

# KTaO<sub>3</sub> Thin Film의 Semiconducting 합성

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## Synthesis of Semiconducting KTaO<sub>3</sub> Thin films

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### Abstract

In this study, the synthesis and semiconducting properties of cation and defect-doped KTaO<sub>3</sub> film is reported. KTaO<sub>3</sub> is an important material for optoelectronic and tunable microwave applications. It is an incipient ferroelectric with a cubic structure that becomes ferroelectric when doped with Nb. the films were grown on (001) MgO single crystal substrates using pulsed-laser deposition. Semiconducting behavior is achieved by inducing oxygen vacancies in the KTaO<sub>3</sub> lattice via growth in a hydrogen atmosphere. The resistivity of semiconducting KTaO<sub>3</sub>:Ca films was as low as 10cm, and n-type semiconducting behavior was indicated. Hall mobility and carrier concentration were 0.27 cm<sup>2</sup>/Vs and 3.21018cm<sup>-3</sup>,

### 1. Results and Discussion

Initial efforts focused on the growth of epitaxial Ca doped KTaO<sub>3</sub> in an oxygen background ambient. Both crystallinity and transport were studied as a function of deposition temperature and oxygen pressure. Figure 2 shows the X-ray diffraction results for KTaO<sub>3</sub>:Ca films grown in 10<sup>-4</sup> Torr of oxygen at various deposition temperatures. For the 50/50 Ca doped-KTaO<sub>3</sub>/KNO<sub>3</sub> segmented target configuration, a deposition temperature of 700 oC resulted in a high degree of crystallinity as determined by X-ray diffraction. The lack of good crystallinity for KTaO<sub>3</sub>:Ca films deposited at 750 oC may

reflect potassium deficiency due to the high vapor pressure of potassium at this deposition temperature. Despite the inclusion of Ca as a donor impurity, the films deposited at 10<sup>-4</sup> Torr were insulating and transparent with no measurable conductance.

In order to explore the doping behavior further, Ca doped films were grown at 700 oC in an oxygen ambient ranging from vacuum ( $5 \times 10^{-6}$  Torr) to 10<sup>-1</sup> Torr of oxygen. Figure 3 shows the X-ray diffraction results for KTaO<sub>3</sub>:Ca films grown on MgO substrate as a function of oxygen pressure at a deposition temperature of 700 oC. Over this entire pressure range, the epitaxial growth of Ca-doped KTaO<sub>3</sub> was achieved. Note that the strongest intensity (0 0 l) KTaO<sub>3</sub> peaks were observed for an oxygen pressure of 10<sup>-3</sup> Torr. However, for the entire pressure range, the Ca-doped KTaO<sub>3</sub> films were insulating. This result differs from that observed for other perovskites, such as the titanates, in which semiconducting behavior is observed for growth in vacuum.

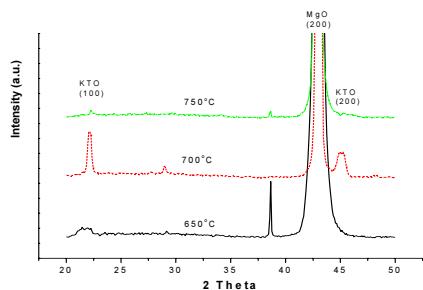


Figure 1. X-ray diffraction results of KTaO<sub>3</sub>:Ca film grown on MgO (100) substrate as a function of deposition temperatur

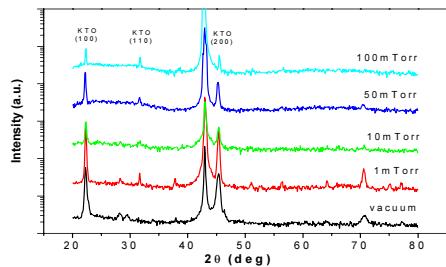


Figure 2. X-ray diffraction results of KTO:Ca film grown on MgO (100) substrate as a function of different oxygen pressure at deposition temperature of 700 oC.

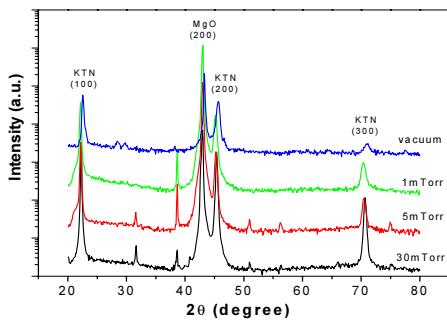


Figure 3. X-ray diffraction results of Ca doped KTO3 semiconducting film grown on MgO (100) substrate at deposition temperature of 700  $^{\circ}$ C in reduced pressure of 96% Ar/4% H<sub>2</sub>

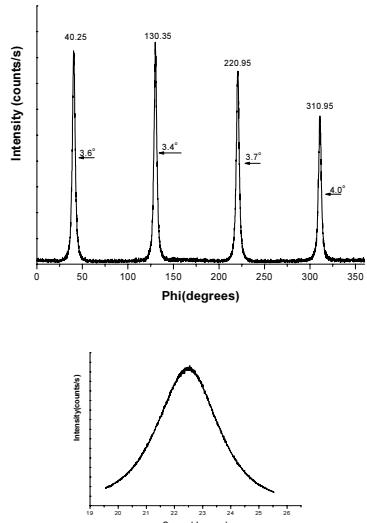


Figure 4. (a) X-ray diffraction Phi scan and rocking curve data.

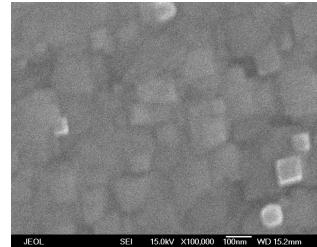


Figure 5. FE-SEM images of surface morphology of semiconducting KTO:Ca film on (100) MgO substrate, which was deposited at 700C for 1hr with 30mTorr of 96%Ar/4% H<sub>2</sub> mixture gas using pulsed laser depositio

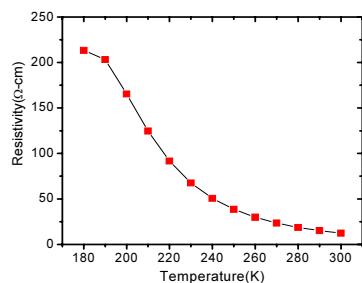


Figure 6. Resistivity of Ca doped KTO3 thin film as a function of temperature.

### 3. Conclusion

In this study, conditions for growth of insulating and semiconducting KTO<sub>3</sub>:Ca film were investigated. Unlike other perovskites, such as the titanates, semiconducting behavior is not observed for growth in vacuum. This resistance to forming free carriers reflects the tendency for K and Ta to assume a specific valence state. The difficulty in varying the valence state of the cation greatly retards the ability to make the films semiconducting. Nevertheless, epitaxially grown KTO<sub>3</sub>:Ca films grown in 30 mTorr partial pressure of 96% Ar/ 4% H<sub>2</sub> atmosphere at 700 oC were semiconducting. The resistivity of KTO<sub>3</sub>:Ca film was 10.4 cm at room temperature and showed n-type semiconducting behavior.

### References

- 1 Leme N, Dubourdieu C, Delabougline G, Senateur JP, and Laroudie F, "Semiconductive Nb-doped BaTiO<sub>3</sub>films grown by pulsed injection metalorganic chemical vapor deposition," Journal of Crystal Growth 2002; 235: 347-351.