

## Acrylamide formation during food processing

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### Brief History

- 2002. April.24
- Swedish National Food Administration
- Stockholm University
- Acrylamide in fried and oven-baked foods
- Norway
- UK
- Switzerland
- US
- Japan

### Keep in Mind

- 발암물질
- 식품중의 발암물질 섭취(Generation to Generation)
- 발암물질 제거 : 쉬운 방법 없음.  
    해결방법 : 연구중

## Overall Goal

- 식품에 존재하는 아크릴아마이드의 위  
해가능성을 줄이거나 예방하는 것
- 소비자와 가공업자에게 이해가능성에  
대하여 정보를 제공하고 교육하는 것  
(평가과정, 연구를 통한 위해정보 습득)

## 소비자의 질문사항

- 어느 음식이 암을 유발하는가?
- 어느 음식이 안전한가?
- 특정음식 섭취를 중지해야 하는가?
- 조리방법을 바꾸어야 하는가?
- 나와 가족을 위하여 무엇을 변화시켜야  
하는가?

## 소비자 권고사항(현재)

- 음식을 골고루 섭취

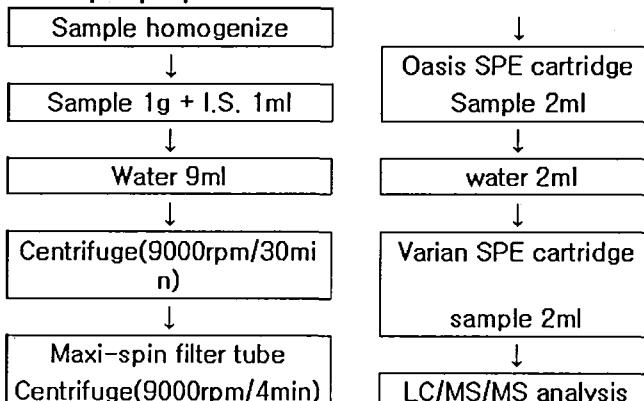
- 연구결과로부터 얻어진 과학적 지식에 근거하여 소비자 권고사항은 바뀌어야 하는가?

## 연구분야

- 아크릴아마이드 생성
  - 생성을 줄이는 방법
- 식품중 존재량
- 식품별 성취량
- 아크릴아마이드 노출 평가
- 아크릴아마이드 노출에 의한 건강에의 영향

### 아크릴아마이드 분석방법

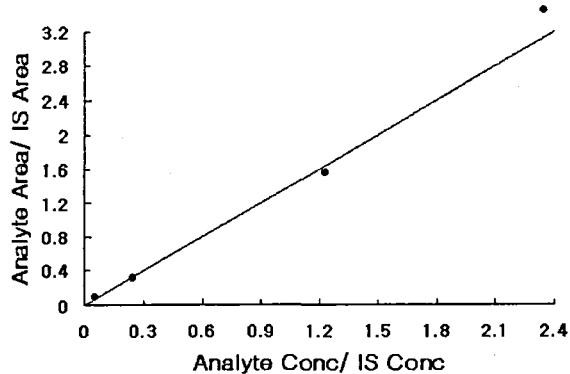
#### <Sample prep>



**<LC/MS/MS Condition> (2003. FDA)**

- Column : Aqua C<sub>18</sub> HPLC column(2×250mm)
- Mobile phase composition: Aqueous 0.1% acetic acid, 0.5 % methanol
- Column flow rate: 200  $\mu$ l/min
- Acrylamide elution time: 6.5 minutes
- Ionization Mode: Positive ion electrospray
- Collision energy: 19 volts ( $m/z$  27 (80%),  $m/z$  55 (100%) and  $m/z$  72 (30%))
- Ions monitored: Acrylamide ( $m/z$  72, 55, 27), Internal Standard (75, 58, 29)
- Quantitation: The ratio of peak areas for  $m/z$  55 (acrylamide) and  $m/z$  58 (internal standard)

