

## Fabrication of YBCO Multilayer Films with Alternating SmBCO Layers by TFA-MOD Method

H. J. Kim<sup>\*</sup>, B. J. Kim, J. B. Lee H. G. Lee and G. W. Hong

*Korea Polytechnic University, 2121 Jung Wang Dong, Siheung Shi, Gyeonggi-do, Korea*

SmBCO/YBCO and YBCO multi-layer films were prepared on LaAlO<sub>3</sub> (001) single crystal by the metal-organic deposition using trifluoroacetates (TFA-MOD). Multilayer films were prepared by repeating coating and calcinations process. The film thickness of SmBCO layer was controlled to 1/10 to that of YBCO film by using the starting solutions with different molarities(2 mole and 0.2 mole, respectively). Calcination heat treatment was performed at 400 °C in O<sub>2</sub> atmosphere and conversion heat treatment was carried out at 800 °C for 2h in flowing Ar gas containing 1000ppm oxygen with a humidity of 9.45%. Scanning electronic microscopy (SEM) and X-ray diffraction (XRD) observations revealed that films are dense and highly textured with (00l) planes parallel to substrate. Critical current ( $I_c$ ) was 40A at 77K and self-field for the YBCO/SmBCO/YBCO multi-layers with single SmBCO insert layer.  $I_c$  was decreased with further stacking of SmBCO and YBCO layers. The effects of multi-layer on the microstructure and YBCO and SmBCO phase formation will be discussed.

Keywords : multi-layer, high  $I_c$ , YBCO/SmBCO, microstructure