

**W/InGaN Ohmic 접촉의 전기적 구조적 특성연구****Electrical and structure properties of W ohmic contacts to InGaN****Han-Ki Kim, Tae-Yeon Seong***Department of Materials Science and Engineering, Kwangju Institute of Science and Technology (K-JIST), Kwangju, 500-712. Korea***Abstract**

Low resistance ohmic contacts to the Si-doped InGaN( $\sim 10^{19} \text{cm}^{-3}$ ) were obtained using the W metallization schemes. Specific contact resistance decreased with increasing annealing temperature. The lowest resistance is obtained after a nitrogen ambient annealing at  $950^\circ\text{C}$  for 90s, which results in a specific contact resistance of  $2.75 \times 10^{-8} \Omega \text{cm}^2$ . Interfacial reactions and surface are analyzed using x-ray diffraction, transmission electron microscopy (TEM) and scanning electron microscopy (SEM). The X-ray diffraction results show that the reactions between the W film and the InGaN produce a  $\beta$ -W<sub>2</sub>N phase at the interface. TEM results also show that the  $\beta$ -W<sub>2</sub>N has a rough interface, which increase contact area. It shows that the morphology of the contacts is stable up to a temperature as high as  $950^\circ\text{C}$ . Possible mechanisms are proposed to describe the annealing temperature dependence of the specific contact resistance.