## THERMOCHROMIC V<sub>1-x</sub>M<sub>x</sub>O<sub>2</sub> THIN FILM FOR SMART WINDOWS

## Si-Woo Lee and Moon-Hee Lee

Dept. of Electronic Materials Science The University of Suwon Suwon P.O.Box 77, Korea

Thermochromism is the phenomenon that a material changes its crystal structure with temperature, hence luminous and infrared solar transmittances vary with temperature.

Thermochromism of  $VO_2$  and  $V_{1-x}M_xO_2$  thin films were investigated with the aim of lowering their transition temperature to  $30\,^{\circ}\text{C}$ , which is the temperature of car window in Summer time.

Thin films of  $VO_2$  and  $V_{1-x}M_xO_2$  were prepared by e-beam evaporation or reactive e-beam evaporation technique onto a glass substrate and the resistivity of these thin films were measured with LCR meter and pico-ammeter.

Luminous and near-infrared solar transmittances were examined by a spectrophotometer.

Thermochromism was found in both thin films, and the transition temperature (from semicondutor to metal) could be lowered in  $V_{1\rightarrow x}M_{x}O_{2}$  by proper heat-treatment.

The level of doping element in the  $V_{1-x}M_xO_2$  thin film was found to be critical to lower the transition temperature of this thermochromic thin films.

The substrate temperature and annealing temperature were found to be also important to enhance the crystallization of  $VO_2$  and  $V_{1-x}M_xO_2$  thin film, thereby they can give thermochromic effect.

The characteristics of thin films were studied by XRD and ESCA.

## Reference

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