

## Particle Size Effect on the BaTiO<sub>3</sub> Powder Quality by the Solid State Reaction

Yi-Wu Chao<sup>1</sup>, Fu-Thang Shaio<sup>1</sup>, Wei-Ying He<sup>1</sup>, Yeou-Yih Tsai<sup>2</sup>

<sup>1</sup>Mechanical Engineering, Far East College, Taiwan

<sup>2</sup>Electronic Engineering, Kao Yuan University Of Technology, Taiwan

### Abstract

15 nm to 284nm of TiO<sub>2</sub>, 226nm of BaCO<sub>3</sub> powders and barium nitrate with citric acid were used to synthesize the BaTiO<sub>3</sub> by solid state reaction. The effect of particle size on the dielectric properties of BaTiO<sub>3</sub> was discussed in this paper. According the test results, the synthesis temperature of cubic BaTiO<sub>3</sub> was not affected by the particle sizes of TiO<sub>2</sub>. The synthesis temperature of BaTiO<sub>3</sub> with barium nitrate could be reduced to 620 ㎖ C. The transformation temperature from cubic to tetragonal of BaTiO<sub>3</sub> was decreased with decreasing the TiO<sub>2</sub> particle sizes. BaTi<sub>2</sub>O<sub>5</sub> was found at the materials using 15 nm TiO<sub>2</sub> powder. Ba<sub>2</sub>Ti<sub>9</sub>O<sub>20</sub> was formed at the material with barium nitrate without citric acid adding.