## 사파이어 기판 위에 펄스-증착법으로 성장한 YBCO/CeO2 박막의 초전도성과 표면 모폴러지

<u>강광용</u>\*. 서정대\*
\*한국전자통신연구원 반도체·원천기술연구소

# Superconductivity and Surface Morphology of YBCO/CeO2 Thin Films on Sapphire Substrate by Pulsed Laser Deposition

<u>Kwang-Yong Kang\*</u>, J. D. Suh\*
\*Semiconductor & Basic Research Institute, ETRI

kykang@etri.re.kr

Abstract - The crystal structure and properties of YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-x</sub>(YBCO) and CeO<sub>2</sub> thin films deposited on r-plane (1102) sapphire substrate by pulsed-laser deposition(PLD) have been investigated. C-axis oriented epitaxial YBCO thin films with critical temper- ature (Tc) of 88 K were routinely grown on (200) oriented CeO2 buffer layers with thickness in the range between 20 to 80 nm. When the thick -ness of the (200)oriented CeO<sub>2</sub> buffer layer increases than 80 nm, the superconducting properties of YBCO thin films on that were deteriorated. The decrease in Tc of YBCO thin films was explained by the microcrack formation in CeO<sub>2</sub> buffer layer. These results indicate that the thickness of the (200) oriented CeO<sub>2</sub> buffer layer is critical to the epitaxial YBCO thin film growth on r-plane(1102) sapphire substrate.

#### 1. INTRODUCTION

Owing to the good crystalline per-fection, mechanical strength, low die-lectric constant and losses, *r*-plane (1012) sapphire substrate is recog-nized as a very promising for the deposition of epitaxial YBCO films for microwave device applications.

However, due to the large lattice mismatch between YBCO and sapphire and the diffusion of Al atoms from sapphire into YBCO during film depo- sition conditions, buffer layers such as SrTiO<sub>3</sub>(1), YSZ(2), CeO<sub>2</sub>(3) are used to overcome these problems. Among them, CeO<sub>2</sub> is recognized as a desired buffer layer for the epitaxial growth of superconducting YBCO thin

films on sapphire substrate(4-8). Most previous studies centered on the epitaxial growth of CeO<sub>2</sub> thin films on various substrates by using different deposition technique. In addition, the relationship between the thin film properties of CeO<sub>2</sub> buffer layer and superconducting properties of YBCO thin film has not been investigated in detail.

In this study, we report on the growth of (200) oriented  $CeO_2$  buffer layers and YBCO thin films on r-plane (1012) sapphire substrate. By optimi- zing the (200) oriented  $CeO_2$  film growth, YBCO thin films with high quality c-axis orientation could be deposited on r-cut plane (1012) of sap- phire substrate by pulsed laser depo- sition

## 2. EXPERIMENTAL PROCEDURE

Both the CeO<sub>2</sub> and YBCO thin films were deposited on r-plane (1102) sapphire substrate by pulsed laser deposition technique. The 248 nm out- put from a KrF excimer laser of 3 J/cm<sup>2</sup> was focused onto the rotating target at an incident angle of 45° and a repetition rate of 5 Hz. During the CeO<sub>2</sub> buffer layer deposition, substrate temperature was fixed at 750 °C and oxygen pressure was maintained at 180 mTorr. The detailed YBCO thin film growth conditions are described elsewhere (9,10). The structure of the as-grown YBCO thin films was exa-mined by X-ray diffractometer (XRD) with CuKa radiation. Surface morpho- logies were observed by scanning electron microscopy Resistance -temperature(R-T) characteristics

were measured by a conventional four-probe method.

## 3. RESULTS AND DISCUSSION

The crystalline orientation of  $CeO_2$  thin films was strongly affected by the deposition temperatures. Figure 1 sho- ws the XRD patterns for the 300 nm thick  $CeO_2$  thin films deposited at various deposition temperatures. For the case of  $CeO_2$  thin films deposited above  $750^{\circ}C$ , only the  $CeO_2(200)$  peak was dominant. However, with decreas- ing the deposition temperature into  $750^{\circ}C$ , the  $CeO_2(111)$  peak was obse- rved in addition to  $CeO_2(200)$  peak.