**3. Standard curve**



### 3. 실험방법

- Dr. Steven Musser (FDA)
- Liquid chromatography/tandem mass spectrometry method (LC/MS/MS)
- Limit of quantitation (LOQ):
  - 10 parts per billion (ppb)

**Acrylamide levels in different foods and product groups from Norway, Sweden, Switzerland, the United Kingdom and the United States of America**

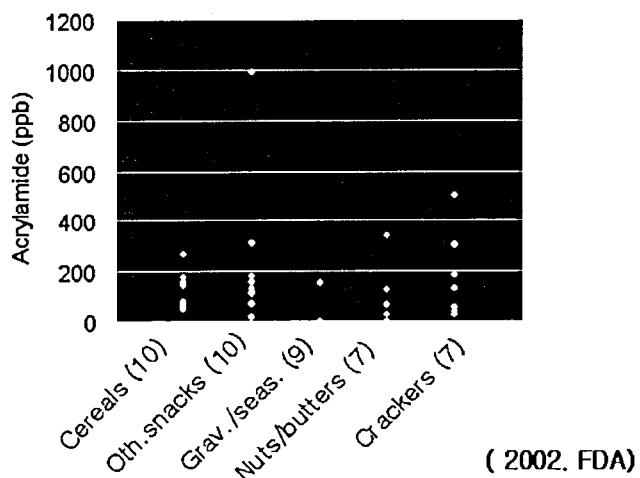
Food/Product Group	Minimum-Maximum	Number of samples
Crisps, potato/sweet potato	170-2287	38
Chips, potato	<50-3500	39
Batter based products	<30-42	2
Bakery products	<50-450	19
Biscuits, crackers, toast, bread crisps	<30-3200	58
Breakfast cereals	<30-1346	29
Crisps, corn	34-416	7
Bread, soft	<30-162	41
Fish and seafood products, crumbed, battered	30-39	4
Poultry or game, crumbed, battered	39-64	2
Instant malt drinks	<50-70	3
Chocolate powder	<50-100	2
Coffee powder	170-230	3
Beer	<30	1

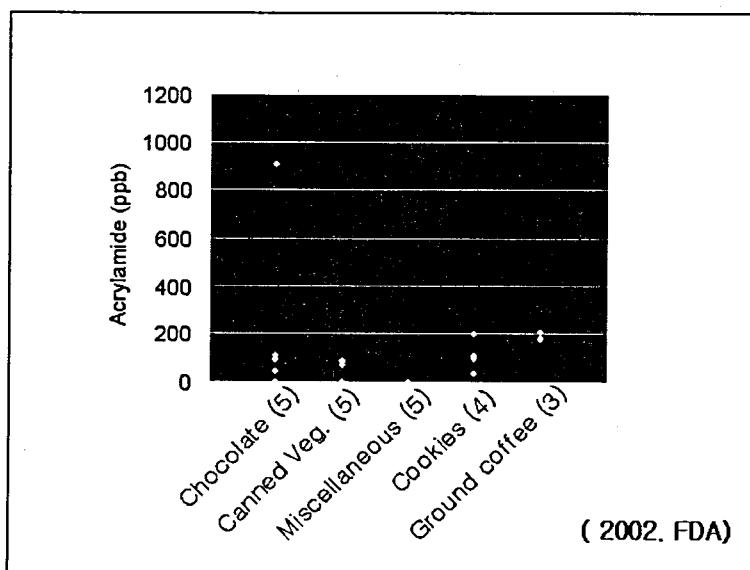
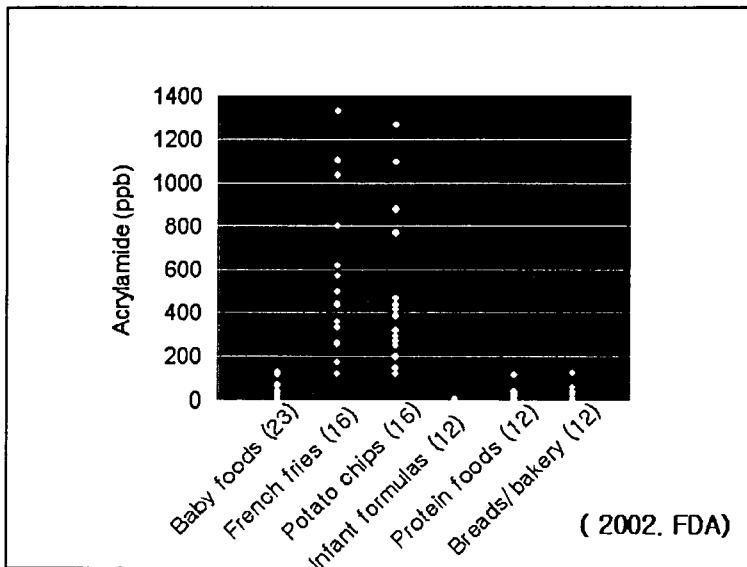
〈WHO website에서 발췌〉

