

Synthesis and Electrochemical Properties of Layered Manganese Oxide a Positive Materials for Lithium Secondary Batteries  
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The presently commercialized lithium-ion batteries use layer structured  $\text{LiCoO}_2$  cathodes. Because of the high cost and toxicity of cobalt, an intensive search for new cathode materials has been underway in recent years. Manganese oxides are lower cost, abundance, nontoxicity, and safer on overcharge compared with  $\text{LiCoO}_2$ . One of the most attractive cathode materials is the spinel  $\text{LiMn}_2\text{O}_4$  and its derivatives [1-5]. However, the spinel  $\text{LiMn}_2\text{O}_4$  and its derivatives demonstrate smaller discharge capacity than layer structured materials and a slow capacity loss at elevated temperature.

Recently, some research groups have studied to stabilize layered structure by using solid solution between  $\text{Li}_2\text{MnO}_3$  and  $\text{LiMO}_2$  ( $M = \text{Cr, Ni, Co}$ ) such as  $\text{Li}[\text{Li}_{(1-2x)/3}\text{Ni}_x\text{Mn}_{(2-x)/3}]\text{O}_2$  and  $\text{Li}[\text{Li}_{(1-x)/3}\text{Co}(\text{Cr})_x\text{Mn}_{(2-2x)/3}]\text{O}_2$ .  $\text{Li}_2\text{MnO}_3$  has a layered structure similar to  $\text{LiCoO}_2$ ,  $\text{LiNiO}_2$ , and  $\text{LiCrO}_2$ . In  $\text{Li}_2\text{MnO}_3$  and  $\text{LiMO}_2$  solid solution,  $M$  is the redox-active species, while tetravalent manganese in  $\text{Li}_{1/3}\text{Mn}_{2/3}$  clusters is electrochemically inactive. Ohzuku et al. reported that a concept of a one-to-one solid solution of  $\text{LiNiO}_2$ ,  $\text{LiCoO}_2$ , and  $\text{LiMnO}_2$ , i.e.,  $\text{Li}[\text{Ni}_{1/2}\text{Mn}_{1/2}]\text{O}_2$  and  $\text{Li}[\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}]\text{O}_2$ .  $\text{Li}[\text{Ni}_{1/2}\text{Mn}_{1/2}]\text{O}_2$  and  $\text{Li}[\text{Ni}_{1/3}\text{Co}_{1/3}\text{Mn}_{1/3}]\text{O}_2$  have the  $\alpha\text{-NaFeO}_2$  structure with space group  $R\bar{m}$ , which is characteristic of the layered  $\text{LiCoO}_2$  and  $\text{LiNiO}_2$  structures and shows excellent cycleability with no indication of spinel formation during electrochemical cycling.

In this presentation, layered  $\text{Li}[\text{Li}_{(1-2x)/3}\text{Ni}_x\text{Mn}_{(2-x)/3}]\text{O}_2$  and  $\text{Li}[\text{Ni}_x\text{Co}_{1-2x}\text{Mn}_x]\text{O}_2$  materials were prepared using a various method. The structural and electrochemical properties of the materials are investigated using various analytical techniques and correlated to explain the electrochemical properties of the materials.