At  $650^{\circ}$ C deposition temperatures, the CeO<sub>2</sub> (111) was dominant. From these results, in order to use as a buffer layer for the YBCO thin film growth on sapphire substrate, we fixed the growth temperature of CeO<sub>2</sub> buffer layer to  $750^{\circ}$ C.

The superconductivity of YBCO thin films with 430 nm thick was de-pended significantly on the thickness of the (200) oriented CeO<sub>2</sub> buffer layer. Influence of the (200) oriented CeO<sub>2</sub> buffer layer thickness on Tc of YBCO thin film is shown in Fig. 2. The Tc of the YBCO thin film directly deposited on a sapphire substrate was 63 K. When the (200) oriented CeO<sub>2</sub> buffer layer thickness is in the range of 20 to 80 nm, YBCO thin films with a Tc of about 88K are obtained reproducibly. For the thickness of the (200) oriented CeO<sub>2</sub> buffer layer incre- ases over 80 nm. YBCO thin films showed a Tc of 83 K. From these results, it is considered that the effective thickness of CeO<sub>2</sub> as buffer layers for YBCO thin film growth on sapphire substrate are 20 to 80 nm.

Figure 3 shows the SEM images of YBCO thin films deposited on (200) oriented CeO<sub>2</sub> buffer layer with thick- ness in the range from 0 to 450 nm. YBCO thin films deposited directly on sapphire substrate show the surface morphology composed of large-island shape grains with a low connectivity, high density of grain boundaries and pores. As the (200) oriented CeO<sub>2</sub> buffer layer thickness increases from 0 to 160 nm, YBCO thin films have a smooth surface and the pore size decreased. However, when the (200) CeO<sub>2</sub> oriented buffer layer thickness increases near to 450 nm. YBCO thin film has a surface morphology with high density of grain boundaries, micro-size pores, and microcracks. In order to explain the

porous surface morphology of YBCO thin film depo- sited on (200) oriented CeO<sub>2</sub> buffer layers with 450 nm thickness, we examined the CeO<sub>2</sub> surface morpho- logies with various thicknesses.

As shown in Fig. 4, The (200) ori-ented CeO<sub>2</sub> buffer layers with a thick-ness below 80 nm have a smooth surface. However, as the thickness of the CeO<sub>2</sub> buffer layer increases to 160 nm, microcracks were observed. These microcracks could be seen clearly in the (200) oriented CeO<sub>2</sub> buffer layer with 450 nm thickness. These micro- cracks seem to be originated from the mismatch of lattice constants and the thermal expansion coefficients of sapp- hire, CeO<sub>2</sub> and YBCO(11). From these results, we could understand that the porous surface morphology and low Tc values of YBCO thin film deposited on (200) oriented CeO<sub>2</sub> buffer layers with 450 nm thickness are due to the microcrack formation in (200) oriented CeO<sub>2</sub> buffer layer.

### 4. CONCLUSIONS

We have investigated the influence of the CeO<sub>2</sub> buffer layer thickness on the superconducting and microstruc- ture properties of YBCO thin films on r-plane (1102) sapphire substrates de-posited by PLD technique. The (200) oriented CeO<sub>2</sub> buffer layer growth was notable for the deposition temperature above 750°C. The (200) oriented CeO<sub>2</sub> buffer layers deposited below 80 nm thickness showed smooth surface mor-phology. However, the (200) oriented CeO<sub>2</sub> buffer layer with 450 nm thickness showed rough surface morphology composed of rectangular shape grains with microcracks.

High quality c-axis oriented YBCO thin film with Tc of 88K and a smooth surface were routinely obtained on (200) oriented CeO<sub>2</sub> buffer layer with a thickness in the range between 10 to 80 nm. When the thickness of the (200) oriented CeO<sub>2</sub> buffer layer increases over than 80 nm, the supercond-ucting properties of YBCO thin films were deteriorated. These results were considered due to the microcrack form- ation in YBCO and CeO<sub>2</sub> buffer layer films. As a results of the investiga- tion, it was found that (200) oriented CeO<sub>2</sub> buffer layer deposited at 750°C with a thickness of about 40 nm is best buffer layer conditions for YBCO thin film growth on r-plane (1102) sapphire substrate.