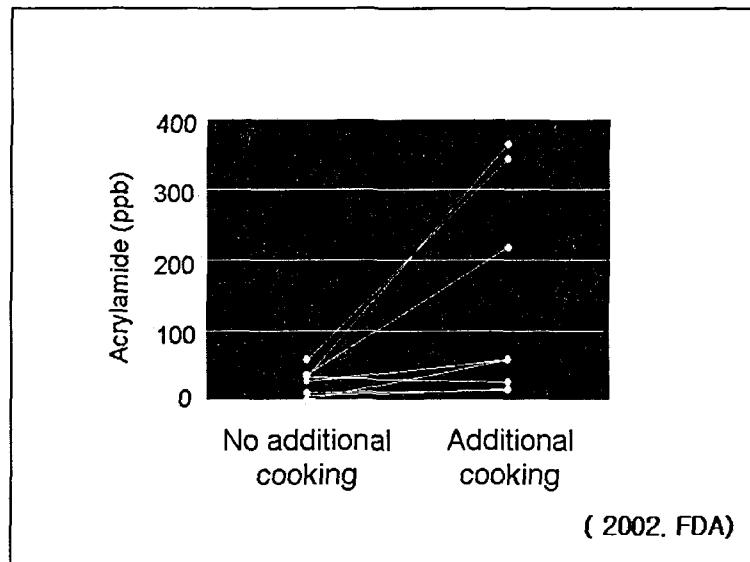
### 샘플

- Baby foods
- Canned vegetables
- Cereals
- Chocolate products
- Coffee
- Cookies
- Crackers
- French fries
- Gravies and seasonings
- Infant formulas
- Miscellaneous
- Nuts/nut butters
- Potato chips
- Protein foods
  - Meat, Fish, Chicken, Soy
- Snack foods (other)

### 실험결과







**Concentrations of Sugars and Amino Acids in a Potato Cultivar Used Chipping**

sugar		concn(g/100g)	
glucose		0.1	
fructose		0.08	
sucrose		1.07	
amino acid	concn(mg/100g)	amino acid	concn(mg/100g)
Ala	4.7	Lys	4.7
Arg	16.4	Met	4.7
Asn	93.9	Phe	4.7
Asp	4.7	Pro	4.7
Gln	28.2	Ser	4.7
Glu	9.4	Thr	18.8
Gly	0	Trp	0
His	7	Tyr	7
Ile	7	Val	9.4
Leu	4.7		

<Martin et.al. J. Agric. Food Chem.2001.19: 3885>

## Which Amino Acids Form Acrylamide? Potato Chip Model System Studies

### ● Acrylamide Formation

- Potato starch	<50 ppb
- Potato starch + glucose	<50 ppb
- Potato starch + asparagine	117 ppb
- Potato starch + glucose + asparagine	9270 ppb

### ● Other Amino Acids

- Alanine	<50 ppb	Arginine	<50 ppb
- Aspartic Acid	<50 ppb	Cysteine	
	<50 ppb		
- Lysine	<50 ppb	Methionine	<50 ppb
- Threonine	<50 ppb	Valine	<50 ppb
- Glutamine	158 ppb	Asparagine	9270 ppb

