducted. Due to the leakage inductance of the transformer, I<sub>lkg</sub> increases and I<sub>A</sub> decreases linearly with a slope of  $\pm$ (V<sub>C1</sub>-V<sub>C2</sub>/n)/L<sub>lkg</sub> respectively until t<sub>4</sub>. Both currents transmit the power to the load.

<u>Mode 4</u>( $t_3$ ~ $t_4$ ): After I<sub>A</sub> meets zero crossing point at  $t_3$  with a slope of -(V<sub>C1</sub>-V<sub>C2</sub>/n)/L<sub>lkg</sub>, Mode 4 begins. Since the sign of I<sub>A</sub> is negative and I<sub>lkg</sub> is positive respectively in this mode, the power transfer is obtained only through the path of I<sub>lkg</sub> with helps of the source energy and partial output energy stored in C<sub>1</sub>. The reversed I<sub>A</sub> provides ZVS conditions for Q<sub>2</sub>.

<u>Mode 5</u>( $t_4 \sim t_5$ ): When  $Q_4$  is turned off at  $t_4$ , Mode 5 begins. After the junction capacitance of  $Q_2$  and  $Q_4$  discharges and charges respectively, the anti-parallel body diode of  $Q_2$  is conducted with an initial current of  $I_A(t_4)$  as shown in Fig. 3. At t=t<sub>5</sub>, ZVS turn-on of  $Q_2$  can be achieved and another half cycle will be begun.

#### 2.2 Analysis of the Proposed Converter

## 2.2.1 Steady-state Analysis

Interval of Mode 3,  $D_2T$ , and average current of  $I_A$  and  $I_B$  can be simply obtained by calculating the area in a period as follows.

$$< I_{A} >= [D_{2} - \frac{(I - D - D_{2})^{2}}{D_{2}}]\frac{I_{I}}{2}$$
 (3)

$$\langle I_B \rangle = \left[ \frac{(I-D)^2}{D_2} \right] \frac{I_I}{2n}$$
(4)

$$D_2 T = \frac{(l-D)(l+n)}{2n} T$$
(5)

From Fig. 3, the voltage-second balance equation can be derived as (6).

$$V_{I}DT = (V_{C1} - V_{I})(1 - D)T$$
(6)

Voltage conversion ratio is obtained by using (1) through (6). 1 n 1+n

$$V_o = V_{c1} + V_{c2} = \frac{1}{1 - D} V_I + \frac{n}{1 - D} V_I = \frac{1 + n}{1 - D} V_I$$
2.2.2 ZVS Conditions
(7)

The ZVS condition of the main switches( $Q_1$  and  $Q_2$ ) is dependent on the leakage inductance and the others( $Q_3$  and  $Q_4$ ) use the boost inductors to achieve ZVS.

The ZVS condition of the main switches is expressed as,

$$\frac{1}{2}L_{lkg}I_{A}(t_{4})^{2} \ge \frac{2}{3}C_{OSS\_main}V_{C1}^{2} + \frac{2}{3}C_{OSS\_aux}V_{C1}^{2}$$
(8)

$$I_{A}(t_{4}) = \frac{n-1}{2(1-D)} \cdot \frac{V_{O}}{R_{O}}$$
(9)

As it is noted in (8) and (9), the leakage inductance supplies energy for charging  $C_{OSS\_aux}$  and discharging  $C_{OSS\_main}$ . ZVS of the main switches depends on the load conditions and leakage inductance.

The ZVS condition of the auxiliary switches is expressed as,

$$\frac{1}{2}L_{1,2}I_{L1,2}(t_1)^2 \ge \frac{2}{3}C_{OSS\_main}V_{C1}^2 + \frac{2}{3}C_{OSS\_aux}V_{C1}^2$$
(10)

$$I_{L1,2}(t_1) = \frac{(n+1)}{2(1-D)} \cdot \frac{V_o}{R_o}$$
(11)

Since the boost inductors,  $L_1$  and  $L_2$ , are large enough, ZVS of auxiliary switches is easily achieved. In other words, ZVS of auxiliary switches is always achieved if the main switches are turned on under ZVS conditions.

# 3. Experimental Results

The prototype of the proposed converter has been constructed with specifications as follows.

- V<sub>I</sub>=42V, V<sub>O</sub>=400V, I<sub>Omax</sub>=1A,
- L<sub>1</sub>=L<sub>2</sub>=620µH, C<sub>1</sub>=C<sub>2</sub>=330µF/400V
- L<sub>lkg</sub>=11µH, L<sub>m</sub>=450µH, N1:N2(turn ratio)=14:42
- f<sub>s</sub> (Switching frequency) =50kHz
- $Q_1 \sim Q_4 = FQA38N30(C_{oss}=670pF), D_1 \sim D_4=FFPF20U40S$



Fig. 5 Experimental waveforms at full load condition.



Output power (W) Fig. 7 Measured efficiency of the proposed converter.

It can be seen that all the waveforms agree well with the theoretical analysis in the previous section. With the values of leakage inductance and output junction capacitor used in the experiment, ZVS of all switches is achieved even below the 10% load condition. The proposed converter shows efficiency of 94.1% at full load conditions and the maximum efficiency is 95.7% near the half load conditions.

# 4. Conclusion

This paper presented the operational principle, analysis and experimental results of the proposed converter. The connected bidirectional parallel boost converter plays important roles such as powering to the load, clamping the voltage across the switches and making the current paths below half duty cycle. The proposed converter has higher voltage gain rather than conventional DIFBC. Furthermore, all of switches can be turned on under ZVS conditions in wide load ranges.

## Reference

[1] Hyun-Wook Seong, "A New Non-isolated Boost Converter with Two-Inductor and One-transformer for Hybrid Electric Vehicle and Electric Vehicle ", KIPE Annual Conference 07, pp. 132-134, 2007, July.