## **(REFERENCES)**

- (1) Yu. A. Boikov and T. Claeson, J. Appl. Phys. **81**. 3232(1997).
- (2) K. Kawagishi, K. Komori, M. Fuk- utomi and K. Togano, Supercond. Sci. Technol. 13, 1553(2000).
- (3) M. A. A. M. Vanwijck, M. A. J. Verhoeven, E.M.C. M. Reuvekamp, G. J. Gerritsma, D. H. A. Blank and H. Rogalla, Appl. Phys. Lett. **68**, 553(1996).
- [4] A. G. Zaitsev, R. Kutzner and R. Wordenweber, Appl. Phys. Lett. 67, 2723(1995). [5] K. D. Develos, M. Kusunoki, M. Mukaida and S. Ohshima, Physica C 320, 21(1999). [6] N. Savvides, A. Thorley, S. Gnan-arajan
- (6) N. Savvides, A. Thorley, S. Gnan-arajan and A. Katsaros, Thin Solid Films 388, 21(1999).
- [7] Y. J. Kim, Y. Gao, G. S. Herman, S. Thevuthasan, W. Jiang, D. E.McCready and S. A. Chambers, J. Vac. Sci. technol. **A17**, 926 (1999).
- [8] N. Wakiya, T.Yamada, K. Shin-ozaki and N. Mizutani, Thin Solid Films 371, 2111(2000). [9] J. D. Suh, G. Y. Sung, K. Y. Kang, H. S. Kim, J. Y. Lee, D.K. Kim and C. H. Kim, Physica C 308, 251(1998).
- (10) G. Y. Sung and J. D. Suh, ETRI. J. 18, 339(1997).
- [11] R. Wordenweber, Supercond. Sci. Technol. 12, R86(1999).

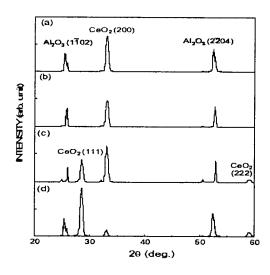


Fig. 1. X-ray diffraction patterns for the CeO2 buffer layers deposited at various deposition temeratures of (a)800oC, (b)750oC, (c)700oC, and (d)650 oC.

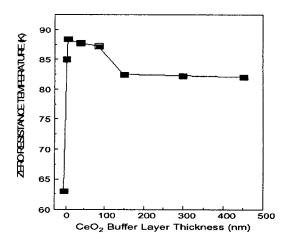


Fig. 2. Resistance vs. temperature characteristics of YBCO thin films deposited at 750oC with different as a function of the (200) oriented CeO2 buffer layer thickness.

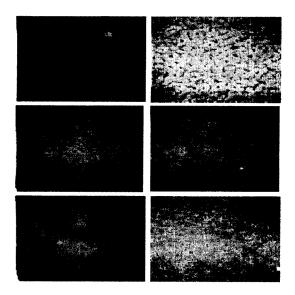


Fig. 3. Scanning electron micrographs for YBCO thin films deposited on the (200) oriented CeO2 buffer layer of (a) 0 nm. (b) 10 nm. (c) 40 nm. (d) 80 nm. (e) 160 nm. and (f) 450 nm.

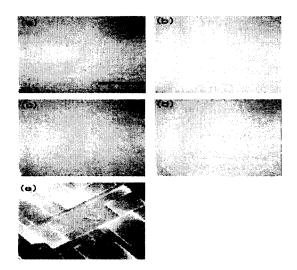


Fig. 4. Scanning electron micrographs for the (200) oriented CeO2 buffer layers deposited at 750oC with differ- ent thickness of (a)20 nm, (b)40 nm, (c)80 nm, (d)160 nm, and (e)450 nm.