From: Sanders et al. (2002)

## What Factors Affect Acrylamide Formation?

- Food composition
  - Precursors
  - pH
  - Moisture
  - Other compounds
- Processing conditions
  - Time
  - Temperature
  - Other

( 2003. FDA)

### What Factors Affect Acrylamide Formation?

- Food composition
  - **Amino acids**
    - ASN, MET, GLN, ASP, CYS
    - Other amino acids- LYS
  - **Sugars**
    - Fructose > glucose > sucrose
  - **pH**
    - pH 8.0 > 5.5 > 3.0

( 2003. FDA)

### What Factors Affect Acrylamide Formation?

- Food composition
  - **Moisture content**
    - Effects unclear
  - **Others**

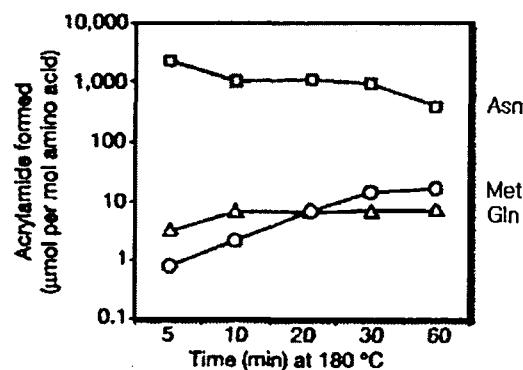
( 2003. FDA)

### What Factors Affect Acrylamide Formation?

#### Processing Conditions

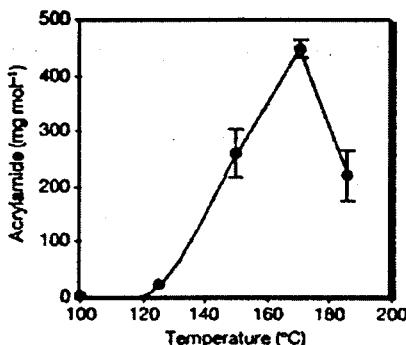
- Temperature- Yes
- Time- Yes

( 2003, FDA)



#### Production of acrylamide from $N$ -glycosides

◀ Mottram *et. al.*, Nature, vol 419, 3 october 2002▶



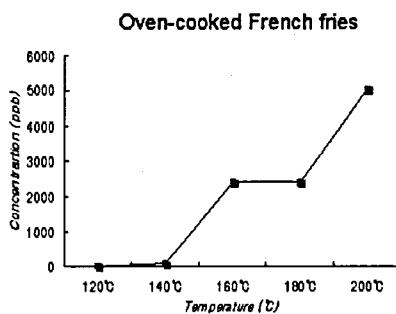
Temperature-dependent formation of acrylamide from asparagine and glucose in 0.5M phosphate buffer heated in a sealed glass tube for 20min

<Mottram et al. Nature, vol 419, 3 october 2002>

## Effect of Temperature

### In food:

- Boiling and retorting produce little to no acrylamide
- Frying and baking result in modest to high levels
- Acrylamide levels increase with cooking/processing temperature



Frying temperature-dependent formation of acrylamide

(박재영, 2003)

## Effect of Temperature

- Acrylamide levels increased with frying oil temperature

( 2003, FDA)

## Effect of Time

- Acrylamide levels increased with frying time

( 2003, FDA)

### Acrylamide Issue

1. Remove reactant
2. Disrupt reaction
3. Remove acrylamide after formation
4. Toxicology

( 2003. FDA)

### Acrylamide Precursors—Where to Intervene

Asparagine

Reducing sugars

- Glucose
- Fructose
- sucrose hydrolysis

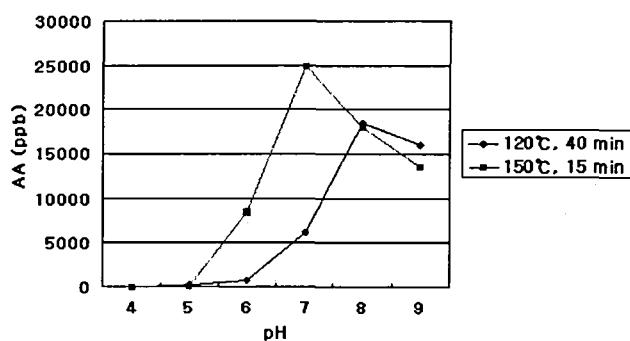
- Factors affecting asparagine and reducing sugars
  - Variety of potato
  - Storage conditions

( 2003. FDA)

Frozen frying chips	Acrylamide Concentration( $\mu\text{g}/\text{kg}$ )		Yield of acrylamide increase substantially with browning
As sold	200	100	
Cooked	3500	3500	
Over cooked	12800	12000	

( 2003. FDA)

### Effect of pH Acrylamide formation



( 2003. FDA)

## Prevent Asparagine and Glucose Reaction

### The Idea

Raw Food + Reaction Inhibitor + cooking → Reduced Acrylamide

## Remove After Formation

- Supercritical CO<sub>2</sub>
  - Removes everything but destroys the product
- UV light
  - No effect, several wavelengths including visible

## Key Elements

- 아크릴아마이드 생성      생성속도조절



아크릴아마이드 자감화

- 아크릴아마이드 노출시 건강에의 영향

## 노출평가

- 식품 중 아크릴아마이드 정량분석
- 평균 노출량:  $0.3\text{--}0.5\mu\text{g}/\text{kg/day}$  추정  
(FDA 추정)

## 노출평가

- 노출량 : 식품별 섭취에 따라 큰차이
- (예) 2,000 cal/성인/day  
French fries 섭취시, 존재하는  
아크릴아마이드가 건강에 영향이 있느냐?

## 아크릴아마이드 독성 연구

- 신경독에 의한 결과
- 유전인자에의 영향
- 발암의심물질의 역할

## 현재 증명된 위해 data

- 동물 실험
  - mg/kg 범위  
사람에 대한 실험 data 전무
- 사람 epidemiological studies
  - 직업에 의한 노출-암과 관계없음
  - 식품에 의한 노출 연구-1 study

## Human Epidemiological Study

- 고려사항
    - Dose
    - 노출기간
    - 나이
    - 유전인자(genetic susceptibility)
    - Synergistic factor
    - 종양종류
  - 대상
    - 대장, 신장, 방광
- [British Journal of Cancer 2003;88:84-89]

### Human Epidemiological Study

[British Journal of Cancer 2003;88:84-89]

- 538 Controls
- 591 cases of large bowel cancer
- 263 cases of bladder cancer
- 133 cases of kidney cancer
- Dietary consumption of certain foods in prior 5 years via questionnaire
- Most ‘high-acrylamide’ foods included in questions

### 연구자 결론

- 식품노출(아크릴아마이드)은 대장, 방광, 신장암과 no positive association.

[British Journal of Cancer 2003;88:84-89]

- 한정된 sample size
- 한정된 아크릴아마이드 함유식품
- 기타 암에의 영향

### 연구고려사항

- 동물독성(mg/kg body)  
사람노출(ug/kg body)
- 아크릴아마이드에 의한 위해정보 부족
- 특정식품소비에 의한 아크릴아마이드 섭취량  
과다시 노출정도

소비자에게 줄 수 있는 Advice!

## Risk Management (FDA)

- We do not want to create one problem by solving another

## 미국 FDA 음식섭취 가이드라인 (consumer advice)

- Choose a variety of grains daily, especially whole grains.
- Choose a variety of fruits and vegetables daily.
- Choose a diet that is low in saturated fat and cholesterol and moderate in total fat.
- Choose a diet moderate in sugars.
- Choose and prepare foods with less salt.
- Aim for a healthy weight.
- Be physically active each day.

## 연구 기대 사항

- 저감화 방법
  - 산업체 제조시
  - 주방 조리시(가정)
- 위해 이해